

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
2067	2065	3.40828	0.29340	30	65	30	65	7.45243	0.13418
1724	1722	3.69231	0.27083	30	65	30	60	6.87917	0.14537
2066	2064	3.69231	0.27083	30	60	30	65	6.87917	0.14537
2074	2072	3.97633	0.25149	30	65	35	65	6.38780	0.15655
2116	2114	3.97633	0.25149	35	65	30	65	6.38780	0.15655
1723	1721	4.00000	0.25000	30	60	30	60	6.35000	0.15748
1731	1729	4.30769	0.23214	30	65	35	60	5.89643	0.16959
1773	1771	4.30769	0.23214	35	65	30	60	5.89643	0.16959
2073	2071	4.30769	0.23214	30	60	35	65	5.89643	0.16959
2115	2113	4.30769	0.23214	35	60	30	65	5.89643	0.16959
1381	1379	4.43077	0.22569	30	65	30	50	5.73264	0.17444
2065	2063	4.43077	0.22569	30	50	30	65	5.73264	0.17444
2081	2079	4.54438	0.22005	30	65	40	65	5.58932	0.17891
2165	2163	4.54438	0.22005	40	65	30	65	5.58932	0.17891
2123	2121	4.63905	0.21556	35	65	35	65	5.47526	0.18264
1730	1728	4.66667	0.21429	30	60	35	60	5.44286	0.18373
1772	1770	4.66667	0.21429	35	60	30	60	5.44286	0.18373
1380	1378	4.80000	0.20833	30	60	30	50	5.29167	0.18898
1722	1720	4.80000	0.20833	30	50	30	60	5.29167	0.18898
1038	1036	4.92308	0.20313	30	65	30	45	5.15938	0.19382
1738	1736	4.92308	0.20313	30	65	40	60	5.15938	0.19382
1822	1820	4.92308	0.20313	40	65	30	60	5.15938	0.19382
2064	2062	4.92308	0.20313	30	45	30	65	5.15938	0.19382
2080	2078	4.92308	0.20313	30	60	40	65	5.15938	0.19382
2164	2162	4.92308	0.20313	40	60	30	65	5.15938	0.19382
1780	1778	5.02564	0.19898	35	65	35	60	5.05408	0.19786
2122	2120	5.02564	0.19898	35	60	35	65	5.05408	0.19786
2088	2086	5.11243	0.19560	30	65	45	65	4.96829	0.20128
2214	2212	5.11243	0.19560	45	65	30	65	4.96829	0.20128
1388	1386	5.16923	0.19345	30	65	35	50	4.91369	0.20351
1430	1428	5.16923	0.19345	35	65	30	50	4.91369	0.20351
2072	2070	5.16923	0.19345	30	50	35	65	4.91369	0.20351
2114	2112	5.16923	0.19345	35	50	30	65	4.91369	0.20351
2130	2128	5.30178	0.18862	35	65	40	65	4.79085	0.20873
2172	2170	5.30178	0.18862	40	65	35	65	4.79085	0.20873
1037	1035	5.33333	0.18750	30	60	30	45	4.76250	0.20997
1721	1719	5.33333	0.18750	30	45	30	60	4.76250	0.20997
1737	1735	5.33333	0.18750	30	60	40	60	4.76250	0.20997
1821	1819	5.33333	0.18750	40	60	30	60	4.76250	0.20997
1779	1777	5.44444	0.18367	35	60	35	60	4.66531	0.21435
695	693	5.53846	0.18056	30	65	30	40	4.58611	0.21805
1745	1743	5.53846	0.18056	30	65	45	60	4.58611	0.21805
1871	1869	5.53846	0.18056	45	65	30	60	4.58611	0.21805
2063	2061	5.53846	0.18056	30	40	30	65	4.58611	0.21805
2087	2085	5.53846	0.18056	30	60	45	65	4.58611	0.21805

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin	Spindle	mmPTh	ThPmm_FEED
2213	2211	5.53846	0.18056	45	60	30	65	4.58611	0.21805
1387	1385	5.60000	0.17857	30	60	35	50	4.53571	0.22047
1429	1427	5.60000	0.17857	35	60	30	50	4.53571	0.22047
1729	1727	5.60000	0.17857	30	50	35	60	4.53571	0.22047
1771	1769	5.60000	0.17857	35	50	30	60	4.53571	0.22047
2095	2093	5.68047	0.17604	30	65	50	65	4.47146	0.22364
2263	2261	5.68047	0.17604	50	65	30	65	4.47146	0.22364
1045	1043	5.74359	0.17411	30	65	35	45	4.42232	0.22613
1087	1085	5.74359	0.17411	35	65	30	45	4.42232	0.22613
1787	1785	5.74359	0.17411	35	65	40	60	4.42232	0.22613
1829	1827	5.74359	0.17411	40	65	35	60	4.42232	0.22613
2071	2069	5.74359	0.17411	30	45	35	65	4.42232	0.22613
2113	2111	5.74359	0.17411	35	45	30	65	4.42232	0.22613
2129	2127	5.74359	0.17411	35	60	40	65	4.42232	0.22613
2171	2169	5.74359	0.17411	40	60	35	65	4.42232	0.22613
1379	1377	5.76000	0.17361	30	50	30	50	4.40972	0.22677
1395	1393	5.90769	0.16927	30	65	40	50	4.29948	0.23259
1479	1477	5.90769	0.16927	40	65	30	50	4.29948	0.23259
2079	2077	5.90769	0.16927	30	50	40	65	4.29948	0.23259
2163	2161	5.90769	0.16927	40	50	30	65	4.29948	0.23259
2137	2135	5.96450	0.16766	35	65	45	65	4.25853	0.23482
2221	2219	5.96450	0.16766	45	65	35	65	4.25853	0.23482
694	692	6.00000	0.16667	30	60	30	40	4.23333	0.23622
1720	1718	6.00000	0.16667	30	40	30	60	4.23333	0.23622
1744	1742	6.00000	0.16667	30	60	45	60	4.23333	0.23622
1870	1868	6.00000	0.16667	45	60	30	60	4.23333	0.23622
1437	1435	6.03077	0.16582	35	65	35	50	4.21173	0.23743
2121	2119	6.03077	0.16582	35	50	35	65	4.21173	0.23743
2179	2177	6.05917	0.16504	40	65	40	65	4.19199	0.23855
1752	1750	6.15385	0.16250	30	65	50	60	4.12750	0.24228
1920	1918	6.15385	0.16250	50	65	30	60	4.12750	0.24228
2094	2092	6.15385	0.16250	30	60	50	65	4.12750	0.24228
2262	2260	6.15385	0.16250	50	60	30	65	4.12750	0.24228
1044	1042	6.22222	0.16071	30	60	35	45	4.08214	0.24497
1086	1084	6.22222	0.16071	35	60	30	45	4.08214	0.24497
1728	1726	6.22222	0.16071	30	45	35	60	4.08214	0.24497
1770	1768	6.22222	0.16071	35	45	30	60	4.08214	0.24497
1786	1784	6.22222	0.16071	35	60	40	60	4.08214	0.24497
1828	1826	6.22222	0.16071	40	60	35	60	4.08214	0.24497
352	350	6.32967	0.15799	30	65	30	35	4.01285	0.24920
2062	2060	6.32967	0.15799	30	35	30	65	4.01285	0.24920
1036	1034	6.40000	0.15625	30	50	30	45	3.96875	0.25197
1378	1376	6.40000	0.15625	30	45	30	50	3.96875	0.25197
1394	1392	6.40000	0.15625	30	60	40	50	3.96875	0.25197
1478	1476	6.40000	0.15625	40	60	30	50	3.96875	0.25197

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin	Spindle	mmPTh	ThPmm_FEED
1736	1734	6.40000	0.15625	30	50	40	60	3.96875	0.25197
1820	1818	6.40000	0.15625	40	50	30	60	3.96875	0.25197
702	700	6.46154	0.15476	30	65	35	40	3.93095	0.25439
744	742	6.46154	0.15476	35	65	30	40	3.93095	0.25439
1794	1792	6.46154	0.15476	35	65	45	60	3.93095	0.25439
1878	1876	6.46154	0.15476	45	65	35	60	3.93095	0.25439
2070	2068	6.46154	0.15476	30	40	35	65	3.93095	0.25439
2112	2110	6.46154	0.15476	35	40	30	65	3.93095	0.25439
2136	2134	6.46154	0.15476	35	60	45	65	3.93095	0.25439
2220	2218	6.46154	0.15476	45	60	35	65	3.93095	0.25439
1436	1434	6.53333	0.15306	35	60	35	50	3.88776	0.25722
1778	1776	6.53333	0.15306	35	50	35	60	3.88776	0.25722
1052	1050	6.56410	0.15234	30	65	40	45	3.86953	0.25843
1136	1134	6.56410	0.15234	40	65	30	45	3.86953	0.25843
1836	1834	6.56410	0.15234	40	65	40	60	3.86953	0.25843
2078	2076	6.56410	0.15234	30	45	40	65	3.86953	0.25843
2162	2160	6.56410	0.15234	40	45	30	65	3.86953	0.25843
2178	2176	6.56410	0.15234	40	60	40	65	3.86953	0.25843
2144	2142	6.62722	0.15089	35	65	50	65	3.83268	0.26091
2270	2268	6.62722	0.15089	50	65	35	65	3.83268	0.26091
1402	1400	6.64615	0.15046	30	65	45	50	3.82176	0.26166
1528	1526	6.64615	0.15046	45	65	30	50	3.82176	0.26166
2086	2084	6.64615	0.15046	30	50	45	65	3.82176	0.26166
2212	2210	6.64615	0.15046	45	50	30	65	3.82176	0.26166
1751	1749	6.66667	0.15000	30	60	50	60	3.81000	0.26247
1919	1917	6.66667	0.15000	50	60	30	60	3.81000	0.26247
1094	1092	6.70085	0.14923	35	65	35	45	3.79056	0.26381
2120	2118	6.70085	0.14923	35	45	35	65	3.79056	0.26381
1386	1384	6.72000	0.14881	30	50	35	50	3.77976	0.26457
1428	1426	6.72000	0.14881	35	50	30	50	3.77976	0.26457
2102	2100	6.81657	0.14670	30	65	60	65	3.72622	0.26837
2186	2184	6.81657	0.14670	40	65	45	65	3.72622	0.26837
2228	2226	6.81657	0.14670	45	65	40	65	3.72622	0.26837
2312	2310	6.81657	0.14670	60	65	30	65	3.72622	0.26837
351	349	6.85714	0.14583	30	60	30	35	3.70417	0.26997
1719	1717	6.85714	0.14583	30	35	30	60	3.70417	0.26997
1444	1442	6.89231	0.14509	35	65	40	50	3.68527	0.27135
1486	1484	6.89231	0.14509	40	65	35	50	3.68527	0.27135
2128	2126	6.89231	0.14509	35	50	40	65	3.68527	0.27135
2170	2168	6.89231	0.14509	40	50	35	65	3.68527	0.27135
701	699	7.00000	0.14286	30	60	35	40	3.62857	0.27559
743	741	7.00000	0.14286	35	60	30	40	3.62857	0.27559
1727	1725	7.00000	0.14286	30	40	35	60	3.62857	0.27559
1769	1767	7.00000	0.14286	35	40	30	60	3.62857	0.27559
1793	1791	7.00000	0.14286	35	60	45	60	3.62857	0.27559

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1877	1875	7.00000	0.14286	45	60	35	60	3.62857	0.27559
1035	1033	7.11111	0.14063	30	45	30	45	3.57188	0.27997
1051	1049	7.11111	0.14063	30	60	40	45	3.57188	0.27997
1135	1133	7.11111	0.14063	40	60	30	45	3.57188	0.27997
1735	1733	7.11111	0.14063	30	45	40	60	3.57188	0.27997
1819	1817	7.11111	0.14063	40	45	30	60	3.57188	0.27997
1835	1833	7.11111	0.14063	40	60	40	60	3.57188	0.27997
1801	1799	7.17949	0.13929	35	65	50	60	3.53786	0.28266
1927	1925	7.17949	0.13929	50	65	35	60	3.53786	0.28266
2143	2141	7.17949	0.13929	35	60	50	65	3.53786	0.28266
2269	2267	7.17949	0.13929	50	60	35	65	3.53786	0.28266
693	691	7.20000	0.13889	30	50	30	40	3.52778	0.28346
1377	1375	7.20000	0.13889	30	40	30	50	3.52778	0.28346
1401	1399	7.20000	0.13889	30	60	45	50	3.52778	0.28346
1527	1525	7.20000	0.13889	45	60	30	50	3.52778	0.28346
1743	1741	7.20000	0.13889	30	50	45	60	3.52778	0.28346
1869	1867	7.20000	0.13889	45	50	30	60	3.52778	0.28346
1093	1091	7.25926	0.13776	35	60	35	45	3.49898	0.28580
1777	1775	7.25926	0.13776	35	45	35	60	3.49898	0.28580
9	7	7.38462	0.13542	30	65	30	30	3.43958	0.29073
359	357	7.38462	0.13542	30	65	35	35	3.43958	0.29073
401	399	7.38462	0.13542	35	65	30	35	3.43958	0.29073
709	707	7.38462	0.13542	30	65	40	40	3.43958	0.29073
793	791	7.38462	0.13542	40	65	30	40	3.43958	0.29073
1059	1057	7.38462	0.13542	30	65	45	45	3.43958	0.29073
1185	1183	7.38462	0.13542	45	65	30	45	3.43958	0.29073
1409	1407	7.38462	0.13542	30	65	50	50	3.43958	0.29073
1577	1575	7.38462	0.13542	50	65	30	50	3.43958	0.29073
1759	1757	7.38462	0.13542	30	65	60	60	3.43958	0.29073
1843	1841	7.38462	0.13542	40	65	45	60	3.43958	0.29073
1885	1883	7.38462	0.13542	45	65	40	60	3.43958	0.29073
1969	1967	7.38462	0.13542	60	65	30	60	3.43958	0.29073
2061	2059	7.38462	0.13542	30	30	30	65	3.43958	0.29073
2069	2067	7.38462	0.13542	30	35	35	65	3.43958	0.29073
2077	2075	7.38462	0.13542	30	40	40	65	3.43958	0.29073
2085	2083	7.38462	0.13542	30	45	45	65	3.43958	0.29073
2093	2091	7.38462	0.13542	30	50	50	65	3.43958	0.29073
2101	2099	7.38462	0.13542	30	60	60	65	3.43958	0.29073
2109	2107	7.38462	0.13542	30	65	65	65	3.43958	0.29073
2111	2109	7.38462	0.13542	35	35	30	65	3.43958	0.29073
2161	2159	7.38462	0.13542	40	40	30	65	3.43958	0.29073
2185	2183	7.38462	0.13542	40	60	45	65	3.43958	0.29073
2211	2209	7.38462	0.13542	45	45	30	65	3.43958	0.29073
2227	2225	7.38462	0.13542	45	60	40	65	3.43958	0.29073
2261	2259	7.38462	0.13542	50	50	30	65	3.43958	0.29073

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
2311	2309	7.38462	0.13542	60	60	30	65	3.43958	0.29073
2361	2359	7.38462	0.13542	65	65	30	65	3.43958	0.29073
1043	1041	7.46667	0.13393	30	50	35	45	3.40179	0.29396
1085	1083	7.46667	0.13393	35	50	30	45	3.40179	0.29396
1385	1383	7.46667	0.13393	30	45	35	50	3.40179	0.29396
1427	1425	7.46667	0.13393	35	45	30	50	3.40179	0.29396
1443	1441	7.46667	0.13393	35	60	40	50	3.40179	0.29396
1485	1483	7.46667	0.13393	40	60	35	50	3.40179	0.29396
1785	1783	7.46667	0.13393	35	50	40	60	3.40179	0.29396
1827	1825	7.46667	0.13393	40	50	35	60	3.40179	0.29396
751	749	7.53846	0.13265	35	65	35	40	3.36939	0.29679
2119	2117	7.53846	0.13265	35	40	35	65	3.36939	0.29679
2193	2191	7.57396	0.13203	40	65	50	65	3.35359	0.29819
2277	2275	7.57396	0.13203	50	65	40	65	3.35359	0.29819
1101	1099	7.65812	0.13058	35	65	40	45	3.31674	0.30150
1143	1141	7.65812	0.13058	40	65	35	45	3.31674	0.30150
2127	2125	7.65812	0.13058	35	45	40	65	3.31674	0.30150
2169	2167	7.65812	0.13058	40	45	35	65	3.31674	0.30150
2235	2233	7.66864	0.13040	45	65	45	65	3.31219	0.30191
1393	1391	7.68000	0.13021	30	50	40	50	3.30729	0.30236
1477	1475	7.68000	0.13021	40	50	30	50	3.30729	0.30236
1451	1449	7.75385	0.12897	35	65	45	50	3.27579	0.30527
1535	1533	7.75385	0.12897	45	65	35	50	3.27579	0.30527
2135	2133	7.75385	0.12897	35	50	45	65	3.27579	0.30527
2219	2217	7.75385	0.12897	45	50	35	65	3.27579	0.30527
1800	1798	7.77778	0.12857	35	60	50	60	3.26571	0.30621
1926	1924	7.77778	0.12857	50	60	35	60	3.26571	0.30621
1435	1433	7.84000	0.12755	35	50	35	50	3.23980	0.30866
1493	1491	7.87692	0.12695	40	65	40	50	3.22461	0.31012
2177	2175	7.87692	0.12695	40	50	40	65	3.22461	0.31012
2151	2149	7.95266	0.12574	35	65	60	65	3.19390	0.31310
2319	2317	7.95266	0.12574	60	65	35	65	3.19390	0.31310
8	6	8.00000	0.12500	30	60	30	30	3.17500	0.31496
358	356	8.00000	0.12500	30	60	35	35	3.17500	0.31496
400	398	8.00000	0.12500	35	60	30	35	3.17500	0.31496
692	690	8.00000	0.12500	30	45	30	40	3.17500	0.31496
708	706	8.00000	0.12500	30	60	40	40	3.17500	0.31496
792	790	8.00000	0.12500	40	60	30	40	3.17500	0.31496
1034	1032	8.00000	0.12500	30	40	30	45	3.17500	0.31496
1058	1056	8.00000	0.12500	30	60	45	45	3.17500	0.31496
1184	1182	8.00000	0.12500	45	60	30	45	3.17500	0.31496
1408	1406	8.00000	0.12500	30	60	50	50	3.17500	0.31496
1576	1574	8.00000	0.12500	50	60	30	50	3.17500	0.31496
1718	1716	8.00000	0.12500	30	30	30	60	3.17500	0.31496
1726	1724	8.00000	0.12500	30	35	35	60	3.17500	0.31496

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1734	1732	8.00000	0.12500	30	40	40	60	3.17500	0.31496
1742	1740	8.00000	0.12500	30	45	45	60	3.17500	0.31496
1750	1748	8.00000	0.12500	30	50	50	60	3.17500	0.31496
1758	1756	8.00000	0.12500	30	60	60	60	3.17500	0.31496
1766	1764	8.00000	0.12500	30	65	65	60	3.17500	0.31496
1768	1766	8.00000	0.12500	35	35	30	60	3.17500	0.31496
1818	1816	8.00000	0.12500	40	40	30	60	3.17500	0.31496
1842	1840	8.00000	0.12500	40	60	45	60	3.17500	0.31496
1868	1866	8.00000	0.12500	45	45	30	60	3.17500	0.31496
1884	1882	8.00000	0.12500	45	60	40	60	3.17500	0.31496
1918	1916	8.00000	0.12500	50	50	30	60	3.17500	0.31496
1968	1966	8.00000	0.12500	60	60	30	60	3.17500	0.31496
2018	2016	8.00000	0.12500	65	65	30	60	3.17500	0.31496
2108	2106	8.00000	0.12500	30	60	65	65	3.17500	0.31496
2360	2358	8.00000	0.12500	65	60	30	65	3.17500	0.31496
750	748	8.16667	0.12245	35	60	35	40	3.11020	0.32152
1776	1774	8.16667	0.12245	35	40	35	60	3.11020	0.32152
1066	1064	8.20513	0.12188	30	65	50	45	3.09563	0.32304
1234	1232	8.20513	0.12188	50	65	30	45	3.09563	0.32304
1850	1848	8.20513	0.12188	40	65	50	60	3.09563	0.32304
1934	1932	8.20513	0.12188	50	65	40	60	3.09563	0.32304
2092	2090	8.20513	0.12188	30	45	50	65	3.09563	0.32304
2192	2190	8.20513	0.12188	40	60	50	65	3.09563	0.32304
2260	2258	8.20513	0.12188	50	45	30	65	3.09563	0.32304
2276	2274	8.20513	0.12188	50	60	40	65	3.09563	0.32304
350	348	8.22857	0.12153	30	50	30	35	3.08681	0.32396
1376	1374	8.22857	0.12153	30	35	30	50	3.08681	0.32396
1042	1040	8.29630	0.12054	30	45	35	45	3.06161	0.32663
1084	1082	8.29630	0.12054	35	45	30	45	3.06161	0.32663
1100	1098	8.29630	0.12054	35	60	40	45	3.06161	0.32663
1142	1140	8.29630	0.12054	40	60	35	45	3.06161	0.32663
1784	1782	8.29630	0.12054	35	45	40	60	3.06161	0.32663
1826	1824	8.29630	0.12054	40	45	35	60	3.06161	0.32663
716	714	8.30769	0.12037	30	65	45	40	3.05741	0.32707
842	840	8.30769	0.12037	45	65	30	40	3.05741	0.32707
1892	1890	8.30769	0.12037	45	65	45	60	3.05741	0.32707
2084	2082	8.30769	0.12037	30	40	45	65	3.05741	0.32707
2210	2208	8.30769	0.12037	45	40	30	65	3.05741	0.32707
2234	2232	8.30769	0.12037	45	60	45	65	3.05741	0.32707
700	698	8.40000	0.11905	30	50	35	40	3.02381	0.33071
742	740	8.40000	0.11905	35	50	30	40	3.02381	0.33071
1384	1382	8.40000	0.11905	30	40	35	50	3.02381	0.33071
1426	1424	8.40000	0.11905	35	40	30	50	3.02381	0.33071
1450	1448	8.40000	0.11905	35	60	45	50	3.02381	0.33071
1534	1532	8.40000	0.11905	45	60	35	50	3.02381	0.33071

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1792	1790	8.40000	0.11905	35	50	45	60	3.02381	0.33071
1876	1874	8.40000	0.11905	45	50	35	60	3.02381	0.33071
366	364	8.43956	0.11849	30	65	40	35	3.00964	0.33227
450	448	8.43956	0.11849	40	65	30	35	3.00964	0.33227
2076	2074	8.43956	0.11849	30	35	40	65	3.00964	0.33227
2160	2158	8.43956	0.11849	40	35	30	65	3.00964	0.33227
2242	2240	8.52071	0.11736	45	65	50	65	2.98097	0.33546
2284	2282	8.52071	0.11736	50	65	45	65	2.98097	0.33546
1050	1048	8.53333	0.11719	30	50	40	45	2.97656	0.33596
1134	1132	8.53333	0.11719	40	50	30	45	2.97656	0.33596
1392	1390	8.53333	0.11719	30	45	40	50	2.97656	0.33596
1476	1474	8.53333	0.11719	40	45	30	50	2.97656	0.33596
1492	1490	8.53333	0.11719	40	60	40	50	2.97656	0.33596
1834	1832	8.53333	0.11719	40	50	40	60	2.97656	0.33596
16	14	8.61538	0.11607	30	65	35	30	2.94821	0.33919
58	56	8.61538	0.11607	35	65	30	30	2.94821	0.33919
408	406	8.61538	0.11607	35	65	35	35	2.94821	0.33919
758	756	8.61538	0.11607	35	65	40	40	2.94821	0.33919
800	798	8.61538	0.11607	40	65	35	40	2.94821	0.33919
1108	1106	8.61538	0.11607	35	65	45	45	2.94821	0.33919
1192	1190	8.61538	0.11607	45	65	35	45	2.94821	0.33919
1458	1456	8.61538	0.11607	35	65	50	50	2.94821	0.33919
1584	1582	8.61538	0.11607	50	65	35	50	2.94821	0.33919
1808	1806	8.61538	0.11607	35	65	60	60	2.94821	0.33919
1976	1974	8.61538	0.11607	60	65	35	60	2.94821	0.33919
2068	2066	8.61538	0.11607	30	30	35	65	2.94821	0.33919
2110	2108	8.61538	0.11607	35	30	30	65	2.94821	0.33919
2118	2116	8.61538	0.11607	35	35	35	65	2.94821	0.33919
2126	2124	8.61538	0.11607	35	40	40	65	2.94821	0.33919
2134	2132	8.61538	0.11607	35	45	45	65	2.94821	0.33919
2142	2140	8.61538	0.11607	35	50	50	65	2.94821	0.33919
2150	2148	8.61538	0.11607	35	60	60	65	2.94821	0.33919
2158	2156	8.61538	0.11607	35	65	65	65	2.94821	0.33919
2168	2166	8.61538	0.11607	40	40	35	65	2.94821	0.33919
2218	2216	8.61538	0.11607	45	45	35	65	2.94821	0.33919
2268	2266	8.61538	0.11607	50	50	35	65	2.94821	0.33919
2318	2316	8.61538	0.11607	60	60	35	65	2.94821	0.33919
2368	2366	8.61538	0.11607	65	65	35	65	2.94821	0.33919
1400	1398	8.64000	0.11574	30	50	45	50	2.93981	0.34016
1526	1524	8.64000	0.11574	45	50	30	50	2.93981	0.34016
1765	1763	8.66667	0.11538	30	60	65	60	2.93077	0.34121
2017	2015	8.66667	0.11538	65	60	30	60	2.93077	0.34121
1092	1090	8.71111	0.11480	35	50	35	45	2.91582	0.34296
1434	1432	8.71111	0.11480	35	45	35	50	2.91582	0.34296
1150	1148	8.75214	0.11426	40	65	40	45	2.90215	0.34457

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin	Spindle	mmPTh	ThPmm_FEED
2176	2174	8.75214	0.11426	40	45	40	65	2.90215	0.34457
1416	1414	8.86154	0.11285	30	65	60	50	2.86632	0.34888
1500	1498	8.86154	0.11285	40	65	45	50	2.86632	0.34888
1542	1540	8.86154	0.11285	45	65	40	50	2.86632	0.34888
1626	1624	8.86154	0.11285	60	65	30	50	2.86632	0.34888
2100	2098	8.86154	0.11285	30	50	60	65	2.86632	0.34888
2184	2182	8.86154	0.11285	40	50	45	65	2.86632	0.34888
2226	2224	8.86154	0.11285	45	50	40	65	2.86632	0.34888
2310	2308	8.86154	0.11285	60	50	30	65	2.86632	0.34888
1065	1063	8.88889	0.11250	30	60	50	45	2.85750	0.34996
1233	1231	8.88889	0.11250	50	60	30	45	2.85750	0.34996
1749	1747	8.88889	0.11250	30	45	50	60	2.85750	0.34996
1849	1847	8.88889	0.11250	40	60	50	60	2.85750	0.34996
1917	1915	8.88889	0.11250	50	45	30	60	2.85750	0.34996
1933	1931	8.88889	0.11250	50	60	40	60	2.85750	0.34996
1442	1440	8.96000	0.11161	35	50	40	50	2.83482	0.35276
1484	1482	8.96000	0.11161	40	50	35	50	2.83482	0.35276
691	689	9.00000	0.11111	30	40	30	40	2.82222	0.35433
715	713	9.00000	0.11111	30	60	45	40	2.82222	0.35433
841	839	9.00000	0.11111	45	60	30	40	2.82222	0.35433
1741	1739	9.00000	0.11111	30	40	45	60	2.82222	0.35433
1867	1865	9.00000	0.11111	45	40	30	60	2.82222	0.35433
1891	1889	9.00000	0.11111	45	60	45	60	2.82222	0.35433
2200	2198	9.08876	0.11003	40	65	60	65	2.79466	0.35783
2326	2324	9.08876	0.11003	60	65	40	65	2.79466	0.35783
349	347	9.14286	0.10938	30	45	30	35	2.77813	0.35996
365	363	9.14286	0.10938	30	60	40	35	2.77813	0.35996
449	447	9.14286	0.10938	40	60	30	35	2.77813	0.35996
1033	1031	9.14286	0.10938	30	35	30	45	2.77813	0.35996
1733	1731	9.14286	0.10938	30	35	40	60	2.77813	0.35996
1817	1815	9.14286	0.10938	40	35	30	60	2.77813	0.35996
723	721	9.23077	0.10833	30	65	50	40	2.75167	0.36342
891	889	9.23077	0.10833	50	65	30	40	2.75167	0.36342
1899	1897	9.23077	0.10833	45	65	50	60	2.75167	0.36342
1941	1939	9.23077	0.10833	50	65	45	60	2.75167	0.36342
2091	2089	9.23077	0.10833	30	40	50	65	2.75167	0.36342
2241	2239	9.23077	0.10833	45	60	50	65	2.75167	0.36342
2259	2257	9.23077	0.10833	50	40	30	65	2.75167	0.36342
2283	2281	9.23077	0.10833	50	60	45	65	2.75167	0.36342
15	13	9.33333	0.10714	30	60	35	30	2.72143	0.36745
57	55	9.33333	0.10714	35	60	30	30	2.72143	0.36745
407	405	9.33333	0.10714	35	60	35	35	2.72143	0.36745
699	697	9.33333	0.10714	30	45	35	40	2.72143	0.36745
741	739	9.33333	0.10714	35	45	30	40	2.72143	0.36745
757	755	9.33333	0.10714	35	60	40	40	2.72143	0.36745

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
799	797	9.33333	0.10714	40	60	35	40	2.72143	0.36745
1041	1039	9.33333	0.10714	30	40	35	45	2.72143	0.36745
1083	1081	9.33333	0.10714	35	40	30	45	2.72143	0.36745
1107	1105	9.33333	0.10714	35	60	45	45	2.72143	0.36745
1191	1189	9.33333	0.10714	45	60	35	45	2.72143	0.36745
1457	1455	9.33333	0.10714	35	60	50	50	2.72143	0.36745
1583	1581	9.33333	0.10714	50	60	35	50	2.72143	0.36745
1725	1723	9.33333	0.10714	30	30	35	60	2.72143	0.36745
1767	1765	9.33333	0.10714	35	30	30	60	2.72143	0.36745
1775	1773	9.33333	0.10714	35	35	35	60	2.72143	0.36745
1783	1781	9.33333	0.10714	35	40	40	60	2.72143	0.36745
1791	1789	9.33333	0.10714	35	45	45	60	2.72143	0.36745
1799	1797	9.33333	0.10714	35	50	50	60	2.72143	0.36745
1807	1805	9.33333	0.10714	35	60	60	60	2.72143	0.36745
1815	1813	9.33333	0.10714	35	65	65	60	2.72143	0.36745
1825	1823	9.33333	0.10714	40	40	35	60	2.72143	0.36745
1875	1873	9.33333	0.10714	45	45	35	60	2.72143	0.36745
1925	1923	9.33333	0.10714	50	50	35	60	2.72143	0.36745
1975	1973	9.33333	0.10714	60	60	35	60	2.72143	0.36745
2025	2023	9.33333	0.10714	65	65	35	60	2.72143	0.36745
2157	2155	9.33333	0.10714	35	60	65	65	2.72143	0.36745
2367	2365	9.33333	0.10714	65	60	35	65	2.72143	0.36745
2291	2289	9.46746	0.10563	50	65	50	65	2.68288	0.37273
1049	1047	9.48148	0.10547	30	45	40	45	2.67891	0.37329
1133	1131	9.48148	0.10547	40	45	30	45	2.67891	0.37329
1149	1147	9.48148	0.10547	40	60	40	45	2.67891	0.37329
1833	1831	9.48148	0.10547	40	45	40	60	2.67891	0.37329
373	371	9.49451	0.10532	30	65	45	35	2.67523	0.37380
499	497	9.49451	0.10532	45	65	30	35	2.67523	0.37380
2083	2081	9.49451	0.10532	30	35	45	65	2.67523	0.37380
2209	2207	9.49451	0.10532	45	35	30	65	2.67523	0.37380
1115	1113	9.57265	0.10446	35	65	50	45	2.65339	0.37688
1241	1239	9.57265	0.10446	50	65	35	45	2.65339	0.37688
2141	2139	9.57265	0.10446	35	45	50	65	2.65339	0.37688
2267	2265	9.57265	0.10446	50	45	35	65	2.65339	0.37688
7	5	9.60000	0.10417	30	50	30	30	2.64583	0.37795
357	355	9.60000	0.10417	30	50	35	35	2.64583	0.37795
399	397	9.60000	0.10417	35	50	30	35	2.64583	0.37795
707	705	9.60000	0.10417	30	50	40	40	2.64583	0.37795
791	789	9.60000	0.10417	40	50	30	40	2.64583	0.37795
1057	1055	9.60000	0.10417	30	50	45	45	2.64583	0.37795
1183	1181	9.60000	0.10417	45	50	30	45	2.64583	0.37795
1375	1373	9.60000	0.10417	30	30	30	50	2.64583	0.37795
1383	1381	9.60000	0.10417	30	35	35	50	2.64583	0.37795
1391	1389	9.60000	0.10417	30	40	40	50	2.64583	0.37795

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1399	1397	9.60000	0.10417	30	45	45	50	2.64583	0.37795
1407	1405	9.60000	0.10417	30	50	50	50	2.64583	0.37795
1415	1413	9.60000	0.10417	30	60	60	50	2.64583	0.37795
1423	1421	9.60000	0.10417	30	65	65	50	2.64583	0.37795
1425	1423	9.60000	0.10417	35	35	30	50	2.64583	0.37795
1475	1473	9.60000	0.10417	40	40	30	50	2.64583	0.37795
1499	1497	9.60000	0.10417	40	60	45	50	2.64583	0.37795
1525	1523	9.60000	0.10417	45	45	30	50	2.64583	0.37795
1541	1539	9.60000	0.10417	45	60	40	50	2.64583	0.37795
1575	1573	9.60000	0.10417	50	50	30	50	2.64583	0.37795
1625	1623	9.60000	0.10417	60	60	30	50	2.64583	0.37795
1675	1673	9.60000	0.10417	65	65	30	50	2.64583	0.37795
1757	1755	9.60000	0.10417	30	50	60	60	2.64583	0.37795
1841	1839	9.60000	0.10417	40	50	45	60	2.64583	0.37795
1883	1881	9.60000	0.10417	45	50	40	60	2.64583	0.37795
1967	1965	9.60000	0.10417	60	50	30	60	2.64583	0.37795
2107	2105	9.60000	0.10417	30	50	65	65	2.64583	0.37795
2359	2357	9.60000	0.10417	65	50	30	65	2.64583	0.37795
1091	1089	9.67901	0.10332	35	45	35	45	2.62423	0.38106
765	763	9.69231	0.10317	35	65	45	40	2.62063	0.38159
849	847	9.69231	0.10317	45	65	35	40	2.62063	0.38159
2133	2131	9.69231	0.10317	35	40	45	65	2.62063	0.38159
2217	2215	9.69231	0.10317	45	40	35	65	2.62063	0.38159
749	747	9.80000	0.10204	35	50	35	40	2.59184	0.38583
1433	1431	9.80000	0.10204	35	40	35	50	2.59184	0.38583
23	21	9.84615	0.10156	30	65	40	30	2.57969	0.38764
107	105	9.84615	0.10156	40	65	30	30	2.57969	0.38764
415	413	9.84615	0.10156	35	65	40	35	2.57969	0.38764
457	455	9.84615	0.10156	40	65	35	35	2.57969	0.38764
807	805	9.84615	0.10156	40	65	40	40	2.57969	0.38764
1073	1071	9.84615	0.10156	30	65	60	45	2.57969	0.38764
1157	1155	9.84615	0.10156	40	65	45	45	2.57969	0.38764
1199	1197	9.84615	0.10156	45	65	40	45	2.57969	0.38764
1283	1281	9.84615	0.10156	60	65	30	45	2.57969	0.38764
1507	1505	9.84615	0.10156	40	65	50	50	2.57969	0.38764
1591	1589	9.84615	0.10156	50	65	40	50	2.57969	0.38764
1857	1855	9.84615	0.10156	40	65	60	60	2.57969	0.38764
1983	1981	9.84615	0.10156	60	65	40	60	2.57969	0.38764
2075	2073	9.84615	0.10156	30	30	40	65	2.57969	0.38764
2099	2097	9.84615	0.10156	30	45	60	65	2.57969	0.38764
2125	2123	9.84615	0.10156	35	35	40	65	2.57969	0.38764
2159	2157	9.84615	0.10156	40	30	30	65	2.57969	0.38764
2167	2165	9.84615	0.10156	40	35	35	65	2.57969	0.38764
2175	2173	9.84615	0.10156	40	40	40	65	2.57969	0.38764
2183	2181	9.84615	0.10156	40	45	45	65	2.57969	0.38764

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
2191	2189	9.84615	0.10156	40	50	50	65	2.57969	0.38764
2199	2197	9.84615	0.10156	40	60	60	65	2.57969	0.38764
2207	2205	9.84615	0.10156	40	65	65	65	2.57969	0.38764
2225	2223	9.84615	0.10156	45	45	40	65	2.57969	0.38764
2275	2273	9.84615	0.10156	50	50	40	65	2.57969	0.38764
2309	2307	9.84615	0.10156	60	45	30	65	2.57969	0.38764
2325	2323	9.84615	0.10156	60	60	40	65	2.57969	0.38764
2375	2373	9.84615	0.10156	65	65	40	65	2.57969	0.38764
1099	1097	9.95556	0.10045	35	50	40	45	2.55134	0.39195
1141	1139	9.95556	0.10045	40	50	35	45	2.55134	0.39195
1441	1439	9.95556	0.10045	35	45	40	50	2.55134	0.39195
1483	1481	9.95556	0.10045	40	45	35	50	2.55134	0.39195
1549	1547	9.96923	0.10031	45	65	45	50	2.54784	0.39249
2233	2231	9.96923	0.10031	45	50	45	65	2.54784	0.39249
722	720	10.00000	0.10000	30	60	50	40	2.54000	0.39370
890	888	10.00000	0.10000	50	60	30	40	2.54000	0.39370
1748	1746	10.00000	0.10000	30	40	50	60	2.54000	0.39370
1898	1896	10.00000	0.10000	45	60	50	60	2.54000	0.39370
1916	1914	10.00000	0.10000	50	40	30	60	2.54000	0.39370
1940	1938	10.00000	0.10000	50	60	45	60	2.54000	0.39370
65	63	10.05128	0.09949	35	65	35	30	2.52704	0.39572
2117	2115	10.05128	0.09949	35	30	35	65	2.52704	0.39572
1449	1447	10.08000	0.09921	35	50	45	50	2.51984	0.39685
1533	1531	10.08000	0.09921	45	50	35	50	2.51984	0.39685
1814	1812	10.11111	0.09890	35	60	65	60	2.51209	0.39808
2024	2022	10.11111	0.09890	65	60	35	60	2.51209	0.39808
2249	2247	10.22485	0.09780	45	65	60	65	2.48414	0.40255
2333	2331	10.22485	0.09780	60	65	45	65	2.48414	0.40255
1491	1489	10.24000	0.09766	40	50	40	50	2.48047	0.40315
1948	1946	10.25641	0.09750	50	65	50	60	2.47650	0.40380
2290	2288	10.25641	0.09750	50	60	50	65	2.47650	0.40380
348	346	10.28571	0.09722	30	40	30	35	2.46944	0.40495
372	370	10.28571	0.09722	30	60	45	35	2.46944	0.40495
498	496	10.28571	0.09722	45	60	30	35	2.46944	0.40495
690	688	10.28571	0.09722	30	35	30	40	2.46944	0.40495
1740	1738	10.28571	0.09722	30	35	45	60	2.46944	0.40495
1866	1864	10.28571	0.09722	45	35	30	60	2.46944	0.40495
1465	1463	10.33846	0.09673	35	65	60	50	2.45685	0.40703
1633	1631	10.33846	0.09673	60	65	35	50	2.45685	0.40703
2149	2147	10.33846	0.09673	35	50	60	65	2.45685	0.40703
2317	2315	10.33846	0.09673	60	50	35	65	2.45685	0.40703
1114	1112	10.37037	0.09643	35	60	50	45	2.44929	0.40828
1240	1238	10.37037	0.09643	50	60	35	45	2.44929	0.40828
1798	1796	10.37037	0.09643	35	45	50	60	2.44929	0.40828
1924	1922	10.37037	0.09643	50	45	35	60	2.44929	0.40828

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1422	1420	10.40000	0.09615	30	60	65	50	2.44231	0.40945
1674	1672	10.40000	0.09615	65	60	30	50	2.44231	0.40945
1764	1762	10.40000	0.09615	30	50	65	60	2.44231	0.40945
2016	2014	10.40000	0.09615	65	50	30	60	2.44231	0.40945
698	696	10.50000	0.09524	30	40	35	40	2.41905	0.41339
740	738	10.50000	0.09524	35	40	30	40	2.41905	0.41339
764	762	10.50000	0.09524	35	60	45	40	2.41905	0.41339
848	846	10.50000	0.09524	45	60	35	40	2.41905	0.41339
1790	1788	10.50000	0.09524	35	40	45	60	2.41905	0.41339
1874	1872	10.50000	0.09524	45	40	35	60	2.41905	0.41339
380	378	10.54945	0.09479	30	65	50	35	2.40771	0.41533
548	546	10.54945	0.09479	50	65	30	35	2.40771	0.41533
2090	2088	10.54945	0.09479	30	35	50	65	2.40771	0.41533
2258	2256	10.54945	0.09479	50	35	30	65	2.40771	0.41533
6	4	10.66667	0.09375	30	45	30	30	2.38125	0.41995
22	20	10.66667	0.09375	30	60	40	30	2.38125	0.41995
106	104	10.66667	0.09375	40	60	30	30	2.38125	0.41995
356	354	10.66667	0.09375	30	45	35	35	2.38125	0.41995
398	396	10.66667	0.09375	35	45	30	35	2.38125	0.41995
414	412	10.66667	0.09375	35	60	40	35	2.38125	0.41995
456	454	10.66667	0.09375	40	60	35	35	2.38125	0.41995
706	704	10.66667	0.09375	30	45	40	40	2.38125	0.41995
790	788	10.66667	0.09375	40	45	30	40	2.38125	0.41995
806	804	10.66667	0.09375	40	60	40	40	2.38125	0.41995
1032	1030	10.66667	0.09375	30	30	30	45	2.38125	0.41995
1040	1038	10.66667	0.09375	30	35	35	45	2.38125	0.41995
1048	1046	10.66667	0.09375	30	40	40	45	2.38125	0.41995
1056	1054	10.66667	0.09375	30	45	45	45	2.38125	0.41995
1064	1062	10.66667	0.09375	30	50	50	45	2.38125	0.41995
1072	1070	10.66667	0.09375	30	60	60	45	2.38125	0.41995
1080	1078	10.66667	0.09375	30	65	65	45	2.38125	0.41995
1082	1080	10.66667	0.09375	35	35	30	45	2.38125	0.41995
1132	1130	10.66667	0.09375	40	40	30	45	2.38125	0.41995
1156	1154	10.66667	0.09375	40	60	45	45	2.38125	0.41995
1182	1180	10.66667	0.09375	45	45	30	45	2.38125	0.41995
1198	1196	10.66667	0.09375	45	60	40	45	2.38125	0.41995
1232	1230	10.66667	0.09375	50	50	30	45	2.38125	0.41995
1282	1280	10.66667	0.09375	60	60	30	45	2.38125	0.41995
1332	1330	10.66667	0.09375	65	65	30	45	2.38125	0.41995
1406	1404	10.66667	0.09375	30	45	50	50	2.38125	0.41995
1506	1504	10.66667	0.09375	40	60	50	50	2.38125	0.41995
1574	1572	10.66667	0.09375	50	45	30	50	2.38125	0.41995
1590	1588	10.66667	0.09375	50	60	40	50	2.38125	0.41995
1732	1730	10.66667	0.09375	30	30	40	60	2.38125	0.41995
1756	1754	10.66667	0.09375	30	45	60	60	2.38125	0.41995

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1782	1780	10.66667	0.09375	35	35	40	60	2.38125	0.41995
1816	1814	10.66667	0.09375	40	30	30	60	2.38125	0.41995
1824	1822	10.66667	0.09375	40	35	35	60	2.38125	0.41995
1832	1830	10.66667	0.09375	40	40	40	60	2.38125	0.41995
1840	1838	10.66667	0.09375	40	45	45	60	2.38125	0.41995
1848	1846	10.66667	0.09375	40	50	50	60	2.38125	0.41995
1856	1854	10.66667	0.09375	40	60	60	60	2.38125	0.41995
1864	1862	10.66667	0.09375	40	65	65	60	2.38125	0.41995
1882	1880	10.66667	0.09375	45	45	40	60	2.38125	0.41995
1932	1930	10.66667	0.09375	50	50	40	60	2.38125	0.41995
1966	1964	10.66667	0.09375	60	45	30	60	2.38125	0.41995
1982	1980	10.66667	0.09375	60	60	40	60	2.38125	0.41995
2032	2030	10.66667	0.09375	65	65	40	60	2.38125	0.41995
2106	2104	10.66667	0.09375	30	45	65	65	2.38125	0.41995
2206	2204	10.66667	0.09375	40	60	65	65	2.38125	0.41995
2358	2356	10.66667	0.09375	65	45	30	65	2.38125	0.41995
2374	2372	10.66667	0.09375	65	60	40	65	2.38125	0.41995
772	770	10.76923	0.09286	35	65	50	40	2.35857	0.42399
898	896	10.76923	0.09286	50	65	35	40	2.35857	0.42399
2140	2138	10.76923	0.09286	35	40	50	65	2.35857	0.42399
2266	2264	10.76923	0.09286	50	40	35	65	2.35857	0.42399
714	712	10.80000	0.09259	30	50	45	40	2.35185	0.42520
840	838	10.80000	0.09259	45	50	30	40	2.35185	0.42520
1398	1396	10.80000	0.09259	30	40	45	50	2.35185	0.42520
1524	1522	10.80000	0.09259	45	40	30	50	2.35185	0.42520
1548	1546	10.80000	0.09259	45	60	45	50	2.35185	0.42520
1890	1888	10.80000	0.09259	45	50	45	60	2.35185	0.42520
64	62	10.88889	0.09184	35	60	35	30	2.33265	0.42870
748	746	10.88889	0.09184	35	45	35	40	2.33265	0.42870
1090	1088	10.88889	0.09184	35	40	35	45	2.33265	0.42870
1774	1772	10.88889	0.09184	35	30	35	60	2.33265	0.42870
1164	1162	10.94017	0.09141	40	65	50	45	2.32172	0.43072
1248	1246	10.94017	0.09141	50	65	40	45	2.32172	0.43072
2190	2188	10.94017	0.09141	40	45	50	65	2.32172	0.43072
2274	2272	10.94017	0.09141	50	45	40	65	2.32172	0.43072
364	362	10.97143	0.09115	30	50	40	35	2.31510	0.43195
448	446	10.97143	0.09115	40	50	30	35	2.31510	0.43195
1390	1388	10.97143	0.09115	30	35	40	50	2.31510	0.43195
1474	1472	10.97143	0.09115	40	35	30	50	2.31510	0.43195
1098	1096	11.06173	0.09040	35	45	40	45	2.29621	0.43550
1140	1138	11.06173	0.09040	40	45	35	45	2.29621	0.43550
30	28	11.07692	0.09028	30	65	45	30	2.29306	0.43610
156	154	11.07692	0.09028	45	65	30	30	2.29306	0.43610
422	420	11.07692	0.09028	35	65	45	35	2.29306	0.43610
506	504	11.07692	0.09028	45	65	35	35	2.29306	0.43610

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
730	728	11.07692	0.09028	30	65	60	40	2.29306	0.43610
814	812	11.07692	0.09028	40	65	45	40	2.29306	0.43610
856	854	11.07692	0.09028	45	65	40	40	2.29306	0.43610
940	938	11.07692	0.09028	60	65	30	40	2.29306	0.43610
1206	1204	11.07692	0.09028	45	65	45	45	2.29306	0.43610
1556	1554	11.07692	0.09028	45	65	50	50	2.29306	0.43610
1598	1596	11.07692	0.09028	50	65	45	50	2.29306	0.43610
1906	1904	11.07692	0.09028	45	65	60	60	2.29306	0.43610
1990	1988	11.07692	0.09028	60	65	45	60	2.29306	0.43610
2082	2080	11.07692	0.09028	30	30	45	65	2.29306	0.43610
2098	2096	11.07692	0.09028	30	40	60	65	2.29306	0.43610
2132	2130	11.07692	0.09028	35	35	45	65	2.29306	0.43610
2182	2180	11.07692	0.09028	40	40	45	65	2.29306	0.43610
2208	2206	11.07692	0.09028	45	30	30	65	2.29306	0.43610
2216	2214	11.07692	0.09028	45	35	35	65	2.29306	0.43610
2224	2222	11.07692	0.09028	45	40	40	65	2.29306	0.43610
2232	2230	11.07692	0.09028	45	45	45	65	2.29306	0.43610
2240	2238	11.07692	0.09028	45	50	50	65	2.29306	0.43610
2248	2246	11.07692	0.09028	45	60	60	65	2.29306	0.43610
2256	2254	11.07692	0.09028	45	65	65	65	2.29306	0.43610
2282	2280	11.07692	0.09028	50	50	45	65	2.29306	0.43610
2308	2306	11.07692	0.09028	60	40	30	65	2.29306	0.43610
2332	2330	11.07692	0.09028	60	60	45	65	2.29306	0.43610
2382	2380	11.07692	0.09028	65	65	45	65	2.29306	0.43610
1947	1945	11.11111	0.09000	50	60	50	60	2.28600	0.43745
14	12	11.20000	0.08929	30	50	35	30	2.26786	0.44094
56	54	11.20000	0.08929	35	50	30	30	2.26786	0.44094
406	404	11.20000	0.08929	35	50	35	35	2.26786	0.44094
756	754	11.20000	0.08929	35	50	40	40	2.26786	0.44094
798	796	11.20000	0.08929	40	50	35	40	2.26786	0.44094
1106	1104	11.20000	0.08929	35	50	45	45	2.26786	0.44094
1190	1188	11.20000	0.08929	45	50	35	45	2.26786	0.44094
1382	1380	11.20000	0.08929	30	30	35	50	2.26786	0.44094
1424	1422	11.20000	0.08929	35	30	30	50	2.26786	0.44094
1432	1430	11.20000	0.08929	35	35	35	50	2.26786	0.44094
1440	1438	11.20000	0.08929	35	40	40	50	2.26786	0.44094
1448	1446	11.20000	0.08929	35	45	45	50	2.26786	0.44094
1456	1454	11.20000	0.08929	35	50	50	50	2.26786	0.44094
1464	1462	11.20000	0.08929	35	60	60	50	2.26786	0.44094
1472	1470	11.20000	0.08929	35	65	65	50	2.26786	0.44094
1482	1480	11.20000	0.08929	40	40	35	50	2.26786	0.44094
1532	1530	11.20000	0.08929	45	45	35	50	2.26786	0.44094
1582	1580	11.20000	0.08929	50	50	35	50	2.26786	0.44094
1632	1630	11.20000	0.08929	60	60	35	50	2.26786	0.44094
1682	1680	11.20000	0.08929	65	65	35	50	2.26786	0.44094

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1806	1804	11.20000	0.08929	35	50	60	60	2.26786	0.44094
1974	1972	11.20000	0.08929	60	50	35	60	2.26786	0.44094
2156	2154	11.20000	0.08929	35	50	65	65	2.26786	0.44094
2366	2364	11.20000	0.08929	65	50	35	65	2.26786	0.44094
464	462	11.25275	0.08887	40	65	40	35	2.25723	0.44302
2174	2172	11.25275	0.08887	40	35	40	65	2.25723	0.44302
2298	2296	11.36095	0.08802	50	65	60	65	2.23573	0.44728
2340	2338	11.36095	0.08802	60	65	50	65	2.23573	0.44728
1148	1146	11.37778	0.08789	40	50	40	45	2.23242	0.44794
1490	1488	11.37778	0.08789	40	45	40	50	2.23242	0.44794
379	377	11.42857	0.08750	30	60	50	35	2.22250	0.44994
547	545	11.42857	0.08750	50	60	30	35	2.22250	0.44994
1747	1745	11.42857	0.08750	30	35	50	60	2.22250	0.44994
1915	1913	11.42857	0.08750	50	35	30	60	2.22250	0.44994
72	70	11.48718	0.08705	35	65	40	30	2.21116	0.45225
114	112	11.48718	0.08705	40	65	35	30	2.21116	0.45225
1122	1120	11.48718	0.08705	35	65	60	45	2.21116	0.45225
1290	1288	11.48718	0.08705	60	65	35	45	2.21116	0.45225
2124	2122	11.48718	0.08705	35	30	40	65	2.21116	0.45225
2148	2146	11.48718	0.08705	35	45	60	65	2.21116	0.45225
2166	2164	11.48718	0.08705	40	30	35	65	2.21116	0.45225
2316	2314	11.48718	0.08705	60	45	35	65	2.21116	0.45225
1414	1412	11.52000	0.08681	30	50	60	50	2.20486	0.45354
1498	1496	11.52000	0.08681	40	50	45	50	2.20486	0.45354
1540	1538	11.52000	0.08681	45	50	40	50	2.20486	0.45354
1624	1622	11.52000	0.08681	60	50	30	50	2.20486	0.45354
1079	1077	11.55556	0.08654	30	60	65	45	2.19808	0.45494
1331	1329	11.55556	0.08654	65	60	30	45	2.19808	0.45494
1763	1761	11.55556	0.08654	30	45	65	60	2.19808	0.45494
1863	1861	11.55556	0.08654	40	60	65	60	2.19808	0.45494
2015	2013	11.55556	0.08654	65	45	30	60	2.19808	0.45494
2031	2029	11.55556	0.08654	65	60	40	60	2.19808	0.45494
771	769	11.66667	0.08571	35	60	50	40	2.17714	0.45932
897	895	11.66667	0.08571	50	60	35	40	2.17714	0.45932
1797	1795	11.66667	0.08571	35	40	50	60	2.17714	0.45932
1923	1921	11.66667	0.08571	50	40	35	60	2.17714	0.45932
347	345	11.75510	0.08507	30	35	30	35	2.16076	0.46280
1514	1512	11.81538	0.08464	40	65	60	50	2.14974	0.46517
1640	1638	11.81538	0.08464	60	65	40	50	2.14974	0.46517
2198	2196	11.81538	0.08464	40	50	60	65	2.14974	0.46517
2324	2322	11.81538	0.08464	60	50	40	65	2.14974	0.46517
1063	1061	11.85185	0.08438	30	45	50	45	2.14313	0.46661
1163	1161	11.85185	0.08438	40	60	50	45	2.14313	0.46661
1231	1229	11.85185	0.08438	50	45	30	45	2.14313	0.46661
1247	1245	11.85185	0.08438	50	60	40	45	2.14313	0.46661

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin	Spindle	mmPTh	ThPmm_FEED
1847	1845	11.85185	0.08438	40	45	50	60	2.14313	0.46661
1931	1929	11.85185	0.08438	50	45	40	60	2.14313	0.46661
5	3	12.00000	0.08333	30	40	30	30	2.11667	0.47244
29	27	12.00000	0.08333	30	60	45	30	2.11667	0.47244
155	153	12.00000	0.08333	45	60	30	30	2.11667	0.47244
355	353	12.00000	0.08333	30	40	35	35	2.11667	0.47244
397	395	12.00000	0.08333	35	40	30	35	2.11667	0.47244
421	419	12.00000	0.08333	35	60	45	35	2.11667	0.47244
505	503	12.00000	0.08333	45	60	35	35	2.11667	0.47244
689	687	12.00000	0.08333	30	30	30	40	2.11667	0.47244
697	695	12.00000	0.08333	30	35	35	40	2.11667	0.47244
705	703	12.00000	0.08333	30	40	40	40	2.11667	0.47244
713	711	12.00000	0.08333	30	45	45	40	2.11667	0.47244
721	719	12.00000	0.08333	30	50	50	40	2.11667	0.47244
729	727	12.00000	0.08333	30	60	60	40	2.11667	0.47244
737	735	12.00000	0.08333	30	65	65	40	2.11667	0.47244
739	737	12.00000	0.08333	35	35	30	40	2.11667	0.47244
789	787	12.00000	0.08333	40	40	30	40	2.11667	0.47244
813	811	12.00000	0.08333	40	60	45	40	2.11667	0.47244
839	837	12.00000	0.08333	45	45	30	40	2.11667	0.47244
855	853	12.00000	0.08333	45	60	40	40	2.11667	0.47244
889	887	12.00000	0.08333	50	50	30	40	2.11667	0.47244
939	937	12.00000	0.08333	60	60	30	40	2.11667	0.47244
989	987	12.00000	0.08333	65	65	30	40	2.11667	0.47244
1055	1053	12.00000	0.08333	30	40	45	45	2.11667	0.47244
1181	1179	12.00000	0.08333	45	40	30	45	2.11667	0.47244
1205	1203	12.00000	0.08333	45	60	45	45	2.11667	0.47244
1405	1403	12.00000	0.08333	30	40	50	50	2.11667	0.47244
1555	1553	12.00000	0.08333	45	60	50	50	2.11667	0.47244
1573	1571	12.00000	0.08333	50	40	30	50	2.11667	0.47244
1597	1595	12.00000	0.08333	50	60	45	50	2.11667	0.47244
1739	1737	12.00000	0.08333	30	30	45	60	2.11667	0.47244
1755	1753	12.00000	0.08333	30	40	60	60	2.11667	0.47244
1789	1787	12.00000	0.08333	35	35	45	60	2.11667	0.47244
1839	1837	12.00000	0.08333	40	40	45	60	2.11667	0.47244
1865	1863	12.00000	0.08333	45	30	30	60	2.11667	0.47244
1873	1871	12.00000	0.08333	45	35	35	60	2.11667	0.47244
1881	1879	12.00000	0.08333	45	40	40	60	2.11667	0.47244
1889	1887	12.00000	0.08333	45	45	45	60	2.11667	0.47244
1897	1895	12.00000	0.08333	45	50	50	60	2.11667	0.47244
1905	1903	12.00000	0.08333	45	60	60	60	2.11667	0.47244
1913	1911	12.00000	0.08333	45	65	65	60	2.11667	0.47244
1939	1937	12.00000	0.08333	50	50	45	60	2.11667	0.47244
1965	1963	12.00000	0.08333	60	40	30	60	2.11667	0.47244
1989	1987	12.00000	0.08333	60	60	45	60	2.11667	0.47244

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
2039	2037	12.00000	0.08333	65	65	45	60	2.11667	0.47244
2105	2103	12.00000	0.08333	30	40	65	65	2.11667	0.47244
2255	2253	12.00000	0.08333	45	60	65	65	2.11667	0.47244
2357	2355	12.00000	0.08333	65	40	30	65	2.11667	0.47244
2381	2379	12.00000	0.08333	65	60	45	65	2.11667	0.47244
1471	1469	12.13333	0.08242	35	60	65	50	2.09341	0.47769
1681	1679	12.13333	0.08242	65	60	35	50	2.09341	0.47769
1813	1811	12.13333	0.08242	35	50	65	60	2.09341	0.47769
2023	2021	12.13333	0.08242	65	50	35	60	2.09341	0.47769
363	361	12.19048	0.08203	30	45	40	35	2.08359	0.47994
447	445	12.19048	0.08203	40	45	30	35	2.08359	0.47994
463	461	12.19048	0.08203	40	60	40	35	2.08359	0.47994
1047	1045	12.19048	0.08203	30	35	40	45	2.08359	0.47994
1131	1129	12.19048	0.08203	40	35	30	45	2.08359	0.47994
1831	1829	12.19048	0.08203	40	35	40	60	2.08359	0.47994
747	745	12.25000	0.08163	35	40	35	40	2.07347	0.48228
37	35	12.30769	0.08125	30	65	50	30	2.06375	0.48455
205	203	12.30769	0.08125	50	65	30	30	2.06375	0.48455
429	427	12.30769	0.08125	35	65	50	35	2.06375	0.48455
555	553	12.30769	0.08125	50	65	35	35	2.06375	0.48455
821	819	12.30769	0.08125	40	65	50	40	2.06375	0.48455
905	903	12.30769	0.08125	50	65	40	40	2.06375	0.48455
1213	1211	12.30769	0.08125	45	65	50	45	2.06375	0.48455
1255	1253	12.30769	0.08125	50	65	45	45	2.06375	0.48455
1605	1603	12.30769	0.08125	50	65	50	50	2.06375	0.48455
1955	1953	12.30769	0.08125	50	65	60	60	2.06375	0.48455
1997	1995	12.30769	0.08125	60	65	50	60	2.06375	0.48455
2089	2087	12.30769	0.08125	30	30	50	65	2.06375	0.48455
2139	2137	12.30769	0.08125	35	35	50	65	2.06375	0.48455
2189	2187	12.30769	0.08125	40	40	50	65	2.06375	0.48455
2239	2237	12.30769	0.08125	45	45	50	65	2.06375	0.48455
2257	2255	12.30769	0.08125	50	30	30	65	2.06375	0.48455
2265	2263	12.30769	0.08125	50	35	35	65	2.06375	0.48455
2273	2271	12.30769	0.08125	50	40	40	65	2.06375	0.48455
2281	2279	12.30769	0.08125	50	45	45	65	2.06375	0.48455
2289	2287	12.30769	0.08125	50	50	50	65	2.06375	0.48455
2297	2295	12.30769	0.08125	50	60	60	65	2.06375	0.48455
2305	2303	12.30769	0.08125	50	65	65	65	2.06375	0.48455
2339	2337	12.30769	0.08125	60	60	50	65	2.06375	0.48455
2389	2387	12.30769	0.08125	65	65	50	65	2.06375	0.48455
371	369	12.34286	0.08102	30	50	45	35	2.05787	0.48594
497	495	12.34286	0.08102	45	50	30	35	2.05787	0.48594
1397	1395	12.34286	0.08102	30	35	45	50	2.05787	0.48594
1523	1521	12.34286	0.08102	45	35	30	50	2.05787	0.48594
13	11	12.44444	0.08036	30	45	35	30	2.04107	0.48994

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
55	53	12.44444	0.08036	35	45	30	30	2.04107	0.48994
71	69	12.44444	0.08036	35	60	40	30	2.04107	0.48994
113	111	12.44444	0.08036	40	60	35	30	2.04107	0.48994
405	403	12.44444	0.08036	35	45	35	35	2.04107	0.48994
755	753	12.44444	0.08036	35	45	40	40	2.04107	0.48994
797	795	12.44444	0.08036	40	45	35	40	2.04107	0.48994
1039	1037	12.44444	0.08036	30	30	35	45	2.04107	0.48994
1081	1079	12.44444	0.08036	35	30	30	45	2.04107	0.48994
1089	1087	12.44444	0.08036	35	35	35	45	2.04107	0.48994
1097	1095	12.44444	0.08036	35	40	40	45	2.04107	0.48994
1105	1103	12.44444	0.08036	35	45	45	45	2.04107	0.48994
1113	1111	12.44444	0.08036	35	50	50	45	2.04107	0.48994
1121	1119	12.44444	0.08036	35	60	60	45	2.04107	0.48994
1129	1127	12.44444	0.08036	35	65	65	45	2.04107	0.48994
1139	1137	12.44444	0.08036	40	40	35	45	2.04107	0.48994
1189	1187	12.44444	0.08036	45	45	35	45	2.04107	0.48994
1239	1237	12.44444	0.08036	50	50	35	45	2.04107	0.48994
1289	1287	12.44444	0.08036	60	60	35	45	2.04107	0.48994
1339	1337	12.44444	0.08036	65	65	35	45	2.04107	0.48994
1455	1453	12.44444	0.08036	35	45	50	50	2.04107	0.48994
1581	1579	12.44444	0.08036	50	45	35	50	2.04107	0.48994
1781	1779	12.44444	0.08036	35	30	40	60	2.04107	0.48994
1805	1803	12.44444	0.08036	35	45	60	60	2.04107	0.48994
1823	1821	12.44444	0.08036	40	30	35	60	2.04107	0.48994
1973	1971	12.44444	0.08036	60	45	35	60	2.04107	0.48994
2155	2153	12.44444	0.08036	35	45	65	65	2.04107	0.48994
2365	2363	12.44444	0.08036	65	45	35	65	2.04107	0.48994
863	861	12.46154	0.08025	45	65	45	40	2.03827	0.49061
2231	2229	12.46154	0.08025	45	40	45	65	2.03827	0.49061
1421	1419	12.48000	0.08013	30	50	65	50	2.03526	0.49134
1673	1671	12.48000	0.08013	65	50	30	50	2.03526	0.49134
763	761	12.60000	0.07937	35	50	45	40	2.01587	0.49606
847	845	12.60000	0.07937	45	50	35	40	2.01587	0.49606
1447	1445	12.60000	0.07937	35	40	45	50	2.01587	0.49606
1531	1529	12.60000	0.07937	45	40	35	50	2.01587	0.49606
1147	1145	12.64198	0.07910	40	45	40	45	2.00918	0.49772
387	385	12.65934	0.07899	30	65	60	35	2.00642	0.49840
471	469	12.65934	0.07899	40	65	45	35	2.00642	0.49840
513	511	12.65934	0.07899	45	65	40	35	2.00642	0.49840
597	595	12.65934	0.07899	60	65	30	35	2.00642	0.49840
2097	2095	12.65934	0.07899	30	35	60	65	2.00642	0.49840
2181	2179	12.65934	0.07899	40	35	45	65	2.00642	0.49840
2223	2221	12.65934	0.07899	45	35	40	65	2.00642	0.49840
2307	2305	12.65934	0.07899	60	35	30	65	2.00642	0.49840
21	19	12.80000	0.07813	30	50	40	30	1.98438	0.50394

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
105	103	12.80000	0.07813	40	50	30	30	1.98438	0.50394
413	411	12.80000	0.07813	35	50	40	35	1.98438	0.50394
455	453	12.80000	0.07813	40	50	35	35	1.98438	0.50394
805	803	12.80000	0.07813	40	50	40	40	1.98438	0.50394
1071	1069	12.80000	0.07813	30	50	60	45	1.98438	0.50394
1155	1153	12.80000	0.07813	40	50	45	45	1.98438	0.50394
1197	1195	12.80000	0.07813	45	50	40	45	1.98438	0.50394
1281	1279	12.80000	0.07813	60	50	30	45	1.98438	0.50394
1389	1387	12.80000	0.07813	30	30	40	50	1.98438	0.50394
1413	1411	12.80000	0.07813	30	45	60	50	1.98438	0.50394
1439	1437	12.80000	0.07813	35	35	40	50	1.98438	0.50394
1473	1471	12.80000	0.07813	40	30	30	50	1.98438	0.50394
1481	1479	12.80000	0.07813	40	35	35	50	1.98438	0.50394
1489	1487	12.80000	0.07813	40	40	40	50	1.98438	0.50394
1497	1495	12.80000	0.07813	40	45	45	50	1.98438	0.50394
1505	1503	12.80000	0.07813	40	50	50	50	1.98438	0.50394
1513	1511	12.80000	0.07813	40	60	60	50	1.98438	0.50394
1521	1519	12.80000	0.07813	40	65	65	50	1.98438	0.50394
1539	1537	12.80000	0.07813	45	45	40	50	1.98438	0.50394
1589	1587	12.80000	0.07813	50	50	40	50	1.98438	0.50394
1623	1621	12.80000	0.07813	60	45	30	50	1.98438	0.50394
1639	1637	12.80000	0.07813	60	60	40	50	1.98438	0.50394
1689	1687	12.80000	0.07813	65	65	40	50	1.98438	0.50394
1855	1853	12.80000	0.07813	40	50	60	60	1.98438	0.50394
1981	1979	12.80000	0.07813	60	50	40	60	1.98438	0.50394
2205	2203	12.80000	0.07813	40	50	65	65	1.98438	0.50394
2373	2371	12.80000	0.07813	65	50	40	65	1.98438	0.50394
79	77	12.92308	0.07738	35	65	45	30	1.96548	0.50878
163	161	12.92308	0.07738	45	65	35	30	1.96548	0.50878
779	777	12.92308	0.07738	35	65	60	40	1.96548	0.50878
947	945	12.92308	0.07738	60	65	35	40	1.96548	0.50878
2131	2129	12.92308	0.07738	35	30	45	65	1.96548	0.50878
2147	2145	12.92308	0.07738	35	40	60	65	1.96548	0.50878
2215	2213	12.92308	0.07738	45	30	35	65	1.96548	0.50878
2315	2313	12.92308	0.07738	60	40	35	65	1.96548	0.50878
1547	1545	12.96000	0.07716	45	50	45	50	1.95988	0.51024
736	734	13.00000	0.07692	30	60	65	40	1.95385	0.51181
988	986	13.00000	0.07692	65	60	30	40	1.95385	0.51181
1762	1760	13.00000	0.07692	30	40	65	60	1.95385	0.51181
1912	1910	13.00000	0.07692	45	60	65	60	1.95385	0.51181
2014	2012	13.00000	0.07692	65	40	30	60	1.95385	0.51181
2038	2036	13.00000	0.07692	65	60	45	60	1.95385	0.51181
63	61	13.06667	0.07653	35	50	35	30	1.94388	0.51444
1431	1429	13.06667	0.07653	35	30	35	50	1.94388	0.51444
121	119	13.12821	0.07617	40	65	40	30	1.93477	0.51686

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1171	1169	13.12821	0.07617	40	65	60	45	1.93477	0.51686
1297	1295	13.12821	0.07617	60	65	40	45	1.93477	0.51686
2173	2171	13.12821	0.07617	40	30	40	65	1.93477	0.51686
2197	2195	13.12821	0.07617	40	45	60	65	1.93477	0.51686
2323	2321	13.12821	0.07617	60	45	40	65	1.93477	0.51686
1563	1561	13.29231	0.07523	45	65	60	50	1.91088	0.52332
1647	1645	13.29231	0.07523	60	65	45	50	1.91088	0.52332
2247	2245	13.29231	0.07523	45	50	60	65	1.91088	0.52332
2331	2329	13.29231	0.07523	60	50	45	65	1.91088	0.52332
36	34	13.33333	0.07500	30	60	50	30	1.90500	0.52493
204	202	13.33333	0.07500	50	60	30	30	1.90500	0.52493
428	426	13.33333	0.07500	35	60	50	35	1.90500	0.52493
554	552	13.33333	0.07500	50	60	35	35	1.90500	0.52493
720	718	13.33333	0.07500	30	45	50	40	1.90500	0.52493
820	818	13.33333	0.07500	40	60	50	40	1.90500	0.52493
888	886	13.33333	0.07500	50	45	30	40	1.90500	0.52493
904	902	13.33333	0.07500	50	60	40	40	1.90500	0.52493
1062	1060	13.33333	0.07500	30	40	50	45	1.90500	0.52493
1212	1210	13.33333	0.07500	45	60	50	45	1.90500	0.52493
1230	1228	13.33333	0.07500	50	40	30	45	1.90500	0.52493
1254	1252	13.33333	0.07500	50	60	45	45	1.90500	0.52493
1604	1602	13.33333	0.07500	50	60	50	50	1.90500	0.52493
1746	1744	13.33333	0.07500	30	30	50	60	1.90500	0.52493
1796	1794	13.33333	0.07500	35	35	50	60	1.90500	0.52493
1846	1844	13.33333	0.07500	40	40	50	60	1.90500	0.52493
1896	1894	13.33333	0.07500	45	45	50	60	1.90500	0.52493
1914	1912	13.33333	0.07500	50	30	30	60	1.90500	0.52493
1922	1920	13.33333	0.07500	50	35	35	60	1.90500	0.52493
1930	1928	13.33333	0.07500	50	40	40	60	1.90500	0.52493
1938	1936	13.33333	0.07500	50	45	45	60	1.90500	0.52493
1946	1944	13.33333	0.07500	50	50	50	60	1.90500	0.52493
1954	1952	13.33333	0.07500	50	60	60	60	1.90500	0.52493
1962	1960	13.33333	0.07500	50	65	65	60	1.90500	0.52493
1996	1994	13.33333	0.07500	60	60	50	60	1.90500	0.52493
2046	2044	13.33333	0.07500	65	65	50	60	1.90500	0.52493
2304	2302	13.33333	0.07500	50	60	65	65	1.90500	0.52493
2388	2386	13.33333	0.07500	65	60	50	65	1.90500	0.52493
1463	1461	13.44000	0.07440	35	50	60	50	1.88988	0.52913
1631	1629	13.44000	0.07440	60	50	35	50	1.88988	0.52913
1128	1126	13.48148	0.07418	35	60	65	45	1.88407	0.53077
1338	1336	13.48148	0.07418	65	60	35	45	1.88407	0.53077
1812	1810	13.48148	0.07418	35	45	65	60	1.88407	0.53077
2022	2020	13.48148	0.07418	65	45	35	60	1.88407	0.53077
712	710	13.50000	0.07407	30	40	45	40	1.88148	0.53150
838	836	13.50000	0.07407	45	40	30	40	1.88148	0.53150

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
862	860	13.50000	0.07407	45	60	45	40	1.88148	0.53150
1888	1886	13.50000	0.07407	45	40	45	60	1.88148	0.53150
2347	2345	13.63314	0.07335	60	65	60	65	1.86311	0.53674
1262	1260	13.67521	0.07313	50	65	50	45	1.85738	0.53839
2288	2286	13.67521	0.07313	50	45	50	65	1.85738	0.53839
4	2	13.71429	0.07292	30	35	30	30	1.85208	0.53993
346	344	13.71429	0.07292	30	30	30	35	1.85208	0.53993
354	352	13.71429	0.07292	30	35	35	35	1.85208	0.53993
362	360	13.71429	0.07292	30	40	40	35	1.85208	0.53993
370	368	13.71429	0.07292	30	45	45	35	1.85208	0.53993
378	376	13.71429	0.07292	30	50	50	35	1.85208	0.53993
386	384	13.71429	0.07292	30	60	60	35	1.85208	0.53993
394	392	13.71429	0.07292	30	65	65	35	1.85208	0.53993
396	394	13.71429	0.07292	35	35	30	35	1.85208	0.53993
446	444	13.71429	0.07292	40	40	30	35	1.85208	0.53993
470	468	13.71429	0.07292	40	60	45	35	1.85208	0.53993
496	494	13.71429	0.07292	45	45	30	35	1.85208	0.53993
512	510	13.71429	0.07292	45	60	40	35	1.85208	0.53993
546	544	13.71429	0.07292	50	50	30	35	1.85208	0.53993
596	594	13.71429	0.07292	60	60	30	35	1.85208	0.53993
646	644	13.71429	0.07292	65	65	30	35	1.85208	0.53993
704	702	13.71429	0.07292	30	35	40	40	1.85208	0.53993
788	786	13.71429	0.07292	40	35	30	40	1.85208	0.53993
1054	1052	13.71429	0.07292	30	35	45	45	1.85208	0.53993
1180	1178	13.71429	0.07292	45	35	30	45	1.85208	0.53993
1404	1402	13.71429	0.07292	30	35	50	50	1.85208	0.53993
1572	1570	13.71429	0.07292	50	35	30	50	1.85208	0.53993
1754	1752	13.71429	0.07292	30	35	60	60	1.85208	0.53993
1838	1836	13.71429	0.07292	40	35	45	60	1.85208	0.53993
1880	1878	13.71429	0.07292	45	35	40	60	1.85208	0.53993
1964	1962	13.71429	0.07292	60	35	30	60	1.85208	0.53993
2104	2102	13.71429	0.07292	30	35	65	65	1.85208	0.53993
2356	2354	13.71429	0.07292	65	35	30	65	1.85208	0.53993
1112	1110	13.82716	0.07232	35	45	50	45	1.83696	0.54438
1238	1236	13.82716	0.07232	50	45	35	45	1.83696	0.54438
870	868	13.84615	0.07222	45	65	50	40	1.83444	0.54512
912	910	13.84615	0.07222	50	65	45	40	1.83444	0.54512
2238	2236	13.84615	0.07222	45	40	50	65	1.83444	0.54512
2280	2278	13.84615	0.07222	50	40	45	65	1.83444	0.54512
1078	1076	13.86667	0.07212	30	50	65	45	1.83173	0.54593
1330	1328	13.86667	0.07212	65	50	30	45	1.83173	0.54593
1420	1418	13.86667	0.07212	30	45	65	50	1.83173	0.54593
1520	1518	13.86667	0.07212	40	60	65	50	1.83173	0.54593
1672	1670	13.86667	0.07212	65	45	30	50	1.83173	0.54593
1688	1686	13.86667	0.07212	65	60	40	50	1.83173	0.54593

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1862	1860	13.86667	0.07212	40	50	65	60	1.83173	0.54593
2030	2028	13.86667	0.07212	65	50	40	60	1.83173	0.54593
12	10	14.00000	0.07143	30	40	35	30	1.81429	0.55118
54	52	14.00000	0.07143	35	40	30	30	1.81429	0.55118
78	76	14.00000	0.07143	35	60	45	30	1.81429	0.55118
162	160	14.00000	0.07143	45	60	35	30	1.81429	0.55118
404	402	14.00000	0.07143	35	40	35	35	1.81429	0.55118
696	694	14.00000	0.07143	30	30	35	40	1.81429	0.55118
738	736	14.00000	0.07143	35	30	30	40	1.81429	0.55118
746	744	14.00000	0.07143	35	35	35	40	1.81429	0.55118
754	752	14.00000	0.07143	35	40	40	40	1.81429	0.55118
762	760	14.00000	0.07143	35	45	45	40	1.81429	0.55118
770	768	14.00000	0.07143	35	50	50	40	1.81429	0.55118
778	776	14.00000	0.07143	35	60	60	40	1.81429	0.55118
786	784	14.00000	0.07143	35	65	65	40	1.81429	0.55118
796	794	14.00000	0.07143	40	40	35	40	1.81429	0.55118
846	844	14.00000	0.07143	45	45	35	40	1.81429	0.55118
896	894	14.00000	0.07143	50	50	35	40	1.81429	0.55118
946	944	14.00000	0.07143	60	60	35	40	1.81429	0.55118
996	994	14.00000	0.07143	65	65	35	40	1.81429	0.55118
1104	1102	14.00000	0.07143	35	40	45	45	1.81429	0.55118
1188	1186	14.00000	0.07143	45	40	35	45	1.81429	0.55118
1454	1452	14.00000	0.07143	35	40	50	50	1.81429	0.55118
1580	1578	14.00000	0.07143	50	40	35	50	1.81429	0.55118
1788	1786	14.00000	0.07143	35	30	45	60	1.81429	0.55118
1804	1802	14.00000	0.07143	35	40	60	60	1.81429	0.55118
1872	1870	14.00000	0.07143	45	30	35	60	1.81429	0.55118
1972	1970	14.00000	0.07143	60	40	35	60	1.81429	0.55118
2154	2152	14.00000	0.07143	35	40	65	65	1.81429	0.55118
2364	2362	14.00000	0.07143	65	40	35	65	1.81429	0.55118
478	476	14.06593	0.07109	40	65	50	35	1.80578	0.55378
562	560	14.06593	0.07109	50	65	40	35	1.80578	0.55378
2188	2186	14.06593	0.07109	40	35	50	65	1.80578	0.55378
2272	2270	14.06593	0.07109	50	35	40	65	1.80578	0.55378
20	18	14.22222	0.07031	30	45	40	30	1.78594	0.55993
104	102	14.22222	0.07031	40	45	30	30	1.78594	0.55993
120	118	14.22222	0.07031	40	60	40	30	1.78594	0.55993
412	410	14.22222	0.07031	35	45	40	35	1.78594	0.55993
454	452	14.22222	0.07031	40	45	35	35	1.78594	0.55993
804	802	14.22222	0.07031	40	45	40	40	1.78594	0.55993
1046	1044	14.22222	0.07031	30	30	40	45	1.78594	0.55993
1070	1068	14.22222	0.07031	30	45	60	45	1.78594	0.55993
1096	1094	14.22222	0.07031	35	35	40	45	1.78594	0.55993
1130	1128	14.22222	0.07031	40	30	30	45	1.78594	0.55993
1138	1136	14.22222	0.07031	40	35	35	45	1.78594	0.55993

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1146	1144	14.22222	0.07031	40	40	40	45	1.78594	0.55993
1154	1152	14.22222	0.07031	40	45	45	45	1.78594	0.55993
1162	1160	14.22222	0.07031	40	50	50	45	1.78594	0.55993
1170	1168	14.22222	0.07031	40	60	60	45	1.78594	0.55993
1178	1176	14.22222	0.07031	40	65	65	45	1.78594	0.55993
1196	1194	14.22222	0.07031	45	45	40	45	1.78594	0.55993
1246	1244	14.22222	0.07031	50	50	40	45	1.78594	0.55993
1280	1278	14.22222	0.07031	60	45	30	45	1.78594	0.55993
1296	1294	14.22222	0.07031	60	60	40	45	1.78594	0.55993
1346	1344	14.22222	0.07031	65	65	40	45	1.78594	0.55993
1504	1502	14.22222	0.07031	40	45	50	50	1.78594	0.55993
1588	1586	14.22222	0.07031	50	45	40	50	1.78594	0.55993
1830	1828	14.22222	0.07031	40	30	40	60	1.78594	0.55993
1854	1852	14.22222	0.07031	40	45	60	60	1.78594	0.55993
1980	1978	14.22222	0.07031	60	45	40	60	1.78594	0.55993
2204	2202	14.22222	0.07031	40	45	65	65	1.78594	0.55993
2372	2370	14.22222	0.07031	65	45	40	65	1.78594	0.55993
520	518	14.24176	0.07022	45	65	45	35	1.78349	0.56070
2230	2228	14.24176	0.07022	45	35	45	65	1.78349	0.56070
86	84	14.35897	0.06964	35	65	50	30	1.76893	0.56531
212	210	14.35897	0.06964	50	65	35	30	1.76893	0.56531
2138	2136	14.35897	0.06964	35	30	50	65	1.76893	0.56531
2264	2262	14.35897	0.06964	50	30	35	65	1.76893	0.56531
28	26	14.40000	0.06944	30	50	45	30	1.76389	0.56693
154	152	14.40000	0.06944	45	50	30	30	1.76389	0.56693
420	418	14.40000	0.06944	35	50	45	35	1.76389	0.56693
504	502	14.40000	0.06944	45	50	35	35	1.76389	0.56693
728	726	14.40000	0.06944	30	50	60	40	1.76389	0.56693
812	810	14.40000	0.06944	40	50	45	40	1.76389	0.56693
854	852	14.40000	0.06944	45	50	40	40	1.76389	0.56693
938	936	14.40000	0.06944	60	50	30	40	1.76389	0.56693
1204	1202	14.40000	0.06944	45	50	45	45	1.76389	0.56693
1396	1394	14.40000	0.06944	30	30	45	50	1.76389	0.56693
1412	1410	14.40000	0.06944	30	40	60	50	1.76389	0.56693
1446	1444	14.40000	0.06944	35	35	45	50	1.76389	0.56693
1496	1494	14.40000	0.06944	40	40	45	50	1.76389	0.56693
1522	1520	14.40000	0.06944	45	30	30	50	1.76389	0.56693
1530	1528	14.40000	0.06944	45	35	35	50	1.76389	0.56693
1538	1536	14.40000	0.06944	45	40	40	50	1.76389	0.56693
1546	1544	14.40000	0.06944	45	45	45	50	1.76389	0.56693
1554	1552	14.40000	0.06944	45	50	50	50	1.76389	0.56693
1562	1560	14.40000	0.06944	45	60	60	50	1.76389	0.56693
1570	1568	14.40000	0.06944	45	65	65	50	1.76389	0.56693
1596	1594	14.40000	0.06944	50	50	45	50	1.76389	0.56693
1622	1620	14.40000	0.06944	60	40	30	50	1.76389	0.56693

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1646	1644	14.40000	0.06944	60	60	45	50	1.76389	0.56693
1696	1694	14.40000	0.06944	65	65	45	50	1.76389	0.56693
1904	1902	14.40000	0.06944	45	50	60	60	1.76389	0.56693
1988	1986	14.40000	0.06944	60	50	45	60	1.76389	0.56693
2254	2252	14.40000	0.06944	45	50	65	65	1.76389	0.56693
2380	2378	14.40000	0.06944	65	50	45	65	1.76389	0.56693
1961	1959	14.44444	0.06923	50	60	65	60	1.75846	0.56868
2045	2043	14.44444	0.06923	65	60	50	60	1.75846	0.56868
62	60	14.51852	0.06888	35	45	35	30	1.74949	0.57160
1088	1086	14.51852	0.06888	35	30	35	45	1.74949	0.57160
1470	1468	14.56000	0.06868	35	50	65	50	1.74451	0.57323
1680	1678	14.56000	0.06868	65	50	35	50	1.74451	0.57323
462	460	14.62857	0.06836	40	50	40	35	1.73633	0.57593
1488	1486	14.62857	0.06836	40	35	40	50	1.73633	0.57593
44	42	14.76923	0.06771	30	65	60	30	1.71979	0.58147
128	126	14.76923	0.06771	40	65	45	30	1.71979	0.58147
170	168	14.76923	0.06771	45	65	40	30	1.71979	0.58147
254	252	14.76923	0.06771	60	65	30	30	1.71979	0.58147
436	434	14.76923	0.06771	35	65	60	35	1.71979	0.58147
604	602	14.76923	0.06771	60	65	35	35	1.71979	0.58147
828	826	14.76923	0.06771	40	65	60	40	1.71979	0.58147
954	952	14.76923	0.06771	60	65	40	40	1.71979	0.58147
1220	1218	14.76923	0.06771	45	65	60	45	1.71979	0.58147
1304	1302	14.76923	0.06771	60	65	45	45	1.71979	0.58147
1612	1610	14.76923	0.06771	50	65	60	50	1.71979	0.58147
1654	1652	14.76923	0.06771	60	65	50	50	1.71979	0.58147
2004	2002	14.76923	0.06771	60	65	60	60	1.71979	0.58147
2096	2094	14.76923	0.06771	30	30	60	65	1.71979	0.58147
2146	2144	14.76923	0.06771	35	35	60	65	1.71979	0.58147
2180	2178	14.76923	0.06771	40	30	45	65	1.71979	0.58147
2196	2194	14.76923	0.06771	40	40	60	65	1.71979	0.58147
2222	2220	14.76923	0.06771	45	30	40	65	1.71979	0.58147
2246	2244	14.76923	0.06771	45	45	60	65	1.71979	0.58147
2296	2294	14.76923	0.06771	50	50	60	65	1.71979	0.58147
2306	2304	14.76923	0.06771	60	30	30	65	1.71979	0.58147
2314	2312	14.76923	0.06771	60	35	35	65	1.71979	0.58147
2322	2320	14.76923	0.06771	60	40	40	65	1.71979	0.58147
2330	2328	14.76923	0.06771	60	45	45	65	1.71979	0.58147
2338	2336	14.76923	0.06771	60	50	50	65	1.71979	0.58147
2346	2344	14.76923	0.06771	60	60	60	65	1.71979	0.58147
2354	2352	14.76923	0.06771	60	65	65	65	1.71979	0.58147
2396	2394	14.76923	0.06771	65	65	60	65	1.71979	0.58147
1261	1259	14.81481	0.06750	50	60	50	45	1.71450	0.58326
1945	1943	14.81481	0.06750	50	45	50	60	1.71450	0.58326
393	391	14.85714	0.06731	30	60	65	35	1.70962	0.58493

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
645	643	14.85714	0.06731	65	60	30	35	1.70962	0.58493
1761	1759	14.85714	0.06731	30	35	65	60	1.70962	0.58493
2013	2011	14.85714	0.06731	65	35	30	60	1.70962	0.58493
70	68	14.93333	0.06696	35	50	40	30	1.70089	0.58793
112	110	14.93333	0.06696	40	50	35	30	1.70089	0.58793
1120	1118	14.93333	0.06696	35	50	60	45	1.70089	0.58793
1288	1286	14.93333	0.06696	60	50	35	45	1.70089	0.58793
1438	1436	14.93333	0.06696	35	30	40	50	1.70089	0.58793
1462	1460	14.93333	0.06696	35	45	60	50	1.70089	0.58793
1480	1478	14.93333	0.06696	40	30	35	50	1.70089	0.58793
1630	1628	14.93333	0.06696	60	45	35	50	1.70089	0.58793
719	717	15.00000	0.06667	30	40	50	40	1.69333	0.59055
869	867	15.00000	0.06667	45	60	50	40	1.69333	0.59055
887	885	15.00000	0.06667	50	40	30	40	1.69333	0.59055
911	909	15.00000	0.06667	50	60	45	40	1.69333	0.59055
1895	1893	15.00000	0.06667	45	40	50	60	1.69333	0.59055
1937	1935	15.00000	0.06667	50	40	45	60	1.69333	0.59055
785	783	15.16667	0.06593	35	60	65	40	1.67473	0.59711
995	993	15.16667	0.06593	65	60	35	40	1.67473	0.59711
1811	1809	15.16667	0.06593	35	40	65	60	1.67473	0.59711
2021	2019	15.16667	0.06593	65	40	35	60	1.67473	0.59711
377	375	15.23810	0.06563	30	45	50	35	1.66688	0.59993
477	475	15.23810	0.06563	40	60	50	35	1.66688	0.59993
545	543	15.23810	0.06563	50	45	30	35	1.66688	0.59993
561	559	15.23810	0.06563	50	60	40	35	1.66688	0.59993
1061	1059	15.23810	0.06563	30	35	50	45	1.66688	0.59993
1229	1227	15.23810	0.06563	50	35	30	45	1.66688	0.59993
1845	1843	15.23810	0.06563	40	35	50	60	1.66688	0.59993
1929	1927	15.23810	0.06563	50	35	40	60	1.66688	0.59993
1512	1510	15.36000	0.06510	40	50	60	50	1.65365	0.60472
1638	1636	15.36000	0.06510	60	50	40	50	1.65365	0.60472
919	917	15.38462	0.06500	50	65	50	40	1.65100	0.60569
2287	2285	15.38462	0.06500	50	40	50	65	1.65100	0.60569
1077	1075	15.40741	0.06490	30	45	65	45	1.64856	0.60659
1177	1175	15.40741	0.06490	40	60	65	45	1.64856	0.60659
1329	1327	15.40741	0.06490	65	45	30	45	1.64856	0.60659
1345	1343	15.40741	0.06490	65	60	40	45	1.64856	0.60659
1861	1859	15.40741	0.06490	40	45	65	60	1.64856	0.60659
2029	2027	15.40741	0.06490	65	45	40	60	1.64856	0.60659
369	367	15.42857	0.06481	30	40	45	35	1.64630	0.60742
495	493	15.42857	0.06481	45	40	30	35	1.64630	0.60742
519	517	15.42857	0.06481	45	60	45	35	1.64630	0.60742
711	709	15.42857	0.06481	30	35	45	40	1.64630	0.60742
837	835	15.42857	0.06481	45	35	30	40	1.64630	0.60742
1887	1885	15.42857	0.06481	45	35	45	60	1.64630	0.60742

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
85	83	15.55556	0.06429	35	60	50	30	1.63286	0.61242
211	209	15.55556	0.06429	50	60	35	30	1.63286	0.61242
769	767	15.55556	0.06429	35	45	50	40	1.63286	0.61242
895	893	15.55556	0.06429	50	45	35	40	1.63286	0.61242
1111	1109	15.55556	0.06429	35	40	50	45	1.63286	0.61242
1237	1235	15.55556	0.06429	50	40	35	45	1.63286	0.61242
1795	1793	15.55556	0.06429	35	30	50	60	1.63286	0.61242
1921	1919	15.55556	0.06429	50	30	35	60	1.63286	0.61242
735	733	15.60000	0.06410	30	50	65	40	1.62821	0.61417
987	985	15.60000	0.06410	65	50	30	40	1.62821	0.61417
1419	1417	15.60000	0.06410	30	40	65	50	1.62821	0.61417
1569	1567	15.60000	0.06410	45	60	65	50	1.62821	0.61417
1671	1669	15.60000	0.06410	65	40	30	50	1.62821	0.61417
1695	1693	15.60000	0.06410	65	60	45	50	1.62821	0.61417
1911	1909	15.60000	0.06410	45	50	65	60	1.62821	0.61417
2037	2035	15.60000	0.06410	65	50	45	60	1.62821	0.61417
361	359	15.67347	0.06380	30	35	40	35	1.62057	0.61707
445	443	15.67347	0.06380	40	35	30	35	1.62057	0.61707
761	759	15.75000	0.06349	35	40	45	40	1.61270	0.62008
845	843	15.75000	0.06349	45	40	35	40	1.61270	0.62008
1161	1159	15.80247	0.06328	40	45	50	45	1.60734	0.62214
1245	1243	15.80247	0.06328	50	45	40	45	1.60734	0.62214
527	525	15.82418	0.06319	45	65	50	35	1.60514	0.62300
569	567	15.82418	0.06319	50	65	45	35	1.60514	0.62300
2237	2235	15.82418	0.06319	45	35	50	65	1.60514	0.62300
2279	2277	15.82418	0.06319	50	35	45	65	1.60514	0.62300
3	1	16.00000	0.06250	30	30	30	30	1.58750	0.62992
11	9	16.00000	0.06250	30	35	35	30	1.58750	0.62992
19	17	16.00000	0.06250	30	40	40	30	1.58750	0.62992
27	25	16.00000	0.06250	30	45	45	30	1.58750	0.62992
35	33	16.00000	0.06250	30	50	50	30	1.58750	0.62992
43	41	16.00000	0.06250	30	60	60	30	1.58750	0.62992
51	49	16.00000	0.06250	30	65	65	30	1.58750	0.62992
53	51	16.00000	0.06250	35	35	30	30	1.58750	0.62992
103	101	16.00000	0.06250	40	40	30	30	1.58750	0.62992
127	125	16.00000	0.06250	40	60	45	30	1.58750	0.62992
153	151	16.00000	0.06250	45	45	30	30	1.58750	0.62992
169	167	16.00000	0.06250	45	60	40	30	1.58750	0.62992
203	201	16.00000	0.06250	50	50	30	30	1.58750	0.62992
253	251	16.00000	0.06250	60	60	30	30	1.58750	0.62992
303	301	16.00000	0.06250	65	65	30	30	1.58750	0.62992
353	351	16.00000	0.06250	30	30	35	35	1.58750	0.62992
395	393	16.00000	0.06250	35	30	30	35	1.58750	0.62992
403	401	16.00000	0.06250	35	35	35	35	1.58750	0.62992
411	409	16.00000	0.06250	35	40	40	35	1.58750	0.62992

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
419	417	16.00000	0.06250	35	45	45	35	1.58750	0.62992
427	425	16.00000	0.06250	35	50	50	35	1.58750	0.62992
435	433	16.00000	0.06250	35	60	60	35	1.58750	0.62992
443	441	16.00000	0.06250	35	65	65	35	1.58750	0.62992
453	451	16.00000	0.06250	40	40	35	35	1.58750	0.62992
503	501	16.00000	0.06250	45	45	35	35	1.58750	0.62992
553	551	16.00000	0.06250	50	50	35	35	1.58750	0.62992
603	601	16.00000	0.06250	60	60	35	35	1.58750	0.62992
653	651	16.00000	0.06250	65	65	35	35	1.58750	0.62992
703	701	16.00000	0.06250	30	30	40	40	1.58750	0.62992
727	725	16.00000	0.06250	30	45	60	40	1.58750	0.62992
753	751	16.00000	0.06250	35	35	40	40	1.58750	0.62992
787	785	16.00000	0.06250	40	30	30	40	1.58750	0.62992
795	793	16.00000	0.06250	40	35	35	40	1.58750	0.62992
803	801	16.00000	0.06250	40	40	40	40	1.58750	0.62992
811	809	16.00000	0.06250	40	45	45	40	1.58750	0.62992
819	817	16.00000	0.06250	40	50	50	40	1.58750	0.62992
827	825	16.00000	0.06250	40	60	60	40	1.58750	0.62992
835	833	16.00000	0.06250	40	65	65	40	1.58750	0.62992
853	851	16.00000	0.06250	45	45	40	40	1.58750	0.62992
903	901	16.00000	0.06250	50	50	40	40	1.58750	0.62992
937	935	16.00000	0.06250	60	45	30	40	1.58750	0.62992
953	951	16.00000	0.06250	60	60	40	40	1.58750	0.62992
1003	1001	16.00000	0.06250	65	65	40	40	1.58750	0.62992
1053	1051	16.00000	0.06250	30	30	45	45	1.58750	0.62992
1069	1067	16.00000	0.06250	30	40	60	45	1.58750	0.62992
1103	1101	16.00000	0.06250	35	35	45	45	1.58750	0.62992
1153	1151	16.00000	0.06250	40	40	45	45	1.58750	0.62992
1179	1177	16.00000	0.06250	45	30	30	45	1.58750	0.62992
1187	1185	16.00000	0.06250	45	35	35	45	1.58750	0.62992
1195	1193	16.00000	0.06250	45	40	40	45	1.58750	0.62992
1203	1201	16.00000	0.06250	45	45	45	45	1.58750	0.62992
1211	1209	16.00000	0.06250	45	50	50	45	1.58750	0.62992
1219	1217	16.00000	0.06250	45	60	60	45	1.58750	0.62992
1227	1225	16.00000	0.06250	45	65	65	45	1.58750	0.62992
1253	1251	16.00000	0.06250	50	50	45	45	1.58750	0.62992
1279	1277	16.00000	0.06250	60	40	30	45	1.58750	0.62992
1303	1301	16.00000	0.06250	60	60	45	45	1.58750	0.62992
1353	1351	16.00000	0.06250	65	65	45	45	1.58750	0.62992
1403	1401	16.00000	0.06250	30	30	50	50	1.58750	0.62992
1453	1451	16.00000	0.06250	35	35	50	50	1.58750	0.62992
1503	1501	16.00000	0.06250	40	40	50	50	1.58750	0.62992
1553	1551	16.00000	0.06250	45	45	50	50	1.58750	0.62992
1571	1569	16.00000	0.06250	50	30	30	50	1.58750	0.62992
1579	1577	16.00000	0.06250	50	35	35	50	1.58750	0.62992

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1587	1585	16.00000	0.06250	50	40	40	50	1.58750	0.62992
1595	1593	16.00000	0.06250	50	45	45	50	1.58750	0.62992
1603	1601	16.00000	0.06250	50	50	50	50	1.58750	0.62992
1611	1609	16.00000	0.06250	50	60	60	50	1.58750	0.62992
1619	1617	16.00000	0.06250	50	65	65	50	1.58750	0.62992
1653	1651	16.00000	0.06250	60	60	50	50	1.58750	0.62992
1703	1701	16.00000	0.06250	65	65	50	50	1.58750	0.62992
1753	1751	16.00000	0.06250	30	30	60	60	1.58750	0.62992
1803	1801	16.00000	0.06250	35	35	60	60	1.58750	0.62992
1837	1835	16.00000	0.06250	40	30	45	60	1.58750	0.62992
1853	1851	16.00000	0.06250	40	40	60	60	1.58750	0.62992
1879	1877	16.00000	0.06250	45	30	40	60	1.58750	0.62992
1903	1901	16.00000	0.06250	45	45	60	60	1.58750	0.62992
1953	1951	16.00000	0.06250	50	50	60	60	1.58750	0.62992
1963	1961	16.00000	0.06250	60	30	30	60	1.58750	0.62992
1971	1969	16.00000	0.06250	60	35	35	60	1.58750	0.62992
1979	1977	16.00000	0.06250	60	40	40	60	1.58750	0.62992
1987	1985	16.00000	0.06250	60	45	45	60	1.58750	0.62992
1995	1993	16.00000	0.06250	60	50	50	60	1.58750	0.62992
2003	2001	16.00000	0.06250	60	60	60	60	1.58750	0.62992
2011	2009	16.00000	0.06250	60	65	65	60	1.58750	0.62992
2053	2051	16.00000	0.06250	65	65	60	60	1.58750	0.62992
2103	2101	16.00000	0.06250	30	30	65	65	1.58750	0.62992
2153	2151	16.00000	0.06250	35	35	65	65	1.58750	0.62992
2203	2201	16.00000	0.06250	40	40	65	65	1.58750	0.62992
2253	2251	16.00000	0.06250	45	45	65	65	1.58750	0.62992
2303	2301	16.00000	0.06250	50	50	65	65	1.58750	0.62992
2353	2351	16.00000	0.06250	60	60	65	65	1.58750	0.62992
2355	2353	16.00000	0.06250	65	30	30	65	1.58750	0.62992
2363	2361	16.00000	0.06250	65	35	35	65	1.58750	0.62992
2371	2369	16.00000	0.06250	65	40	40	65	1.58750	0.62992
2379	2377	16.00000	0.06250	65	45	45	65	1.58750	0.62992
2387	2385	16.00000	0.06250	65	50	50	65	1.58750	0.62992
2395	2393	16.00000	0.06250	65	60	60	65	1.58750	0.62992
2403	2401	16.00000	0.06250	65	65	65	65	1.58750	0.62992
1127	1125	16.17778	0.06181	35	50	65	45	1.57005	0.63692
1337	1335	16.17778	0.06181	65	50	35	45	1.57005	0.63692
1469	1467	16.17778	0.06181	35	45	65	50	1.57005	0.63692
1679	1677	16.17778	0.06181	65	45	35	50	1.57005	0.63692
861	859	16.20000	0.06173	45	50	45	40	1.56790	0.63780
1545	1543	16.20000	0.06173	45	40	45	50	1.56790	0.63780
461	459	16.25397	0.06152	40	45	40	35	1.56270	0.63992
1145	1143	16.25397	0.06152	40	35	40	45	1.56270	0.63992
61	59	16.33333	0.06122	35	40	35	30	1.55510	0.64304
745	743	16.33333	0.06122	35	30	35	40	1.55510	0.64304

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
135	133	16.41026	0.06094	40	65	50	30	1.54781	0.64607
219	217	16.41026	0.06094	50	65	40	30	1.54781	0.64607
1269	1267	16.41026	0.06094	50	65	60	45	1.54781	0.64607
1311	1309	16.41026	0.06094	60	65	50	45	1.54781	0.64607
2187	2185	16.41026	0.06094	40	30	50	65	1.54781	0.64607
2271	2269	16.41026	0.06094	50	30	40	65	1.54781	0.64607
2295	2293	16.41026	0.06094	50	45	60	65	1.54781	0.64607
2337	2335	16.41026	0.06094	60	45	50	65	1.54781	0.64607
385	383	16.45714	0.06076	30	50	60	35	1.54340	0.64792
469	467	16.45714	0.06076	40	50	45	35	1.54340	0.64792
511	509	16.45714	0.06076	45	50	40	35	1.54340	0.64792
595	593	16.45714	0.06076	60	50	30	35	1.54340	0.64792
1411	1409	16.45714	0.06076	30	35	60	50	1.54340	0.64792
1495	1493	16.45714	0.06076	40	35	45	50	1.54340	0.64792
1537	1535	16.45714	0.06076	45	35	40	50	1.54340	0.64792
1621	1619	16.45714	0.06076	60	35	30	50	1.54340	0.64792
69	67	16.59259	0.06027	35	45	40	30	1.53080	0.65325
111	109	16.59259	0.06027	40	45	35	30	1.53080	0.65325
1095	1093	16.59259	0.06027	35	30	40	45	1.53080	0.65325
1119	1117	16.59259	0.06027	35	45	60	45	1.53080	0.65325
1137	1135	16.59259	0.06027	40	30	35	45	1.53080	0.65325
1287	1285	16.59259	0.06027	60	45	35	45	1.53080	0.65325
177	175	16.61538	0.06019	45	65	45	30	1.52870	0.65415
877	875	16.61538	0.06019	45	65	60	40	1.52870	0.65415
961	959	16.61538	0.06019	60	65	45	40	1.52870	0.65415
2229	2227	16.61538	0.06019	45	30	45	65	1.52870	0.65415
2245	2243	16.61538	0.06019	45	40	60	65	1.52870	0.65415
2329	2327	16.61538	0.06019	60	40	45	65	1.52870	0.65415
1519	1517	16.64000	0.06010	40	50	65	50	1.52644	0.65512
1687	1685	16.64000	0.06010	65	50	40	50	1.52644	0.65512
918	916	16.66667	0.06000	50	60	50	40	1.52400	0.65617
1944	1942	16.66667	0.06000	50	40	50	60	1.52400	0.65617
77	75	16.80000	0.05952	35	50	45	30	1.51190	0.66142
161	159	16.80000	0.05952	45	50	35	30	1.51190	0.66142
777	775	16.80000	0.05952	35	50	60	40	1.51190	0.66142
945	943	16.80000	0.05952	60	50	35	40	1.51190	0.66142
1445	1443	16.80000	0.05952	35	30	45	50	1.51190	0.66142
1461	1459	16.80000	0.05952	35	40	60	50	1.51190	0.66142
1529	1527	16.80000	0.05952	45	30	35	50	1.51190	0.66142
1629	1627	16.80000	0.05952	60	40	35	50	1.51190	0.66142
485	483	16.87912	0.05924	40	65	60	35	1.50482	0.66453
611	609	16.87912	0.05924	60	65	40	35	1.50482	0.66453
2195	2193	16.87912	0.05924	40	35	60	65	1.50482	0.66453
2321	2319	16.87912	0.05924	60	35	40	65	1.50482	0.66453
119	117	17.06667	0.05859	40	50	40	30	1.48828	0.67192

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1169	1167	17.06667	0.05859	40	50	60	45	1.48828	0.67192
1295	1293	17.06667	0.05859	60	50	40	45	1.48828	0.67192
1487	1485	17.06667	0.05859	40	30	40	50	1.48828	0.67192
1511	1509	17.06667	0.05859	40	45	60	50	1.48828	0.67192
1637	1635	17.06667	0.05859	60	45	40	50	1.48828	0.67192
376	374	17.14286	0.05833	30	40	50	35	1.48167	0.67492
526	524	17.14286	0.05833	45	60	50	35	1.48167	0.67492
544	542	17.14286	0.05833	50	40	30	35	1.48167	0.67492
568	566	17.14286	0.05833	50	60	45	35	1.48167	0.67492
718	716	17.14286	0.05833	30	35	50	40	1.48167	0.67492
886	884	17.14286	0.05833	50	35	30	40	1.48167	0.67492
1894	1892	17.14286	0.05833	45	35	50	60	1.48167	0.67492
1936	1934	17.14286	0.05833	50	35	45	60	1.48167	0.67492
93	91	17.23077	0.05804	35	65	60	30	1.47411	0.67838
261	259	17.23077	0.05804	60	65	35	30	1.47411	0.67838
2145	2143	17.23077	0.05804	35	30	60	65	1.47411	0.67838
2313	2311	17.23077	0.05804	60	30	35	65	1.47411	0.67838
1561	1559	17.28000	0.05787	45	50	60	50	1.46991	0.68031
1645	1643	17.28000	0.05787	60	50	45	50	1.46991	0.68031
50	48	17.33333	0.05769	30	60	65	30	1.46538	0.68241
302	300	17.33333	0.05769	65	60	30	30	1.46538	0.68241
442	440	17.33333	0.05769	35	60	65	35	1.46538	0.68241
652	650	17.33333	0.05769	65	60	35	35	1.46538	0.68241
734	732	17.33333	0.05769	30	45	65	40	1.46538	0.68241
834	832	17.33333	0.05769	40	60	65	40	1.46538	0.68241
986	984	17.33333	0.05769	65	45	30	40	1.46538	0.68241
1002	1000	17.33333	0.05769	65	60	40	40	1.46538	0.68241
1076	1074	17.33333	0.05769	30	40	65	45	1.46538	0.68241
1226	1224	17.33333	0.05769	45	60	65	45	1.46538	0.68241
1328	1326	17.33333	0.05769	65	40	30	45	1.46538	0.68241
1352	1350	17.33333	0.05769	65	60	45	45	1.46538	0.68241
1618	1616	17.33333	0.05769	50	60	65	50	1.46538	0.68241
1702	1700	17.33333	0.05769	65	60	50	50	1.46538	0.68241
1760	1758	17.33333	0.05769	30	30	65	60	1.46538	0.68241
1810	1808	17.33333	0.05769	35	35	65	60	1.46538	0.68241
1860	1858	17.33333	0.05769	40	40	65	60	1.46538	0.68241
1910	1908	17.33333	0.05769	45	45	65	60	1.46538	0.68241
1960	1958	17.33333	0.05769	50	50	65	60	1.46538	0.68241
2010	2008	17.33333	0.05769	60	60	65	60	1.46538	0.68241
2012	2010	17.33333	0.05769	65	30	30	60	1.46538	0.68241
2020	2018	17.33333	0.05769	65	35	35	60	1.46538	0.68241
2028	2026	17.33333	0.05769	65	40	40	60	1.46538	0.68241
2036	2034	17.33333	0.05769	65	45	45	60	1.46538	0.68241
2044	2042	17.33333	0.05769	65	50	50	60	1.46538	0.68241
2052	2050	17.33333	0.05769	65	60	60	60	1.46538	0.68241

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
2060	2058	17.33333	0.05769	65	65	65	60	1.46538	0.68241
2402	2400	17.33333	0.05769	65	60	65	65	1.46538	0.68241
768	766	17.50000	0.05714	35	40	50	40	1.45143	0.68898
894	892	17.50000	0.05714	50	40	35	40	1.45143	0.68898
576	574	17.58242	0.05688	50	65	50	35	1.44463	0.69222
2286	2284	17.58242	0.05688	50	35	50	65	1.44463	0.69222
368	366	17.63265	0.05671	30	35	45	35	1.44051	0.69420
494	492	17.63265	0.05671	45	35	30	35	1.44051	0.69420
1661	1659	17.72308	0.05642	60	65	60	50	1.43316	0.69776
2345	2343	17.72308	0.05642	60	50	60	65	1.43316	0.69776
34	32	17.77778	0.05625	30	45	50	30	1.42875	0.69991
134	132	17.77778	0.05625	40	60	50	30	1.42875	0.69991
202	200	17.77778	0.05625	50	45	30	30	1.42875	0.69991
218	216	17.77778	0.05625	50	60	40	30	1.42875	0.69991
426	424	17.77778	0.05625	35	45	50	35	1.42875	0.69991
552	550	17.77778	0.05625	50	45	35	35	1.42875	0.69991
818	816	17.77778	0.05625	40	45	50	40	1.42875	0.69991
902	900	17.77778	0.05625	50	45	40	40	1.42875	0.69991
1060	1058	17.77778	0.05625	30	30	50	45	1.42875	0.69991
1110	1108	17.77778	0.05625	35	35	50	45	1.42875	0.69991
1160	1158	17.77778	0.05625	40	40	50	45	1.42875	0.69991
1210	1208	17.77778	0.05625	45	45	50	45	1.42875	0.69991
1228	1226	17.77778	0.05625	50	30	30	45	1.42875	0.69991
1236	1234	17.77778	0.05625	50	35	35	45	1.42875	0.69991
1244	1242	17.77778	0.05625	50	40	40	45	1.42875	0.69991
1252	1250	17.77778	0.05625	50	45	45	45	1.42875	0.69991
1260	1258	17.77778	0.05625	50	50	50	45	1.42875	0.69991
1268	1266	17.77778	0.05625	50	60	60	45	1.42875	0.69991
1276	1274	17.77778	0.05625	50	65	65	45	1.42875	0.69991
1310	1308	17.77778	0.05625	60	60	50	45	1.42875	0.69991
1360	1358	17.77778	0.05625	65	65	50	45	1.42875	0.69991
1602	1600	17.77778	0.05625	50	45	50	50	1.42875	0.69991
1844	1842	17.77778	0.05625	40	30	50	60	1.42875	0.69991
1928	1926	17.77778	0.05625	50	30	40	60	1.42875	0.69991
1952	1950	17.77778	0.05625	50	45	60	60	1.42875	0.69991
1994	1992	17.77778	0.05625	60	45	50	60	1.42875	0.69991
2302	2300	17.77778	0.05625	50	45	65	65	1.42875	0.69991
2386	2384	17.77778	0.05625	65	45	50	65	1.42875	0.69991
392	390	17.82857	0.05609	30	50	65	35	1.42468	0.70191
644	642	17.82857	0.05609	65	50	30	35	1.42468	0.70191
1418	1416	17.82857	0.05609	30	35	65	50	1.42468	0.70191
1670	1668	17.82857	0.05609	65	35	30	50	1.42468	0.70191
1126	1124	17.97531	0.05563	35	45	65	45	1.41305	0.70769
1336	1334	17.97531	0.05563	65	45	35	45	1.41305	0.70769
26	24	18.00000	0.05556	30	40	45	30	1.41111	0.70866

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
152	150	18.00000	0.05556	45	40	30	30	1.41111	0.70866
176	174	18.00000	0.05556	45	60	45	30	1.41111	0.70866
418	416	18.00000	0.05556	35	40	45	35	1.41111	0.70866
502	500	18.00000	0.05556	45	40	35	35	1.41111	0.70866
710	708	18.00000	0.05556	30	30	45	40	1.41111	0.70866
726	724	18.00000	0.05556	30	40	60	40	1.41111	0.70866
760	758	18.00000	0.05556	35	35	45	40	1.41111	0.70866
810	808	18.00000	0.05556	40	40	45	40	1.41111	0.70866
836	834	18.00000	0.05556	45	30	30	40	1.41111	0.70866
844	842	18.00000	0.05556	45	35	35	40	1.41111	0.70866
852	850	18.00000	0.05556	45	40	40	40	1.41111	0.70866
860	858	18.00000	0.05556	45	45	45	40	1.41111	0.70866
868	866	18.00000	0.05556	45	50	50	40	1.41111	0.70866
876	874	18.00000	0.05556	45	60	60	40	1.41111	0.70866
884	882	18.00000	0.05556	45	65	65	40	1.41111	0.70866
910	908	18.00000	0.05556	50	50	45	40	1.41111	0.70866
936	934	18.00000	0.05556	60	40	30	40	1.41111	0.70866
960	958	18.00000	0.05556	60	60	45	40	1.41111	0.70866
1010	1008	18.00000	0.05556	65	65	45	40	1.41111	0.70866
1202	1200	18.00000	0.05556	45	40	45	45	1.41111	0.70866
1552	1550	18.00000	0.05556	45	40	50	50	1.41111	0.70866
1594	1592	18.00000	0.05556	50	40	45	50	1.41111	0.70866
1886	1884	18.00000	0.05556	45	30	45	60	1.41111	0.70866
1902	1900	18.00000	0.05556	45	40	60	60	1.41111	0.70866
1986	1984	18.00000	0.05556	60	40	45	60	1.41111	0.70866
2252	2250	18.00000	0.05556	45	40	65	65	1.41111	0.70866
2378	2376	18.00000	0.05556	65	40	45	65	1.41111	0.70866
784	782	18.20000	0.05495	35	50	65	40	1.39560	0.71654
994	992	18.20000	0.05495	65	50	35	40	1.39560	0.71654
1468	1466	18.20000	0.05495	35	40	65	50	1.39560	0.71654
1678	1676	18.20000	0.05495	65	40	35	50	1.39560	0.71654
18	16	18.28571	0.05469	30	35	40	30	1.38906	0.71991
102	100	18.28571	0.05469	40	35	30	30	1.38906	0.71991
360	358	18.28571	0.05469	30	30	40	35	1.38906	0.71991
384	382	18.28571	0.05469	30	45	60	35	1.38906	0.71991
410	408	18.28571	0.05469	35	35	40	35	1.38906	0.71991
444	442	18.28571	0.05469	40	30	30	35	1.38906	0.71991
452	450	18.28571	0.05469	40	35	35	35	1.38906	0.71991
460	458	18.28571	0.05469	40	40	40	35	1.38906	0.71991
468	466	18.28571	0.05469	40	45	45	35	1.38906	0.71991
476	474	18.28571	0.05469	40	50	50	35	1.38906	0.71991
484	482	18.28571	0.05469	40	60	60	35	1.38906	0.71991
492	490	18.28571	0.05469	40	65	65	35	1.38906	0.71991
510	508	18.28571	0.05469	45	45	40	35	1.38906	0.71991
560	558	18.28571	0.05469	50	50	40	35	1.38906	0.71991

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin	Spindle	mmPTh	ThPmm_FEED
594	592	18.28571	0.05469	60	45	30	35	1.38906	0.71991
610	608	18.28571	0.05469	60	60	40	35	1.38906	0.71991
660	658	18.28571	0.05469	65	65	40	35	1.38906	0.71991
802	800	18.28571	0.05469	40	35	40	40	1.38906	0.71991
1068	1066	18.28571	0.05469	30	35	60	45	1.38906	0.71991
1152	1150	18.28571	0.05469	40	35	45	45	1.38906	0.71991
1194	1192	18.28571	0.05469	45	35	40	45	1.38906	0.71991
1278	1276	18.28571	0.05469	60	35	30	45	1.38906	0.71991
1502	1500	18.28571	0.05469	40	35	50	50	1.38906	0.71991
1586	1584	18.28571	0.05469	50	35	40	50	1.38906	0.71991
1852	1850	18.28571	0.05469	40	35	60	60	1.38906	0.71991
1978	1976	18.28571	0.05469	60	35	40	60	1.38906	0.71991
2202	2200	18.28571	0.05469	40	35	65	65	1.38906	0.71991
2370	2368	18.28571	0.05469	65	35	40	65	1.38906	0.71991
184	182	18.46154	0.05417	45	65	50	30	1.37583	0.72683
226	224	18.46154	0.05417	50	65	45	30	1.37583	0.72683
926	924	18.46154	0.05417	50	65	60	40	1.37583	0.72683
968	966	18.46154	0.05417	60	65	50	40	1.37583	0.72683
2236	2234	18.46154	0.05417	45	30	50	65	1.37583	0.72683
2278	2276	18.46154	0.05417	50	30	45	65	1.37583	0.72683
2294	2292	18.46154	0.05417	50	40	60	65	1.37583	0.72683
2336	2334	18.46154	0.05417	60	40	50	65	1.37583	0.72683
1176	1174	18.48889	0.05409	40	50	65	45	1.37380	0.72791
1344	1342	18.48889	0.05409	65	50	40	45	1.37380	0.72791
1518	1516	18.48889	0.05409	40	45	65	50	1.37380	0.72791
1686	1684	18.48889	0.05409	65	45	40	50	1.37380	0.72791
518	516	18.51429	0.05401	45	50	45	35	1.37191	0.72891
1544	1542	18.51429	0.05401	45	35	45	50	1.37191	0.72891
10	8	18.66667	0.05357	30	30	35	30	1.36071	0.73491
52	50	18.66667	0.05357	35	30	30	30	1.36071	0.73491
60	58	18.66667	0.05357	35	35	35	30	1.36071	0.73491
68	66	18.66667	0.05357	35	40	40	30	1.36071	0.73491
76	74	18.66667	0.05357	35	45	45	30	1.36071	0.73491
84	82	18.66667	0.05357	35	50	50	30	1.36071	0.73491
92	90	18.66667	0.05357	35	60	60	30	1.36071	0.73491
100	98	18.66667	0.05357	35	65	65	30	1.36071	0.73491
110	108	18.66667	0.05357	40	40	35	30	1.36071	0.73491
160	158	18.66667	0.05357	45	45	35	30	1.36071	0.73491
210	208	18.66667	0.05357	50	50	35	30	1.36071	0.73491
260	258	18.66667	0.05357	60	60	35	30	1.36071	0.73491
310	308	18.66667	0.05357	65	65	35	30	1.36071	0.73491
402	400	18.66667	0.05357	35	30	35	35	1.36071	0.73491
752	750	18.66667	0.05357	35	30	40	40	1.36071	0.73491
776	774	18.66667	0.05357	35	45	60	40	1.36071	0.73491
794	792	18.66667	0.05357	40	30	35	40	1.36071	0.73491

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
944	942	18.66667	0.05357	60	45	35	40	1.36071	0.73491
1102	1100	18.66667	0.05357	35	30	45	45	1.36071	0.73491
1118	1116	18.66667	0.05357	35	40	60	45	1.36071	0.73491
1186	1184	18.66667	0.05357	45	30	35	45	1.36071	0.73491
1286	1284	18.66667	0.05357	60	40	35	45	1.36071	0.73491
1452	1450	18.66667	0.05357	35	30	50	50	1.36071	0.73491
1578	1576	18.66667	0.05357	50	30	35	50	1.36071	0.73491
1802	1800	18.66667	0.05357	35	30	60	60	1.36071	0.73491
1970	1968	18.66667	0.05357	60	30	35	60	1.36071	0.73491
2152	2150	18.66667	0.05357	35	30	65	65	1.36071	0.73491
2362	2360	18.66667	0.05357	65	30	35	65	1.36071	0.73491
1568	1566	18.72000	0.05342	45	50	65	50	1.35684	0.73701
1694	1692	18.72000	0.05342	65	50	45	50	1.35684	0.73701
2059	2057	18.77778	0.05325	65	60	65	60	1.35266	0.73928
118	116	18.96296	0.05273	40	45	40	30	1.33945	0.74657
1144	1142	18.96296	0.05273	40	30	40	45	1.33945	0.74657
1168	1166	18.96296	0.05273	40	45	60	45	1.33945	0.74657
1294	1292	18.96296	0.05273	60	45	40	45	1.33945	0.74657
534	532	18.98901	0.05266	45	65	60	35	1.33762	0.74760
618	616	18.98901	0.05266	60	65	45	35	1.33762	0.74760
2244	2242	18.98901	0.05266	45	35	60	65	1.33762	0.74760
2328	2326	18.98901	0.05266	60	35	45	65	1.33762	0.74760
575	573	19.04762	0.05250	50	60	50	35	1.33350	0.74991
1943	1941	19.04762	0.05250	50	35	50	60	1.33350	0.74991
42	40	19.20000	0.05208	30	50	60	30	1.32292	0.75591
126	124	19.20000	0.05208	40	50	45	30	1.32292	0.75591
168	166	19.20000	0.05208	45	50	40	30	1.32292	0.75591
252	250	19.20000	0.05208	60	50	30	30	1.32292	0.75591
434	432	19.20000	0.05208	35	50	60	35	1.32292	0.75591
602	600	19.20000	0.05208	60	50	35	35	1.32292	0.75591
826	824	19.20000	0.05208	40	50	60	40	1.32292	0.75591
952	950	19.20000	0.05208	60	50	40	40	1.32292	0.75591
1218	1216	19.20000	0.05208	45	50	60	45	1.32292	0.75591
1302	1300	19.20000	0.05208	60	50	45	45	1.32292	0.75591
1410	1408	19.20000	0.05208	30	30	60	50	1.32292	0.75591
1460	1458	19.20000	0.05208	35	35	60	50	1.32292	0.75591
1494	1492	19.20000	0.05208	40	30	45	50	1.32292	0.75591
1510	1508	19.20000	0.05208	40	40	60	50	1.32292	0.75591
1536	1534	19.20000	0.05208	45	30	40	50	1.32292	0.75591
1560	1558	19.20000	0.05208	45	45	60	50	1.32292	0.75591
1610	1608	19.20000	0.05208	50	50	60	50	1.32292	0.75591
1620	1618	19.20000	0.05208	60	30	30	50	1.32292	0.75591
1628	1626	19.20000	0.05208	60	35	35	50	1.32292	0.75591
1636	1634	19.20000	0.05208	60	40	40	50	1.32292	0.75591
1644	1642	19.20000	0.05208	60	45	45	50	1.32292	0.75591

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1652	1650	19.20000	0.05208	60	50	50	50	1.32292	0.75591
1660	1658	19.20000	0.05208	60	60	60	50	1.32292	0.75591
1668	1666	19.20000	0.05208	60	65	65	50	1.32292	0.75591
1710	1708	19.20000	0.05208	65	65	60	50	1.32292	0.75591
2002	2000	19.20000	0.05208	60	50	60	60	1.32292	0.75591
2352	2350	19.20000	0.05208	60	50	65	65	1.32292	0.75591
2394	2392	19.20000	0.05208	65	50	60	65	1.32292	0.75591
1275	1273	19.25926	0.05192	50	60	65	45	1.31885	0.75824
1359	1357	19.25926	0.05192	65	60	50	45	1.31885	0.75824
1959	1957	19.25926	0.05192	50	45	65	60	1.31885	0.75824
2043	2041	19.25926	0.05192	65	45	50	60	1.31885	0.75824
733	731	19.50000	0.05128	30	40	65	40	1.30256	0.76772
883	881	19.50000	0.05128	45	60	65	40	1.30256	0.76772
985	983	19.50000	0.05128	65	40	30	40	1.30256	0.76772
1009	1007	19.50000	0.05128	65	60	45	40	1.30256	0.76772
1909	1907	19.50000	0.05128	45	40	65	60	1.30256	0.76772
2035	2033	19.50000	0.05128	65	40	45	60	1.30256	0.76772
375	373	19.59184	0.05104	30	35	50	35	1.29646	0.77133
543	541	19.59184	0.05104	50	35	30	35	1.29646	0.77133
142	140	19.69231	0.05078	40	65	60	30	1.28984	0.77529
268	266	19.69231	0.05078	60	65	40	30	1.28984	0.77529
1318	1316	19.69231	0.05078	60	65	60	45	1.28984	0.77529
2194	2192	19.69231	0.05078	40	30	60	65	1.28984	0.77529
2320	2318	19.69231	0.05078	60	30	40	65	1.28984	0.77529
2344	2342	19.69231	0.05078	60	45	60	65	1.28984	0.77529
1259	1257	19.75309	0.05063	50	45	50	45	1.28588	0.77768
391	389	19.80952	0.05048	30	45	65	35	1.28221	0.77990
491	489	19.80952	0.05048	40	60	65	35	1.28221	0.77990
643	641	19.80952	0.05048	65	45	30	35	1.28221	0.77990
659	657	19.80952	0.05048	65	60	40	35	1.28221	0.77990
1075	1073	19.80952	0.05048	30	35	65	45	1.28221	0.77990
1327	1325	19.80952	0.05048	65	35	30	45	1.28221	0.77990
1859	1857	19.80952	0.05048	40	35	65	60	1.28221	0.77990
2027	2025	19.80952	0.05048	65	35	40	60	1.28221	0.77990
33	31	20.00000	0.05000	30	40	50	30	1.27000	0.78740
183	181	20.00000	0.05000	45	60	50	30	1.27000	0.78740
201	199	20.00000	0.05000	50	40	30	30	1.27000	0.78740
225	223	20.00000	0.05000	50	60	45	30	1.27000	0.78740
425	423	20.00000	0.05000	35	40	50	35	1.27000	0.78740
551	549	20.00000	0.05000	50	40	35	35	1.27000	0.78740
717	715	20.00000	0.05000	30	30	50	40	1.27000	0.78740
767	765	20.00000	0.05000	35	35	50	40	1.27000	0.78740
817	815	20.00000	0.05000	40	40	50	40	1.27000	0.78740
867	865	20.00000	0.05000	45	45	50	40	1.27000	0.78740
885	883	20.00000	0.05000	50	30	30	40	1.27000	0.78740

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
893	891	20.00000	0.05000	50	35	35	40	1.27000	0.78740
901	899	20.00000	0.05000	50	40	40	40	1.27000	0.78740
909	907	20.00000	0.05000	50	45	45	40	1.27000	0.78740
917	915	20.00000	0.05000	50	50	50	40	1.27000	0.78740
925	923	20.00000	0.05000	50	60	60	40	1.27000	0.78740
933	931	20.00000	0.05000	50	65	65	40	1.27000	0.78740
967	965	20.00000	0.05000	60	60	50	40	1.27000	0.78740
1017	1015	20.00000	0.05000	65	65	50	40	1.27000	0.78740
1209	1207	20.00000	0.05000	45	40	50	45	1.27000	0.78740
1251	1249	20.00000	0.05000	50	40	45	45	1.27000	0.78740
1601	1599	20.00000	0.05000	50	40	50	50	1.27000	0.78740
1893	1891	20.00000	0.05000	45	30	50	60	1.27000	0.78740
1935	1933	20.00000	0.05000	50	30	45	60	1.27000	0.78740
1951	1949	20.00000	0.05000	50	40	60	60	1.27000	0.78740
1993	1991	20.00000	0.05000	60	40	50	60	1.27000	0.78740
2301	2299	20.00000	0.05000	50	40	65	65	1.27000	0.78740
2385	2383	20.00000	0.05000	65	40	50	65	1.27000	0.78740
99	97	20.22222	0.04945	35	60	65	30	1.25604	0.79615
309	307	20.22222	0.04945	65	60	35	30	1.25604	0.79615
783	781	20.22222	0.04945	35	45	65	40	1.25604	0.79615
993	991	20.22222	0.04945	65	45	35	40	1.25604	0.79615
1125	1123	20.22222	0.04945	35	40	65	45	1.25604	0.79615
1335	1333	20.22222	0.04945	65	40	35	45	1.25604	0.79615
1809	1807	20.22222	0.04945	35	30	65	60	1.25604	0.79615
2019	2017	20.22222	0.04945	65	30	35	60	1.25604	0.79615
859	857	20.25000	0.04938	45	40	45	40	1.25432	0.79724
475	473	20.31746	0.04922	40	45	50	35	1.25016	0.79990
559	557	20.31746	0.04922	50	45	40	35	1.25016	0.79990
1159	1157	20.31746	0.04922	40	35	50	45	1.25016	0.79990
1243	1241	20.31746	0.04922	50	35	40	45	1.25016	0.79990
233	231	20.51282	0.04875	50	65	50	30	1.23825	0.80759
2285	2283	20.51282	0.04875	50	30	50	65	1.23825	0.80759
1175	1173	20.54321	0.04868	40	45	65	45	1.23642	0.80879
1343	1341	20.54321	0.04868	65	45	40	45	1.23642	0.80879
25	23	20.57143	0.04861	30	35	45	30	1.23472	0.80990
151	149	20.57143	0.04861	45	35	30	30	1.23472	0.80990
367	365	20.57143	0.04861	30	30	45	35	1.23472	0.80990
383	381	20.57143	0.04861	30	40	60	35	1.23472	0.80990
417	415	20.57143	0.04861	35	35	45	35	1.23472	0.80990
467	465	20.57143	0.04861	40	40	45	35	1.23472	0.80990
493	491	20.57143	0.04861	45	30	30	35	1.23472	0.80990
501	499	20.57143	0.04861	45	35	35	35	1.23472	0.80990
509	507	20.57143	0.04861	45	40	40	35	1.23472	0.80990
517	515	20.57143	0.04861	45	45	45	35	1.23472	0.80990
525	523	20.57143	0.04861	45	50	50	35	1.23472	0.80990

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
533	531	20.57143	0.04861	45	60	60	35	1.23472	0.80990
541	539	20.57143	0.04861	45	65	65	35	1.23472	0.80990
567	565	20.57143	0.04861	50	50	45	35	1.23472	0.80990
593	591	20.57143	0.04861	60	40	30	35	1.23472	0.80990
617	615	20.57143	0.04861	60	60	45	35	1.23472	0.80990
667	665	20.57143	0.04861	65	65	45	35	1.23472	0.80990
725	723	20.57143	0.04861	30	35	60	40	1.23472	0.80990
809	807	20.57143	0.04861	40	35	45	40	1.23472	0.80990
851	849	20.57143	0.04861	45	35	40	40	1.23472	0.80990
935	933	20.57143	0.04861	60	35	30	40	1.23472	0.80990
1201	1199	20.57143	0.04861	45	35	45	45	1.23472	0.80990
1551	1549	20.57143	0.04861	45	35	50	50	1.23472	0.80990
1593	1591	20.57143	0.04861	50	35	45	50	1.23472	0.80990
1901	1899	20.57143	0.04861	45	35	60	60	1.23472	0.80990
1985	1983	20.57143	0.04861	60	35	45	60	1.23472	0.80990
2251	2249	20.57143	0.04861	45	35	65	65	1.23472	0.80990
2377	2375	20.57143	0.04861	65	35	45	65	1.23472	0.80990
83	81	20.74074	0.04821	35	45	50	30	1.22464	0.81656
209	207	20.74074	0.04821	50	45	35	30	1.22464	0.81656
1109	1107	20.74074	0.04821	35	30	50	45	1.22464	0.81656
1235	1233	20.74074	0.04821	50	30	35	45	1.22464	0.81656
49	47	20.80000	0.04808	30	50	65	30	1.22115	0.81890
301	299	20.80000	0.04808	65	50	30	30	1.22115	0.81890
441	439	20.80000	0.04808	35	50	65	35	1.22115	0.81890
651	649	20.80000	0.04808	65	50	35	35	1.22115	0.81890
833	831	20.80000	0.04808	40	50	65	40	1.22115	0.81890
1001	999	20.80000	0.04808	65	50	40	40	1.22115	0.81890
1225	1223	20.80000	0.04808	45	50	65	45	1.22115	0.81890
1351	1349	20.80000	0.04808	65	50	45	45	1.22115	0.81890
1417	1415	20.80000	0.04808	30	30	65	50	1.22115	0.81890
1467	1465	20.80000	0.04808	35	35	65	50	1.22115	0.81890
1517	1515	20.80000	0.04808	40	40	65	50	1.22115	0.81890
1567	1565	20.80000	0.04808	45	45	65	50	1.22115	0.81890
1617	1615	20.80000	0.04808	50	50	65	50	1.22115	0.81890
1667	1665	20.80000	0.04808	60	60	65	50	1.22115	0.81890
1669	1667	20.80000	0.04808	65	30	30	50	1.22115	0.81890
1677	1675	20.80000	0.04808	65	35	35	50	1.22115	0.81890
1685	1683	20.80000	0.04808	65	40	40	50	1.22115	0.81890
1693	1691	20.80000	0.04808	65	45	45	50	1.22115	0.81890
1701	1699	20.80000	0.04808	65	50	50	50	1.22115	0.81890
1709	1707	20.80000	0.04808	65	60	60	50	1.22115	0.81890
1717	1715	20.80000	0.04808	65	65	65	50	1.22115	0.81890
2009	2007	20.80000	0.04808	60	50	65	60	1.22115	0.81890
2051	2049	20.80000	0.04808	65	50	60	60	1.22115	0.81890
2401	2399	20.80000	0.04808	65	50	65	65	1.22115	0.81890

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
459	457	20.89796	0.04785	40	35	40	35	1.21543	0.82275
75	73	21.00000	0.04762	35	40	45	30	1.20952	0.82677
159	157	21.00000	0.04762	45	40	35	30	1.20952	0.82677
759	757	21.00000	0.04762	35	30	45	40	1.20952	0.82677
775	773	21.00000	0.04762	35	40	60	40	1.20952	0.82677
843	841	21.00000	0.04762	45	30	35	40	1.20952	0.82677
943	941	21.00000	0.04762	60	40	35	40	1.20952	0.82677
583	581	21.09890	0.04740	50	65	60	35	1.20385	0.83067
625	623	21.09890	0.04740	60	65	50	35	1.20385	0.83067
2293	2291	21.09890	0.04740	50	35	60	65	1.20385	0.83067
2335	2333	21.09890	0.04740	60	35	50	65	1.20385	0.83067
17	15	21.33333	0.04688	30	30	40	30	1.19063	0.83990
41	39	21.33333	0.04688	30	45	60	30	1.19063	0.83990
67	65	21.33333	0.04688	35	35	40	30	1.19063	0.83990
101	99	21.33333	0.04688	40	30	30	30	1.19063	0.83990
109	107	21.33333	0.04688	40	35	35	30	1.19063	0.83990
117	115	21.33333	0.04688	40	40	40	30	1.19063	0.83990
125	123	21.33333	0.04688	40	45	45	30	1.19063	0.83990
133	131	21.33333	0.04688	40	50	50	30	1.19063	0.83990
141	139	21.33333	0.04688	40	60	60	30	1.19063	0.83990
149	147	21.33333	0.04688	40	65	65	30	1.19063	0.83990
167	165	21.33333	0.04688	45	45	40	30	1.19063	0.83990
217	215	21.33333	0.04688	50	50	40	30	1.19063	0.83990
251	249	21.33333	0.04688	60	45	30	30	1.19063	0.83990
267	265	21.33333	0.04688	60	60	40	30	1.19063	0.83990
317	315	21.33333	0.04688	65	65	40	30	1.19063	0.83990
409	407	21.33333	0.04688	35	30	40	35	1.19063	0.83990
433	431	21.33333	0.04688	35	45	60	35	1.19063	0.83990
451	449	21.33333	0.04688	40	30	35	35	1.19063	0.83990
601	599	21.33333	0.04688	60	45	35	35	1.19063	0.83990
801	799	21.33333	0.04688	40	30	40	40	1.19063	0.83990
825	823	21.33333	0.04688	40	45	60	40	1.19063	0.83990
951	949	21.33333	0.04688	60	45	40	40	1.19063	0.83990
1067	1065	21.33333	0.04688	30	30	60	45	1.19063	0.83990
1117	1115	21.33333	0.04688	35	35	60	45	1.19063	0.83990
1151	1149	21.33333	0.04688	40	30	45	45	1.19063	0.83990
1167	1165	21.33333	0.04688	40	40	60	45	1.19063	0.83990
1193	1191	21.33333	0.04688	45	30	40	45	1.19063	0.83990
1217	1215	21.33333	0.04688	45	45	60	45	1.19063	0.83990
1267	1265	21.33333	0.04688	50	50	60	45	1.19063	0.83990
1277	1275	21.33333	0.04688	60	30	30	45	1.19063	0.83990
1285	1283	21.33333	0.04688	60	35	35	45	1.19063	0.83990
1293	1291	21.33333	0.04688	60	40	40	45	1.19063	0.83990
1301	1299	21.33333	0.04688	60	45	45	45	1.19063	0.83990
1309	1307	21.33333	0.04688	60	50	50	45	1.19063	0.83990

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1317	1315	21.33333	0.04688	60	60	60	45	1.19063	0.83990
1325	1323	21.33333	0.04688	60	65	65	45	1.19063	0.83990
1367	1365	21.33333	0.04688	65	65	60	45	1.19063	0.83990
1501	1499	21.33333	0.04688	40	30	50	50	1.19063	0.83990
1585	1583	21.33333	0.04688	50	30	40	50	1.19063	0.83990
1609	1607	21.33333	0.04688	50	45	60	50	1.19063	0.83990
1651	1649	21.33333	0.04688	60	45	50	50	1.19063	0.83990
1851	1849	21.33333	0.04688	40	30	60	60	1.19063	0.83990
1977	1975	21.33333	0.04688	60	30	40	60	1.19063	0.83990
2001	1999	21.33333	0.04688	60	45	60	60	1.19063	0.83990
2201	2199	21.33333	0.04688	40	30	65	65	1.19063	0.83990
2351	2349	21.33333	0.04688	60	45	65	65	1.19063	0.83990
2369	2367	21.33333	0.04688	65	30	40	65	1.19063	0.83990
2393	2391	21.33333	0.04688	65	45	60	65	1.19063	0.83990
175	173	21.60000	0.04630	45	50	45	30	1.17593	0.85039
875	873	21.60000	0.04630	45	50	60	40	1.17593	0.85039
959	957	21.60000	0.04630	60	50	45	40	1.17593	0.85039
1543	1541	21.60000	0.04630	45	30	45	50	1.17593	0.85039
1559	1557	21.60000	0.04630	45	40	60	50	1.17593	0.85039
1643	1641	21.60000	0.04630	60	40	45	50	1.17593	0.85039
932	930	21.66667	0.04615	50	60	65	40	1.17231	0.85302
1016	1014	21.66667	0.04615	65	60	50	40	1.17231	0.85302
1958	1956	21.66667	0.04615	50	40	65	60	1.17231	0.85302
2042	2040	21.66667	0.04615	65	40	50	60	1.17231	0.85302
59	57	21.77778	0.04592	35	30	35	30	1.16633	0.85739
483	481	21.94286	0.04557	40	50	60	35	1.15755	0.86389
609	607	21.94286	0.04557	60	50	40	35	1.15755	0.86389
1509	1507	21.94286	0.04557	40	35	60	50	1.15755	0.86389
1635	1633	21.94286	0.04557	60	35	40	50	1.15755	0.86389
191	189	22.15385	0.04514	45	65	60	30	1.14653	0.87220
275	273	22.15385	0.04514	60	65	45	30	1.14653	0.87220
975	973	22.15385	0.04514	60	65	60	40	1.14653	0.87220
2243	2241	22.15385	0.04514	45	30	60	65	1.14653	0.87220
2327	2325	22.15385	0.04514	60	30	45	65	1.14653	0.87220
2343	2341	22.15385	0.04514	60	40	60	65	1.14653	0.87220
232	230	22.22222	0.04500	50	60	50	30	1.14300	0.87489
916	914	22.22222	0.04500	50	45	50	40	1.14300	0.87489
1258	1256	22.22222	0.04500	50	40	50	45	1.14300	0.87489
1942	1940	22.22222	0.04500	50	30	50	60	1.14300	0.87489
390	388	22.28571	0.04487	30	40	65	35	1.13974	0.87739
540	538	22.28571	0.04487	45	60	65	35	1.13974	0.87739
642	640	22.28571	0.04487	65	40	30	35	1.13974	0.87739
666	664	22.28571	0.04487	65	60	45	35	1.13974	0.87739
732	730	22.28571	0.04487	30	35	65	40	1.13974	0.87739
984	982	22.28571	0.04487	65	35	30	40	1.13974	0.87739

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1908	1906	22.28571	0.04487	45	35	65	60	1.13974	0.87739
2034	2032	22.28571	0.04487	65	35	45	60	1.13974	0.87739
91	89	22.40000	0.04464	35	50	60	30	1.13393	0.88189
259	257	22.40000	0.04464	60	50	35	30	1.13393	0.88189
1459	1457	22.40000	0.04464	35	30	60	50	1.13393	0.88189
1627	1625	22.40000	0.04464	60	30	35	50	1.13393	0.88189
866	864	22.50000	0.04444	45	40	50	40	1.12889	0.88583
908	906	22.50000	0.04444	50	40	45	40	1.12889	0.88583
1716	1714	22.53333	0.04438	65	60	65	50	1.12722	0.88714
2058	2056	22.53333	0.04438	65	50	65	60	1.12722	0.88714
782	780	22.75000	0.04396	35	40	65	40	1.11648	0.89567
992	990	22.75000	0.04396	65	40	35	40	1.11648	0.89567
32	30	22.85714	0.04375	30	35	50	30	1.11125	0.89989
200	198	22.85714	0.04375	50	35	30	30	1.11125	0.89989
374	372	22.85714	0.04375	30	30	50	35	1.11125	0.89989
424	422	22.85714	0.04375	35	35	50	35	1.11125	0.89989
474	472	22.85714	0.04375	40	40	50	35	1.11125	0.89989
524	522	22.85714	0.04375	45	45	50	35	1.11125	0.89989
542	540	22.85714	0.04375	50	30	30	35	1.11125	0.89989
550	548	22.85714	0.04375	50	35	35	35	1.11125	0.89989
558	556	22.85714	0.04375	50	40	40	35	1.11125	0.89989
566	564	22.85714	0.04375	50	45	45	35	1.11125	0.89989
574	572	22.85714	0.04375	50	50	50	35	1.11125	0.89989
582	580	22.85714	0.04375	50	60	60	35	1.11125	0.89989
590	588	22.85714	0.04375	50	65	65	35	1.11125	0.89989
624	622	22.85714	0.04375	60	60	50	35	1.11125	0.89989
674	672	22.85714	0.04375	65	65	50	35	1.11125	0.89989
816	814	22.85714	0.04375	40	35	50	40	1.11125	0.89989
900	898	22.85714	0.04375	50	35	40	40	1.11125	0.89989
1208	1206	22.85714	0.04375	45	35	50	45	1.11125	0.89989
1250	1248	22.85714	0.04375	50	35	45	45	1.11125	0.89989
1600	1598	22.85714	0.04375	50	35	50	50	1.11125	0.89989
1950	1948	22.85714	0.04375	50	35	60	60	1.11125	0.89989
1992	1990	22.85714	0.04375	60	35	50	60	1.11125	0.89989
2300	2298	22.85714	0.04375	50	35	65	65	1.11125	0.89989
2384	2382	22.85714	0.04375	65	35	50	65	1.11125	0.89989
1659	1657	23.04000	0.04340	60	50	60	50	1.10243	0.90709
48	46	23.11111	0.04327	30	45	65	30	1.09904	0.90989
148	146	23.11111	0.04327	40	60	65	30	1.09904	0.90989
300	298	23.11111	0.04327	65	45	30	30	1.09904	0.90989
316	314	23.11111	0.04327	65	60	40	30	1.09904	0.90989
440	438	23.11111	0.04327	35	45	65	35	1.09904	0.90989
650	648	23.11111	0.04327	65	45	35	35	1.09904	0.90989
832	830	23.11111	0.04327	40	45	65	40	1.09904	0.90989
1000	998	23.11111	0.04327	65	45	40	40	1.09904	0.90989

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1074	1072	23.11111	0.04327	30	30	65	45	1.09904	0.90989
1124	1122	23.11111	0.04327	35	35	65	45	1.09904	0.90989
1174	1172	23.11111	0.04327	40	40	65	45	1.09904	0.90989
1224	1222	23.11111	0.04327	45	45	65	45	1.09904	0.90989
1274	1272	23.11111	0.04327	50	50	65	45	1.09904	0.90989
1324	1322	23.11111	0.04327	60	60	65	45	1.09904	0.90989
1326	1324	23.11111	0.04327	65	30	30	45	1.09904	0.90989
1334	1332	23.11111	0.04327	65	35	35	45	1.09904	0.90989
1342	1340	23.11111	0.04327	65	40	40	45	1.09904	0.90989
1350	1348	23.11111	0.04327	65	45	45	45	1.09904	0.90989
1358	1356	23.11111	0.04327	65	50	50	45	1.09904	0.90989
1366	1364	23.11111	0.04327	65	60	60	45	1.09904	0.90989
1374	1372	23.11111	0.04327	65	65	65	45	1.09904	0.90989
1616	1614	23.11111	0.04327	50	45	65	50	1.09904	0.90989
1700	1698	23.11111	0.04327	65	45	50	50	1.09904	0.90989
1858	1856	23.11111	0.04327	40	30	65	60	1.09904	0.90989
2008	2006	23.11111	0.04327	60	45	65	60	1.09904	0.90989
2026	2024	23.11111	0.04327	65	30	40	60	1.09904	0.90989
2050	2048	23.11111	0.04327	65	45	60	60	1.09904	0.90989
2400	2398	23.11111	0.04327	65	45	65	65	1.09904	0.90989
516	514	23.14286	0.04321	45	40	45	35	1.09753	0.91114
858	856	23.14286	0.04321	45	35	45	40	1.09753	0.91114
82	80	23.33333	0.04286	35	40	50	30	1.08857	0.91864
208	206	23.33333	0.04286	50	40	35	30	1.08857	0.91864
766	764	23.33333	0.04286	35	30	50	40	1.08857	0.91864
892	890	23.33333	0.04286	50	30	35	40	1.08857	0.91864
882	880	23.40000	0.04274	45	50	65	40	1.08547	0.92126
1008	1006	23.40000	0.04274	65	50	45	40	1.08547	0.92126
1566	1564	23.40000	0.04274	45	40	65	50	1.08547	0.92126
1692	1690	23.40000	0.04274	65	40	45	50	1.08547	0.92126
382	380	23.51020	0.04253	30	35	60	35	1.08038	0.92560
466	464	23.51020	0.04253	40	35	45	35	1.08038	0.92560
508	506	23.51020	0.04253	45	35	40	35	1.08038	0.92560
592	590	23.51020	0.04253	60	35	30	35	1.08038	0.92560
132	130	23.70370	0.04219	40	45	50	30	1.07156	0.93322
216	214	23.70370	0.04219	50	45	40	30	1.07156	0.93322
1158	1156	23.70370	0.04219	40	30	50	45	1.07156	0.93322
1242	1240	23.70370	0.04219	50	30	40	45	1.07156	0.93322
1266	1264	23.70370	0.04219	50	45	60	45	1.07156	0.93322
1308	1306	23.70370	0.04219	60	45	50	45	1.07156	0.93322
490	488	23.77143	0.04207	40	50	65	35	1.06851	0.93588
658	656	23.77143	0.04207	65	50	40	35	1.06851	0.93588
1516	1514	23.77143	0.04207	40	35	65	50	1.06851	0.93588
1684	1682	23.77143	0.04207	65	35	40	50	1.06851	0.93588
24	22	24.00000	0.04167	30	30	45	30	1.05833	0.94488

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
40	38	24.00000	0.04167	30	40	60	30	1.05833	0.94488
74	72	24.00000	0.04167	35	35	45	30	1.05833	0.94488
124	122	24.00000	0.04167	40	40	45	30	1.05833	0.94488
150	148	24.00000	0.04167	45	30	30	30	1.05833	0.94488
158	156	24.00000	0.04167	45	35	35	30	1.05833	0.94488
166	164	24.00000	0.04167	45	40	40	30	1.05833	0.94488
174	172	24.00000	0.04167	45	45	45	30	1.05833	0.94488
182	180	24.00000	0.04167	45	50	50	30	1.05833	0.94488
190	188	24.00000	0.04167	45	60	60	30	1.05833	0.94488
198	196	24.00000	0.04167	45	65	65	30	1.05833	0.94488
224	222	24.00000	0.04167	50	50	45	30	1.05833	0.94488
250	248	24.00000	0.04167	60	40	30	30	1.05833	0.94488
274	272	24.00000	0.04167	60	60	45	30	1.05833	0.94488
324	322	24.00000	0.04167	65	65	45	30	1.05833	0.94488
416	414	24.00000	0.04167	35	30	45	35	1.05833	0.94488
432	430	24.00000	0.04167	35	40	60	35	1.05833	0.94488
500	498	24.00000	0.04167	45	30	35	35	1.05833	0.94488
600	598	24.00000	0.04167	60	40	35	35	1.05833	0.94488
724	722	24.00000	0.04167	30	30	60	40	1.05833	0.94488
774	772	24.00000	0.04167	35	35	60	40	1.05833	0.94488
808	806	24.00000	0.04167	40	30	45	40	1.05833	0.94488
824	822	24.00000	0.04167	40	40	60	40	1.05833	0.94488
850	848	24.00000	0.04167	45	30	40	40	1.05833	0.94488
874	872	24.00000	0.04167	45	45	60	40	1.05833	0.94488
924	922	24.00000	0.04167	50	50	60	40	1.05833	0.94488
934	932	24.00000	0.04167	60	30	30	40	1.05833	0.94488
942	940	24.00000	0.04167	60	35	35	40	1.05833	0.94488
950	948	24.00000	0.04167	60	40	40	40	1.05833	0.94488
958	956	24.00000	0.04167	60	45	45	40	1.05833	0.94488
966	964	24.00000	0.04167	60	50	50	40	1.05833	0.94488
974	972	24.00000	0.04167	60	60	60	40	1.05833	0.94488
982	980	24.00000	0.04167	60	65	65	40	1.05833	0.94488
1024	1022	24.00000	0.04167	65	65	60	40	1.05833	0.94488
1200	1198	24.00000	0.04167	45	30	45	45	1.05833	0.94488
1216	1214	24.00000	0.04167	45	40	60	45	1.05833	0.94488
1300	1298	24.00000	0.04167	60	40	45	45	1.05833	0.94488
1550	1548	24.00000	0.04167	45	30	50	50	1.05833	0.94488
1592	1590	24.00000	0.04167	50	30	45	50	1.05833	0.94488
1608	1606	24.00000	0.04167	50	40	60	50	1.05833	0.94488
1650	1648	24.00000	0.04167	60	40	50	50	1.05833	0.94488
1900	1898	24.00000	0.04167	45	30	60	60	1.05833	0.94488
1984	1982	24.00000	0.04167	60	30	45	60	1.05833	0.94488
2000	1998	24.00000	0.04167	60	40	60	60	1.05833	0.94488
2250	2248	24.00000	0.04167	45	30	65	65	1.05833	0.94488
2350	2348	24.00000	0.04167	60	40	65	65	1.05833	0.94488

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
2376	2374	24.00000	0.04167	65	30	45	65	1.05833	0.94488
2392	2390	24.00000	0.04167	65	40	60	65	1.05833	0.94488
98	96	24.26667	0.04121	35	50	65	30	1.04670	0.95538
308	306	24.26667	0.04121	65	50	35	30	1.04670	0.95538
1466	1464	24.26667	0.04121	35	30	65	50	1.04670	0.95538
1676	1674	24.26667	0.04121	65	30	35	50	1.04670	0.95538
116	114	24.38095	0.04102	40	35	40	30	1.04180	0.95988
458	456	24.38095	0.04102	40	30	40	35	1.04180	0.95988
482	480	24.38095	0.04102	40	45	60	35	1.04180	0.95988
608	606	24.38095	0.04102	60	45	40	35	1.04180	0.95988
1166	1164	24.38095	0.04102	40	35	60	45	1.04180	0.95988
1292	1290	24.38095	0.04102	60	35	40	45	1.04180	0.95988
240	238	24.61538	0.04063	50	65	60	30	1.03188	0.96911
282	280	24.61538	0.04063	60	65	50	30	1.03188	0.96911
2292	2290	24.61538	0.04063	50	30	60	65	1.03188	0.96911
2334	2332	24.61538	0.04063	60	30	50	65	1.03188	0.96911
532	530	24.68571	0.04051	45	50	60	35	1.02894	0.97188
616	614	24.68571	0.04051	60	50	45	35	1.02894	0.97188
1558	1556	24.68571	0.04051	45	35	60	50	1.02894	0.97188
1642	1640	24.68571	0.04051	60	35	45	50	1.02894	0.97188
589	587	24.76190	0.04038	50	60	65	35	1.02577	0.97488
673	671	24.76190	0.04038	65	60	50	35	1.02577	0.97488
1957	1955	24.76190	0.04038	50	35	65	60	1.02577	0.97488
2041	2039	24.76190	0.04038	65	35	50	60	1.02577	0.97488
66	64	24.88889	0.04018	35	30	40	30	1.02054	0.97988
90	88	24.88889	0.04018	35	45	60	30	1.02054	0.97988
108	106	24.88889	0.04018	40	30	35	30	1.02054	0.97988
258	256	24.88889	0.04018	60	45	35	30	1.02054	0.97988
1116	1114	24.88889	0.04018	35	30	60	45	1.02054	0.97988
1284	1282	24.88889	0.04018	60	30	35	45	1.02054	0.97988
1666	1664	24.96000	0.04006	60	50	65	50	1.01763	0.98268
1708	1706	24.96000	0.04006	65	50	60	50	1.01763	0.98268
915	913	25.00000	0.04000	50	40	50	40	1.01600	0.98425
1373	1371	25.03704	0.03994	65	60	65	45	1.01450	0.98571
2057	2055	25.03704	0.03994	65	45	65	60	1.01450	0.98571
632	630	25.31868	0.03950	60	65	60	35	1.00321	0.99680
2342	2340	25.31868	0.03950	60	35	60	65	1.00321	0.99680
573	571	25.39683	0.03938	50	45	50	35	1.00013	0.99988
1257	1255	25.39683	0.03938	50	35	50	45	1.00013	0.99988
389	387	25.46939	0.03926	30	35	65	35	0.99728	1.00273
641	639	25.46939	0.03926	65	35	30	35	0.99728	1.00273
140	138	25.60000	0.03906	40	50	60	30	0.99219	1.00787
266	264	25.60000	0.03906	60	50	40	30	0.99219	1.00787
1316	1314	25.60000	0.03906	60	50	60	45	0.99219	1.00787
1508	1506	25.60000	0.03906	40	30	60	50	0.99219	1.00787

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
1634	1632	25.60000	0.03906	60	30	40	50	0.99219	1.00787
1658	1656	25.60000	0.03906	60	45	60	50	0.99219	1.00787
1273	1271	25.67901	0.03894	50	45	65	45	0.98913	1.01098
1357	1355	25.67901	0.03894	65	45	50	45	0.98913	1.01098
523	521	25.71429	0.03889	45	40	50	35	0.98778	1.01237
565	563	25.71429	0.03889	50	40	45	35	0.98778	1.01237
865	863	25.71429	0.03889	45	35	50	40	0.98778	1.01237
907	905	25.71429	0.03889	50	35	45	40	0.98778	1.01237
47	45	26.00000	0.03846	30	40	65	30	0.97692	1.02362
197	195	26.00000	0.03846	45	60	65	30	0.97692	1.02362
299	297	26.00000	0.03846	65	40	30	30	0.97692	1.02362
323	321	26.00000	0.03846	65	60	45	30	0.97692	1.02362
439	437	26.00000	0.03846	35	40	65	35	0.97692	1.02362
649	647	26.00000	0.03846	65	40	35	35	0.97692	1.02362
731	729	26.00000	0.03846	30	30	65	40	0.97692	1.02362
781	779	26.00000	0.03846	35	35	65	40	0.97692	1.02362
831	829	26.00000	0.03846	40	40	65	40	0.97692	1.02362
881	879	26.00000	0.03846	45	45	65	40	0.97692	1.02362
931	929	26.00000	0.03846	50	50	65	40	0.97692	1.02362
981	979	26.00000	0.03846	60	60	65	40	0.97692	1.02362
983	981	26.00000	0.03846	65	30	30	40	0.97692	1.02362
991	989	26.00000	0.03846	65	35	35	40	0.97692	1.02362
999	997	26.00000	0.03846	65	40	40	40	0.97692	1.02362
1007	1005	26.00000	0.03846	65	45	45	40	0.97692	1.02362
1015	1013	26.00000	0.03846	65	50	50	40	0.97692	1.02362
1023	1021	26.00000	0.03846	65	60	60	40	0.97692	1.02362
1031	1029	26.00000	0.03846	65	65	65	40	0.97692	1.02362
1223	1221	26.00000	0.03846	45	40	65	45	0.97692	1.02362
1349	1347	26.00000	0.03846	65	40	45	45	0.97692	1.02362
1615	1613	26.00000	0.03846	50	40	65	50	0.97692	1.02362
1699	1697	26.00000	0.03846	65	40	50	50	0.97692	1.02362
1907	1905	26.00000	0.03846	45	30	65	60	0.97692	1.02362
2007	2005	26.00000	0.03846	60	40	65	60	0.97692	1.02362
2033	2031	26.00000	0.03846	65	30	45	60	0.97692	1.02362
2049	2047	26.00000	0.03846	65	40	60	60	0.97692	1.02362
2399	2397	26.00000	0.03846	65	40	65	65	0.97692	1.02362
473	471	26.12245	0.03828	40	35	50	35	0.97234	1.02844
557	555	26.12245	0.03828	50	35	40	35	0.97234	1.02844
489	487	26.41270	0.03786	40	45	65	35	0.96166	1.03987
657	655	26.41270	0.03786	65	45	40	35	0.96166	1.03987
1173	1171	26.41270	0.03786	40	35	65	45	0.96166	1.03987
1341	1339	26.41270	0.03786	65	35	40	45	0.96166	1.03987
515	513	26.44898	0.03781	45	35	45	35	0.96034	1.04130
31	29	26.66667	0.03750	30	30	50	30	0.95250	1.04987
81	79	26.66667	0.03750	35	35	50	30	0.95250	1.04987

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
131	129	26.66667	0.03750	40	40	50	30	0.95250	1.04987
181	179	26.66667	0.03750	45	45	50	30	0.95250	1.04987
199	197	26.66667	0.03750	50	30	30	30	0.95250	1.04987
207	205	26.66667	0.03750	50	35	35	30	0.95250	1.04987
215	213	26.66667	0.03750	50	40	40	30	0.95250	1.04987
223	221	26.66667	0.03750	50	45	45	30	0.95250	1.04987
231	229	26.66667	0.03750	50	50	50	30	0.95250	1.04987
239	237	26.66667	0.03750	50	60	60	30	0.95250	1.04987
247	245	26.66667	0.03750	50	65	65	30	0.95250	1.04987
281	279	26.66667	0.03750	60	60	50	30	0.95250	1.04987
331	329	26.66667	0.03750	65	65	50	30	0.95250	1.04987
423	421	26.66667	0.03750	35	30	50	35	0.95250	1.04987
549	547	26.66667	0.03750	50	30	35	35	0.95250	1.04987
815	813	26.66667	0.03750	40	30	50	40	0.95250	1.04987
899	897	26.66667	0.03750	50	30	40	40	0.95250	1.04987
923	921	26.66667	0.03750	50	45	60	40	0.95250	1.04987
965	963	26.66667	0.03750	60	45	50	40	0.95250	1.04987
1207	1205	26.66667	0.03750	45	30	50	45	0.95250	1.04987
1249	1247	26.66667	0.03750	50	30	45	45	0.95250	1.04987
1265	1263	26.66667	0.03750	50	40	60	45	0.95250	1.04987
1307	1305	26.66667	0.03750	60	40	50	45	0.95250	1.04987
1599	1597	26.66667	0.03750	50	30	50	50	0.95250	1.04987
1949	1947	26.66667	0.03750	50	30	60	60	0.95250	1.04987
1991	1989	26.66667	0.03750	60	30	50	60	0.95250	1.04987
2299	2297	26.66667	0.03750	50	30	65	65	0.95250	1.04987
2383	2381	26.66667	0.03750	65	30	50	65	0.95250	1.04987
539	537	26.74286	0.03739	45	50	65	35	0.94979	1.05287
665	663	26.74286	0.03739	65	50	45	35	0.94979	1.05287
1565	1563	26.74286	0.03739	45	35	65	50	0.94979	1.05287
1691	1689	26.74286	0.03739	65	35	45	50	0.94979	1.05287
97	95	26.96296	0.03709	35	45	65	30	0.94203	1.06153
307	305	26.96296	0.03709	65	45	35	30	0.94203	1.06153
1123	1121	26.96296	0.03709	35	30	65	45	0.94203	1.06153
1333	1331	26.96296	0.03709	65	30	35	45	0.94203	1.06153
173	171	27.00000	0.03704	45	40	45	30	0.94074	1.06299
857	855	27.00000	0.03704	45	30	45	40	0.94074	1.06299
873	871	27.00000	0.03704	45	40	60	40	0.94074	1.06299
957	955	27.00000	0.03704	60	40	45	40	0.94074	1.06299
1715	1713	27.04000	0.03698	65	50	65	50	0.93935	1.06457
39	37	27.42857	0.03646	30	35	60	30	0.92604	1.07987
123	121	27.42857	0.03646	40	35	45	30	0.92604	1.07987
165	163	27.42857	0.03646	45	35	40	30	0.92604	1.07987
249	247	27.42857	0.03646	60	35	30	30	0.92604	1.07987
381	379	27.42857	0.03646	30	30	60	35	0.92604	1.07987
431	429	27.42857	0.03646	35	35	60	35	0.92604	1.07987

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
465	463	27.42857	0.03646	40	30	45	35	0.92604	1.07987
481	479	27.42857	0.03646	40	40	60	35	0.92604	1.07987
507	505	27.42857	0.03646	45	30	40	35	0.92604	1.07987
531	529	27.42857	0.03646	45	45	60	35	0.92604	1.07987
581	579	27.42857	0.03646	50	50	60	35	0.92604	1.07987
591	589	27.42857	0.03646	60	30	30	35	0.92604	1.07987
599	597	27.42857	0.03646	60	35	35	35	0.92604	1.07987
607	605	27.42857	0.03646	60	40	40	35	0.92604	1.07987
615	613	27.42857	0.03646	60	45	45	35	0.92604	1.07987
623	621	27.42857	0.03646	60	50	50	35	0.92604	1.07987
631	629	27.42857	0.03646	60	60	60	35	0.92604	1.07987
639	637	27.42857	0.03646	60	65	65	35	0.92604	1.07987
681	679	27.42857	0.03646	65	65	60	35	0.92604	1.07987
823	821	27.42857	0.03646	40	35	60	40	0.92604	1.07987
949	947	27.42857	0.03646	60	35	40	40	0.92604	1.07987
1215	1213	27.42857	0.03646	45	35	60	45	0.92604	1.07987
1299	1297	27.42857	0.03646	60	35	45	45	0.92604	1.07987
1607	1605	27.42857	0.03646	50	35	60	50	0.92604	1.07987
1649	1647	27.42857	0.03646	60	35	50	50	0.92604	1.07987
1999	1997	27.42857	0.03646	60	35	60	60	0.92604	1.07987
2349	2347	27.42857	0.03646	60	35	65	65	0.92604	1.07987
2391	2389	27.42857	0.03646	65	35	60	65	0.92604	1.07987
147	145	27.73333	0.03606	40	50	65	30	0.91587	1.09186
315	313	27.73333	0.03606	65	50	40	30	0.91587	1.09186
1323	1321	27.73333	0.03606	60	50	65	45	0.91587	1.09186
1365	1363	27.73333	0.03606	65	50	60	45	0.91587	1.09186
1515	1513	27.73333	0.03606	40	30	65	50	0.91587	1.09186
1665	1663	27.73333	0.03606	60	45	65	50	0.91587	1.09186
1683	1681	27.73333	0.03606	65	30	40	50	0.91587	1.09186
1707	1705	27.73333	0.03606	65	45	60	50	0.91587	1.09186
73	71	28.00000	0.03571	35	30	45	30	0.90714	1.10236
89	87	28.00000	0.03571	35	40	60	30	0.90714	1.10236
157	155	28.00000	0.03571	45	30	35	30	0.90714	1.10236
257	255	28.00000	0.03571	60	40	35	30	0.90714	1.10236
773	771	28.00000	0.03571	35	30	60	40	0.90714	1.10236
941	939	28.00000	0.03571	60	30	35	40	0.90714	1.10236
1030	1028	28.16667	0.03550	65	60	65	40	0.90178	1.10892
2056	2054	28.16667	0.03550	65	40	65	60	0.90178	1.10892
115	113	28.44444	0.03516	40	30	40	30	0.89297	1.11986
139	137	28.44444	0.03516	40	45	60	30	0.89297	1.11986
265	263	28.44444	0.03516	60	45	40	30	0.89297	1.11986
1165	1163	28.44444	0.03516	40	30	60	45	0.89297	1.11986
1291	1289	28.44444	0.03516	60	30	40	45	0.89297	1.11986
1315	1313	28.44444	0.03516	60	45	60	45	0.89297	1.11986
572	570	28.57143	0.03500	50	40	50	35	0.88900	1.12486

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw2C	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
914	912	28.57143	0.03500	50	35	50	40	0.88900	1.12486
189	187	28.80000	0.03472	45	50	60	30	0.88194	1.13386
273	271	28.80000	0.03472	60	50	45	30	0.88194	1.13386
973	971	28.80000	0.03472	60	50	60	40	0.88194	1.13386
1557	1555	28.80000	0.03472	45	30	60	50	0.88194	1.13386
1641	1639	28.80000	0.03472	60	30	45	50	0.88194	1.13386
1657	1655	28.80000	0.03472	60	40	60	50	0.88194	1.13386
246	244	28.88889	0.03462	50	60	65	30	0.87923	1.13736
330	328	28.88889	0.03462	65	60	50	30	0.87923	1.13736
930	928	28.88889	0.03462	50	45	65	40	0.87923	1.13736
1014	1012	28.88889	0.03462	65	45	50	40	0.87923	1.13736
1272	1270	28.88889	0.03462	50	40	65	45	0.87923	1.13736
1356	1354	28.88889	0.03462	65	40	50	45	0.87923	1.13736
1956	1954	28.88889	0.03462	50	30	65	60	0.87923	1.13736
2040	2038	28.88889	0.03462	65	30	50	60	0.87923	1.13736
880	878	29.25000	0.03419	45	40	65	40	0.86838	1.15157
1006	1004	29.25000	0.03419	65	40	45	40	0.86838	1.15157
522	520	29.38776	0.03403	45	35	50	35	0.86431	1.15700
564	562	29.38776	0.03403	50	35	45	35	0.86431	1.15700
289	287	29.53846	0.03385	60	65	60	30	0.85990	1.16293
2341	2339	29.53846	0.03385	60	30	60	65	0.85990	1.16293
230	228	29.62963	0.03375	50	45	50	30	0.85725	1.16652
1256	1254	29.62963	0.03375	50	30	50	45	0.85725	1.16652
46	44	29.71429	0.03365	30	35	65	30	0.85481	1.16985
298	296	29.71429	0.03365	65	35	30	30	0.85481	1.16985
388	386	29.71429	0.03365	30	30	65	35	0.85481	1.16985
438	436	29.71429	0.03365	35	35	65	35	0.85481	1.16985
488	486	29.71429	0.03365	40	40	65	35	0.85481	1.16985
538	536	29.71429	0.03365	45	45	65	35	0.85481	1.16985
588	586	29.71429	0.03365	50	50	65	35	0.85481	1.16985
638	636	29.71429	0.03365	60	60	65	35	0.85481	1.16985
640	638	29.71429	0.03365	65	30	30	35	0.85481	1.16985
648	646	29.71429	0.03365	65	35	35	35	0.85481	1.16985
656	654	29.71429	0.03365	65	40	40	35	0.85481	1.16985
664	662	29.71429	0.03365	65	45	45	35	0.85481	1.16985
672	670	29.71429	0.03365	65	50	50	35	0.85481	1.16985
680	678	29.71429	0.03365	65	60	60	35	0.85481	1.16985
688	686	29.71429	0.03365	65	65	65	35	0.85481	1.16985
830	828	29.71429	0.03365	40	35	65	40	0.85481	1.16985
998	996	29.71429	0.03365	65	35	40	40	0.85481	1.16985
1222	1220	29.71429	0.03365	45	35	65	45	0.85481	1.16985
1348	1346	29.71429	0.03365	65	35	45	45	0.85481	1.16985
1614	1612	29.71429	0.03365	50	35	65	50	0.85481	1.16985
1698	1696	29.71429	0.03365	65	35	50	50	0.85481	1.16985
2006	2004	29.71429	0.03365	60	35	65	60	0.85481	1.16985

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
2048	2046	29.71429	0.03365	65	35	60	60	0.85481	1.16985
2398	2396	29.71429	0.03365	65	35	65	65	0.85481	1.16985
180	178	30.00000	0.03333	45	40	50	30	0.84667	1.18110
222	220	30.00000	0.03333	50	40	45	30	0.84667	1.18110
864	862	30.00000	0.03333	45	30	50	40	0.84667	1.18110
906	904	30.00000	0.03333	50	30	45	40	0.84667	1.18110
922	920	30.00000	0.03333	50	40	60	40	0.84667	1.18110
964	962	30.00000	0.03333	60	40	50	40	0.84667	1.18110
1372	1370	30.04444	0.03328	65	50	65	45	0.84541	1.18285
1714	1712	30.04444	0.03328	65	45	65	50	0.84541	1.18285
96	94	30.33333	0.03297	35	40	65	30	0.83736	1.19423
306	304	30.33333	0.03297	65	40	35	30	0.83736	1.19423
780	778	30.33333	0.03297	35	30	65	40	0.83736	1.19423
990	988	30.33333	0.03297	65	30	35	40	0.83736	1.19423
130	128	30.47619	0.03281	40	35	50	30	0.83344	1.19985
214	212	30.47619	0.03281	50	35	40	30	0.83344	1.19985
472	470	30.47619	0.03281	40	30	50	35	0.83344	1.19985
556	554	30.47619	0.03281	50	30	40	35	0.83344	1.19985
580	578	30.47619	0.03281	50	45	60	35	0.83344	1.19985
622	620	30.47619	0.03281	60	45	50	35	0.83344	1.19985
1264	1262	30.47619	0.03281	50	35	60	45	0.83344	1.19985
1306	1304	30.47619	0.03281	60	35	50	45	0.83344	1.19985
146	144	30.81481	0.03245	40	45	65	30	0.82428	1.21318
314	312	30.81481	0.03245	65	45	40	30	0.82428	1.21318
1172	1170	30.81481	0.03245	40	30	65	45	0.82428	1.21318
1322	1320	30.81481	0.03245	60	45	65	45	0.82428	1.21318
1340	1338	30.81481	0.03245	65	30	40	45	0.82428	1.21318
1364	1362	30.81481	0.03245	65	45	60	45	0.82428	1.21318
172	170	30.85714	0.03241	45	35	45	30	0.82315	1.21485
514	512	30.85714	0.03241	45	30	45	35	0.82315	1.21485
530	528	30.85714	0.03241	45	40	60	35	0.82315	1.21485
614	612	30.85714	0.03241	60	40	45	35	0.82315	1.21485
872	870	30.85714	0.03241	45	35	60	40	0.82315	1.21485
956	954	30.85714	0.03241	60	35	45	40	0.82315	1.21485
80	78	31.11111	0.03214	35	30	50	30	0.81643	1.22485
206	204	31.11111	0.03214	50	30	35	30	0.81643	1.22485
196	194	31.20000	0.03205	45	50	65	30	0.81410	1.22835
322	320	31.20000	0.03205	65	50	45	30	0.81410	1.22835
980	978	31.20000	0.03205	60	50	65	40	0.81410	1.22835
1022	1020	31.20000	0.03205	65	50	60	40	0.81410	1.22835
1564	1562	31.20000	0.03205	45	30	65	50	0.81410	1.22835
1664	1662	31.20000	0.03205	60	40	65	50	0.81410	1.22835
1690	1688	31.20000	0.03205	65	30	45	50	0.81410	1.22835
1706	1704	31.20000	0.03205	65	40	60	50	0.81410	1.22835
480	478	31.34694	0.03190	40	35	60	35	0.81029	1.23413

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
606	604	31.34694	0.03190	60	35	40	35	0.81029	1.23413
38	36	32.00000	0.03125	30	30	60	30	0.79375	1.25984
88	86	32.00000	0.03125	35	35	60	30	0.79375	1.25984
122	120	32.00000	0.03125	40	30	45	30	0.79375	1.25984
138	136	32.00000	0.03125	40	40	60	30	0.79375	1.25984
164	162	32.00000	0.03125	45	30	40	30	0.79375	1.25984
188	186	32.00000	0.03125	45	45	60	30	0.79375	1.25984
238	236	32.00000	0.03125	50	50	60	30	0.79375	1.25984
248	246	32.00000	0.03125	60	30	30	30	0.79375	1.25984
256	254	32.00000	0.03125	60	35	35	30	0.79375	1.25984
264	262	32.00000	0.03125	60	40	40	30	0.79375	1.25984
272	270	32.00000	0.03125	60	45	45	30	0.79375	1.25984
280	278	32.00000	0.03125	60	50	50	30	0.79375	1.25984
288	286	32.00000	0.03125	60	60	60	30	0.79375	1.25984
296	294	32.00000	0.03125	60	65	65	30	0.79375	1.25984
338	336	32.00000	0.03125	65	65	60	30	0.79375	1.25984
430	428	32.00000	0.03125	35	30	60	35	0.79375	1.25984
598	596	32.00000	0.03125	60	30	35	35	0.79375	1.25984
822	820	32.00000	0.03125	40	30	60	40	0.79375	1.25984
948	946	32.00000	0.03125	60	30	40	40	0.79375	1.25984
972	970	32.00000	0.03125	60	45	60	40	0.79375	1.25984
1214	1212	32.00000	0.03125	45	30	60	45	0.79375	1.25984
1298	1296	32.00000	0.03125	60	30	45	45	0.79375	1.25984
1314	1312	32.00000	0.03125	60	40	60	45	0.79375	1.25984
1606	1604	32.00000	0.03125	50	30	60	50	0.79375	1.25984
1648	1646	32.00000	0.03125	60	30	50	50	0.79375	1.25984
1998	1996	32.00000	0.03125	60	30	60	60	0.79375	1.25984
2348	2346	32.00000	0.03125	60	30	65	65	0.79375	1.25984
2390	2388	32.00000	0.03125	65	30	60	65	0.79375	1.25984
687	685	32.19048	0.03107	65	60	65	35	0.78905	1.26734
2055	2053	32.19048	0.03107	65	35	65	60	0.78905	1.26734
929	927	32.50000	0.03077	50	40	65	40	0.78154	1.27953
1013	1011	32.50000	0.03077	65	40	50	40	0.78154	1.27953
571	569	32.65306	0.03063	50	35	50	35	0.77788	1.28555
630	628	32.91429	0.03038	60	50	60	35	0.77170	1.29584
1656	1654	32.91429	0.03038	60	35	60	50	0.77170	1.29584
587	585	33.01587	0.03029	50	45	65	35	0.76933	1.29984
671	669	33.01587	0.03029	65	45	50	35	0.76933	1.29984
1271	1269	33.01587	0.03029	50	35	65	45	0.76933	1.29984
1355	1353	33.01587	0.03029	65	35	50	45	0.76933	1.29984
229	227	33.33333	0.03000	50	40	50	30	0.76200	1.31234
913	911	33.33333	0.03000	50	30	50	40	0.76200	1.31234
1371	1369	33.38272	0.02996	65	45	65	45	0.76087	1.31428
537	535	33.42857	0.02991	45	40	65	35	0.75983	1.31609
663	661	33.42857	0.02991	65	40	45	35	0.75983	1.31609

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
879	877	33.42857	0.02991	45	35	65	40	0.75983	1.31609
1005	1003	33.42857	0.02991	65	35	45	40	0.75983	1.31609
1029	1027	33.80000	0.02959	65	50	65	40	0.75148	1.33071
1713	1711	33.80000	0.02959	65	40	65	50	0.75148	1.33071
487	485	33.95918	0.02945	40	35	65	35	0.74796	1.33698
655	653	33.95918	0.02945	65	35	40	35	0.74796	1.33698
179	177	34.28571	0.02917	45	35	50	30	0.74083	1.34983
221	219	34.28571	0.02917	50	35	45	30	0.74083	1.34983
521	519	34.28571	0.02917	45	30	50	35	0.74083	1.34983
563	561	34.28571	0.02917	50	30	45	35	0.74083	1.34983
579	577	34.28571	0.02917	50	40	60	35	0.74083	1.34983
621	619	34.28571	0.02917	60	40	50	35	0.74083	1.34983
921	919	34.28571	0.02917	50	35	60	40	0.74083	1.34983
963	961	34.28571	0.02917	60	35	50	40	0.74083	1.34983
45	43	34.66667	0.02885	30	30	65	30	0.73269	1.36483
95	93	34.66667	0.02885	35	35	65	30	0.73269	1.36483
145	143	34.66667	0.02885	40	40	65	30	0.73269	1.36483
195	193	34.66667	0.02885	45	45	65	30	0.73269	1.36483
245	243	34.66667	0.02885	50	50	65	30	0.73269	1.36483
295	293	34.66667	0.02885	60	60	65	30	0.73269	1.36483
297	295	34.66667	0.02885	65	30	30	30	0.73269	1.36483
305	303	34.66667	0.02885	65	35	35	30	0.73269	1.36483
313	311	34.66667	0.02885	65	40	40	30	0.73269	1.36483
321	319	34.66667	0.02885	65	45	45	30	0.73269	1.36483
329	327	34.66667	0.02885	65	50	50	30	0.73269	1.36483
337	335	34.66667	0.02885	65	60	60	30	0.73269	1.36483
345	343	34.66667	0.02885	65	65	65	30	0.73269	1.36483
437	435	34.66667	0.02885	35	30	65	35	0.73269	1.36483
647	645	34.66667	0.02885	65	30	35	35	0.73269	1.36483
829	827	34.66667	0.02885	40	30	65	40	0.73269	1.36483
979	977	34.66667	0.02885	60	45	65	40	0.73269	1.36483
997	995	34.66667	0.02885	65	30	40	40	0.73269	1.36483
1021	1019	34.66667	0.02885	65	45	60	40	0.73269	1.36483
1221	1219	34.66667	0.02885	45	30	65	45	0.73269	1.36483
1321	1319	34.66667	0.02885	60	40	65	45	0.73269	1.36483
1347	1345	34.66667	0.02885	65	30	45	45	0.73269	1.36483
1363	1361	34.66667	0.02885	65	40	60	45	0.73269	1.36483
1613	1611	34.66667	0.02885	50	30	65	50	0.73269	1.36483
1697	1695	34.66667	0.02885	65	30	50	50	0.73269	1.36483
2005	2003	34.66667	0.02885	60	30	65	60	0.73269	1.36483
2047	2045	34.66667	0.02885	65	30	60	60	0.73269	1.36483
2397	2395	34.66667	0.02885	65	30	65	65	0.73269	1.36483
529	527	35.26531	0.02836	45	35	60	35	0.72025	1.38840
613	611	35.26531	0.02836	60	35	45	35	0.72025	1.38840
129	127	35.55556	0.02813	40	30	50	30	0.71438	1.39983

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin	Spindle	mmPTh	ThPmm_FEED
213	211	35.55556	0.02813	50	30	40	30	0.71438	1.39983
237	235	35.55556	0.02813	50	45	60	30	0.71438	1.39983
279	277	35.55556	0.02813	60	45	50	30	0.71438	1.39983
1263	1261	35.55556	0.02813	50	30	60	45	0.71438	1.39983
1305	1303	35.55556	0.02813	60	30	50	45	0.71438	1.39983
637	635	35.65714	0.02804	60	50	65	35	0.71234	1.40382
679	677	35.65714	0.02804	65	50	60	35	0.71234	1.40382
1663	1661	35.65714	0.02804	60	35	65	50	0.71234	1.40382
1705	1703	35.65714	0.02804	65	35	60	50	0.71234	1.40382
171	169	36.00000	0.02778	45	30	45	30	0.70556	1.41732
187	185	36.00000	0.02778	45	40	60	30	0.70556	1.41732
271	269	36.00000	0.02778	60	40	45	30	0.70556	1.41732
871	869	36.00000	0.02778	45	30	60	40	0.70556	1.41732
955	953	36.00000	0.02778	60	30	45	40	0.70556	1.41732
971	969	36.00000	0.02778	60	40	60	40	0.70556	1.41732
137	135	36.57143	0.02734	40	35	60	30	0.69453	1.43982
263	261	36.57143	0.02734	60	35	40	30	0.69453	1.43982
479	477	36.57143	0.02734	40	30	60	35	0.69453	1.43982
605	603	36.57143	0.02734	60	30	40	35	0.69453	1.43982
629	627	36.57143	0.02734	60	45	60	35	0.69453	1.43982
1313	1311	36.57143	0.02734	60	35	60	45	0.69453	1.43982
586	584	37.14286	0.02692	50	40	65	35	0.68385	1.46232
670	668	37.14286	0.02692	65	40	50	35	0.68385	1.46232
928	926	37.14286	0.02692	50	35	65	40	0.68385	1.46232
1012	1010	37.14286	0.02692	65	35	50	40	0.68385	1.46232
87	85	37.33333	0.02679	35	30	60	30	0.68036	1.46982
255	253	37.33333	0.02679	60	30	35	30	0.68036	1.46982
344	342	37.55556	0.02663	65	60	65	30	0.67633	1.47857
1028	1026	37.55556	0.02663	65	45	65	40	0.67633	1.47857
1370	1368	37.55556	0.02663	65	40	65	45	0.67633	1.47857
2054	2052	37.55556	0.02663	65	30	65	60	0.67633	1.47857
228	226	38.09524	0.02625	50	35	50	30	0.66675	1.49981
570	568	38.09524	0.02625	50	30	50	35	0.66675	1.49981
536	534	38.20408	0.02618	45	35	65	35	0.66485	1.50410
662	660	38.20408	0.02618	65	35	45	35	0.66485	1.50410
287	285	38.40000	0.02604	60	50	60	30	0.66146	1.51181
1655	1653	38.40000	0.02604	60	30	60	50	0.66146	1.51181
244	242	38.51852	0.02596	50	45	65	30	0.65942	1.51648
328	326	38.51852	0.02596	65	45	50	30	0.65942	1.51648
1270	1268	38.51852	0.02596	50	30	65	45	0.65942	1.51648
1354	1352	38.51852	0.02596	65	30	50	45	0.65942	1.51648
686	684	38.62857	0.02589	65	50	65	35	0.65754	1.52081
1712	1710	38.62857	0.02589	65	35	65	50	0.65754	1.52081
194	192	39.00000	0.02564	45	40	65	30	0.65128	1.53543
320	318	39.00000	0.02564	65	40	45	30	0.65128	1.53543

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
878	876	39.00000	0.02564	45	30	65	40	0.65128	1.53543
978	976	39.00000	0.02564	60	40	65	40	0.65128	1.53543
1004	1002	39.00000	0.02564	65	30	45	40	0.65128	1.53543
1020	1018	39.00000	0.02564	65	40	60	40	0.65128	1.53543
578	576	39.18367	0.02552	50	35	60	35	0.64823	1.54266
620	618	39.18367	0.02552	60	35	50	35	0.64823	1.54266
144	142	39.61905	0.02524	40	35	65	30	0.64111	1.55981
312	310	39.61905	0.02524	65	35	40	30	0.64111	1.55981
486	484	39.61905	0.02524	40	30	65	35	0.64111	1.55981
636	634	39.61905	0.02524	60	45	65	35	0.64111	1.55981
654	652	39.61905	0.02524	65	30	40	35	0.64111	1.55981
678	676	39.61905	0.02524	65	45	60	35	0.64111	1.55981
1320	1318	39.61905	0.02524	60	35	65	45	0.64111	1.55981
1362	1360	39.61905	0.02524	65	35	60	45	0.64111	1.55981
178	176	40.00000	0.02500	45	30	50	30	0.63500	1.57480
220	218	40.00000	0.02500	50	30	45	30	0.63500	1.57480
236	234	40.00000	0.02500	50	40	60	30	0.63500	1.57480
278	276	40.00000	0.02500	60	40	50	30	0.63500	1.57480
920	918	40.00000	0.02500	50	30	60	40	0.63500	1.57480
962	960	40.00000	0.02500	60	30	50	40	0.63500	1.57480
94	92	40.44444	0.02473	35	30	65	30	0.62802	1.59230
304	302	40.44444	0.02473	65	30	35	30	0.62802	1.59230
186	184	41.14286	0.02431	45	35	60	30	0.61736	1.61980
270	268	41.14286	0.02431	60	35	45	30	0.61736	1.61980
528	526	41.14286	0.02431	45	30	60	35	0.61736	1.61980
612	610	41.14286	0.02431	60	30	45	35	0.61736	1.61980
628	626	41.14286	0.02431	60	40	60	35	0.61736	1.61980
970	968	41.14286	0.02431	60	35	60	40	0.61736	1.61980
294	292	41.60000	0.02404	60	50	65	30	0.61058	1.63780
336	334	41.60000	0.02404	65	50	60	30	0.61058	1.63780
1662	1660	41.60000	0.02404	60	30	65	50	0.61058	1.63780
1704	1702	41.60000	0.02404	65	30	60	50	0.61058	1.63780
1027	1025	42.25000	0.02367	65	40	65	40	0.60118	1.66339
585	583	42.44898	0.02356	50	35	65	35	0.59837	1.67122
669	667	42.44898	0.02356	65	35	50	35	0.59837	1.67122
136	134	42.66667	0.02344	40	30	60	30	0.59531	1.67979
262	260	42.66667	0.02344	60	30	40	30	0.59531	1.67979
286	284	42.66667	0.02344	60	45	60	30	0.59531	1.67979
1312	1310	42.66667	0.02344	60	30	60	45	0.59531	1.67979
685	683	42.92063	0.02330	65	45	65	35	0.59179	1.68979
1369	1367	42.92063	0.02330	65	35	65	45	0.59179	1.68979
243	241	43.33333	0.02308	50	40	65	30	0.58615	1.70604
327	325	43.33333	0.02308	65	40	50	30	0.58615	1.70604
927	925	43.33333	0.02308	50	30	65	40	0.58615	1.70604
1011	1009	43.33333	0.02308	65	30	50	40	0.58615	1.70604

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin Spindle		mmPTh	ThPmm_FEED
227	225	44.44444	0.02250	50	30	50	30	0.57150	1.74978
193	191	44.57143	0.02244	45	35	65	30	0.56987	1.75478
319	317	44.57143	0.02244	65	35	45	30	0.56987	1.75478
535	533	44.57143	0.02244	45	30	65	35	0.56987	1.75478
635	633	44.57143	0.02244	60	40	65	35	0.56987	1.75478
661	659	44.57143	0.02244	65	30	45	35	0.56987	1.75478
677	675	44.57143	0.02244	65	40	60	35	0.56987	1.75478
977	975	44.57143	0.02244	60	35	65	40	0.56987	1.75478
1019	1017	44.57143	0.02244	65	35	60	40	0.56987	1.75478
343	341	45.06667	0.02219	65	50	65	30	0.56361	1.77428
1711	1709	45.06667	0.02219	65	30	65	50	0.56361	1.77428
235	233	45.71429	0.02188	50	35	60	30	0.55563	1.79978
277	275	45.71429	0.02188	60	35	50	30	0.55563	1.79978
577	575	45.71429	0.02188	50	30	60	35	0.55563	1.79978
619	617	45.71429	0.02188	60	30	50	35	0.55563	1.79978
143	141	46.22222	0.02163	40	30	65	30	0.54952	1.81977
293	291	46.22222	0.02163	60	45	65	30	0.54952	1.81977
311	309	46.22222	0.02163	65	30	40	30	0.54952	1.81977
335	333	46.22222	0.02163	65	45	60	30	0.54952	1.81977
1319	1317	46.22222	0.02163	60	30	65	45	0.54952	1.81977
1361	1359	46.22222	0.02163	65	30	60	45	0.54952	1.81977
627	625	47.02041	0.02127	60	35	60	35	0.54019	1.85120
185	183	48.00000	0.02083	45	30	60	30	0.52917	1.88976
269	267	48.00000	0.02083	60	30	45	30	0.52917	1.88976
285	283	48.00000	0.02083	60	40	60	30	0.52917	1.88976
969	967	48.00000	0.02083	60	30	60	40	0.52917	1.88976
684	682	48.28571	0.02071	65	40	65	35	0.52604	1.90101
1026	1024	48.28571	0.02071	65	35	65	40	0.52604	1.90101
242	240	49.52381	0.02019	50	35	65	30	0.51288	1.94976
326	324	49.52381	0.02019	65	35	50	30	0.51288	1.94976
584	582	49.52381	0.02019	50	30	65	35	0.51288	1.94976
668	666	49.52381	0.02019	65	30	50	35	0.51288	1.94976
342	340	50.07407	0.01997	65	45	65	30	0.50725	1.97142
1368	1366	50.07407	0.01997	65	30	65	45	0.50725	1.97142
634	632	50.93878	0.01963	60	35	65	35	0.49864	2.00546
676	674	50.93878	0.01963	65	35	60	35	0.49864	2.00546
192	190	52.00000	0.01923	45	30	65	30	0.48846	2.04724
292	290	52.00000	0.01923	60	40	65	30	0.48846	2.04724
318	316	52.00000	0.01923	65	30	45	30	0.48846	2.04724
334	332	52.00000	0.01923	65	40	60	30	0.48846	2.04724
976	974	52.00000	0.01923	60	30	65	40	0.48846	2.04724
1018	1016	52.00000	0.01923	65	30	60	40	0.48846	2.04724
234	232	53.33333	0.01875	50	30	60	30	0.47625	2.09974
276	274	53.33333	0.01875	60	30	50	30	0.47625	2.09974
284	282	54.85714	0.01823	60	35	60	30	0.46302	2.15973

1	2401	ENGLISH C		D Axle	C Axle	B Axle	A Axle	METRIC:	VevorYS1835a
2	2401	TPI	FEED Rate	Screw20	A-A	A2Spin	Spindle	mmPTh	ThPmm_FEED
626	624	54.85714	0.01823	60	30	60	35	0.46302	2.15973
683	681	55.18367	0.01812	65	35	65	35	0.46028	2.17259
341	339	56.33333	0.01775	65	40	65	30	0.45089	2.21785
1025	1023	56.33333	0.01775	65	30	65	40	0.45089	2.21785
241	239	57.77778	0.01731	50	30	65	30	0.43962	2.27472
325	323	57.77778	0.01731	65	30	50	30	0.43962	2.27472
291	289	59.42857	0.01683	60	35	65	30	0.42740	2.33971
333	331	59.42857	0.01683	65	35	60	30	0.42740	2.33971
633	631	59.42857	0.01683	60	30	65	35	0.42740	2.33971
675	673	59.42857	0.01683	65	30	60	35	0.42740	2.33971
283	281	64.00000	0.01563	60	30	60	30	0.39688	2.51969
340	338	64.38095	0.01553	65	35	65	30	0.39453	2.53468
682	680	64.38095	0.01553	65	30	65	35	0.39453	2.53468
290	288	69.33333	0.01442	60	30	65	30	0.36635	2.72966
332	330	69.33333	0.01442	65	30	60	30	0.36635	2.72966
339	337	75.11111	0.01331	65	30	65	30	0.33817	2.95713