



Drill & Tap Chuck for 10-24 screws, 10mm deep twelve (12) locations as shown.  
 Drill & Tap first three as shown, rotate chuck 90 degrees and repeat

### Adjustable Chuck Stops for Precision Matthews 8" 4-Jaw Premium Chuck

NOTE: All Dimensions in millimeters unless otherwise noted.

PM1340 Metal Lathe The Best & Jacobs Full Custom Edition	
Best Services - Bespoke Wood & Metal David P. Best, designer	June 2017 Rev 1