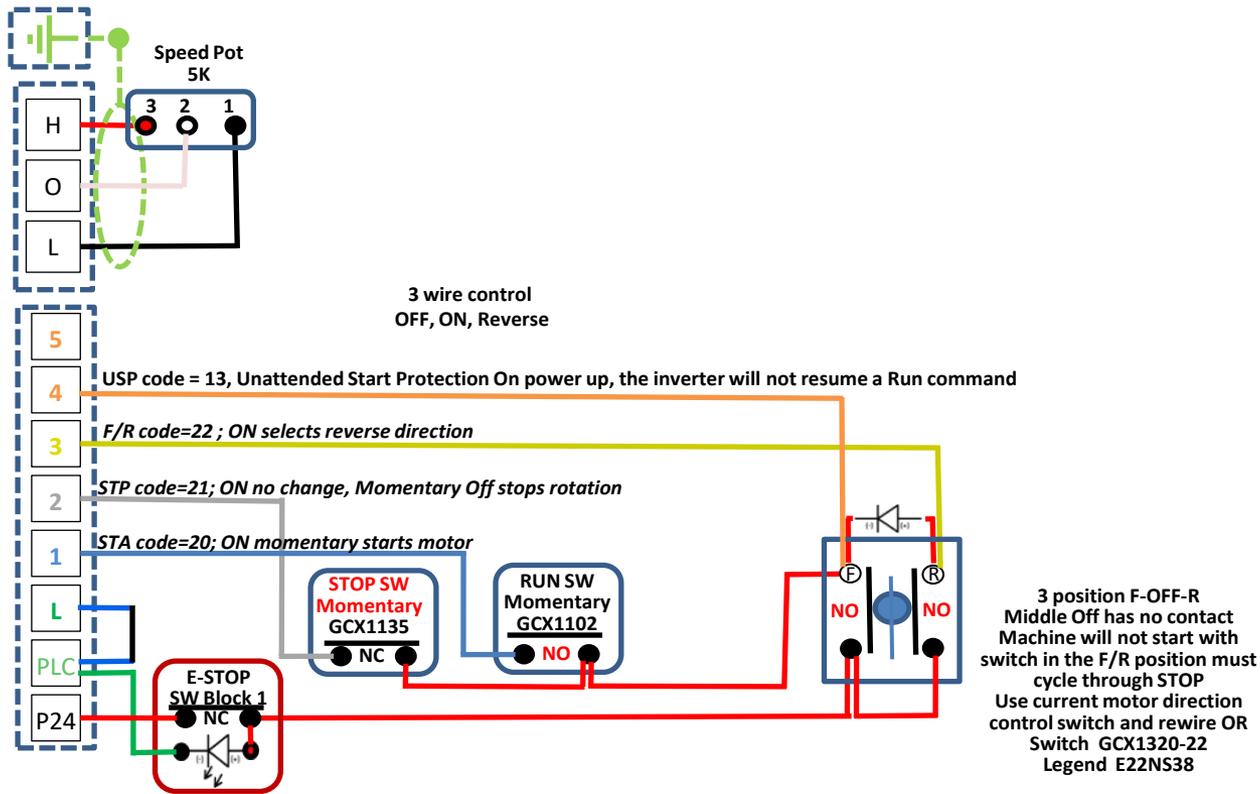


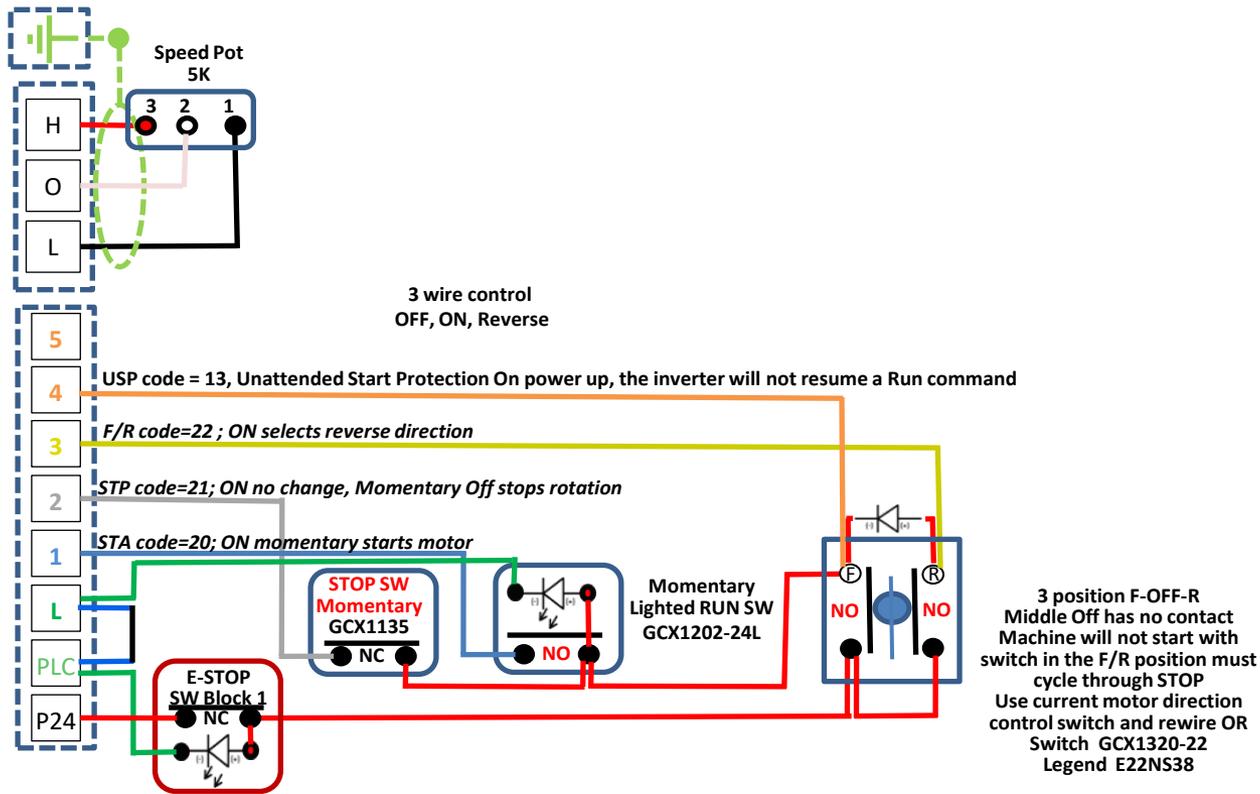
# 3 Wire Mill Control With Lighted ON E-Stop Switch



Lighted E-Stop AR22V0L-01E3R OR IDEC AVLW49911D-R-24V  
LED goes on with VFD power and E-Stop not pushed in  
LED in switches is not polarity sensitive  
Jumper cable L to PLC and to LED is fabricated  
Use crimp pins for all VFD logic and speed pot inputs

# 3 Wire Mill Control With Lighted ON E-Stop Switch

## Momentary Green Run light is ON when RUN selector in F/R Position



Lighted E-Stop AR22V0L-01E3R OR IDEC AVLW49911D-R-24V  
LED goes on with VFD power and E-Stop not pushed in  
LED in switches is not polarity sensitive  
Jumper cable L to PLC and to LED is fabricated  
Use crimp pins for all VFD logic and speed pot inputs

# 3 Wire Mill Control With E-Stop Switch, no indicator ON light

