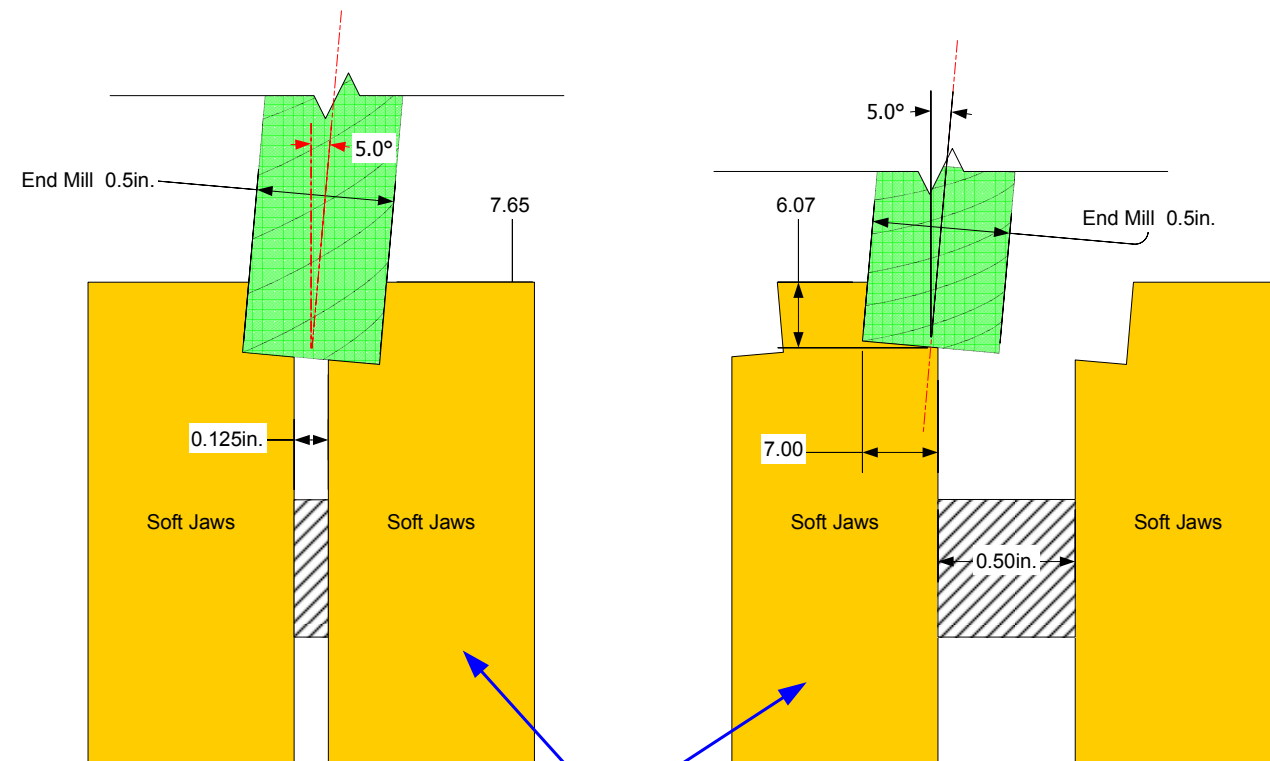
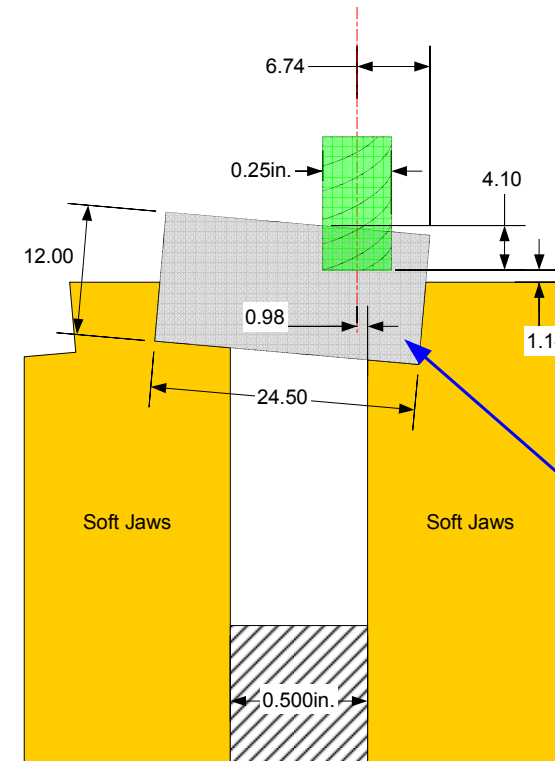


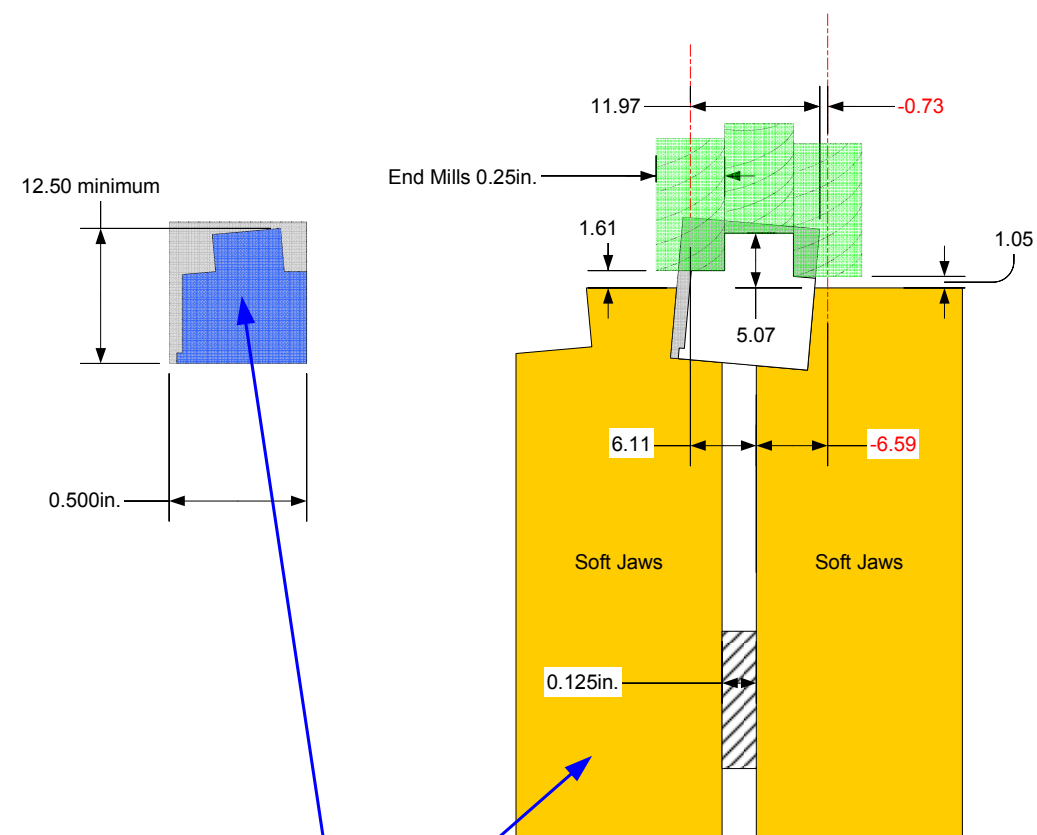
Adjustable Chuck Stops Soft-jaw machining and sequence of machining chuck stop component profiles



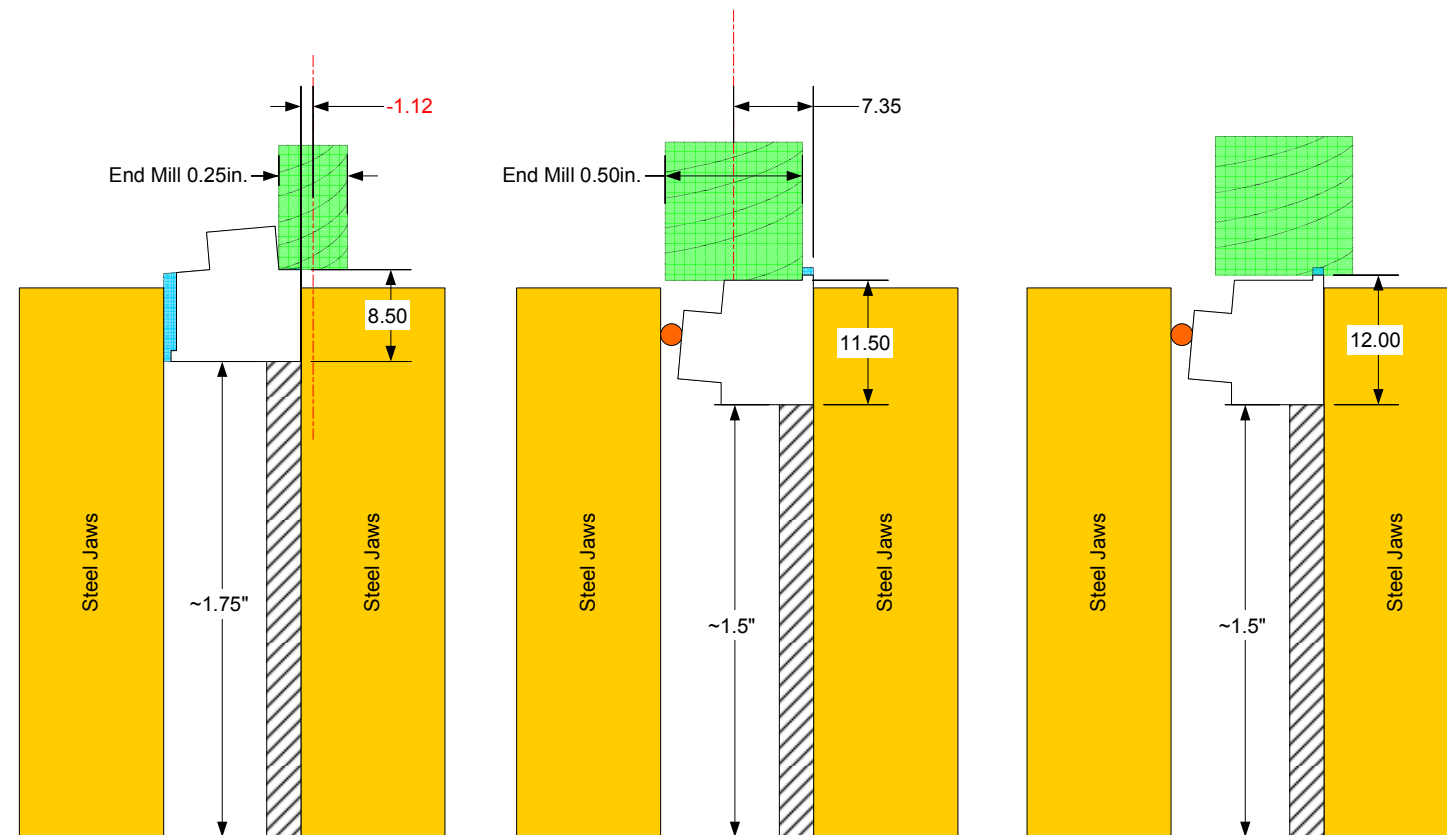
Soft Jaw Machining Steps



Chuck Stop Body -
Angled Clamping Slot Operation



Clamping Block for Chuck Stop Body - Machining sequence for block profile employing soft jaws



NOTE: All Dimensions in millimeters unless otherwise noted.