

! for the Macros to function

Titles	Text Version	Calculation	ApronGears	LeadSrew	One2Eight	NA	NA	NA	LS-Feed	A2E	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle
ENGLISH	Format=	Turns per or	ApronGears:	LS-TPI	T-Handle				Bot-Knob	B-Handle	Screw/Bot	C	C	B	B	A	A	Spindle/Top
	*.?????	Distance per									0.236220	1	1.000000	1	1.000000	1	3.750000	1
TPI	11.51575	11.515748	1	8	0.8125	1	1	1	1	2	0.885827							2.205675214
Z-IPT Rate	0.08684	0.086838																0.453375907
FEED Rate	0.01664	0.016639	1	1	1	1	1	1	0.029478	0.5	1.128889							2.366160158
XFEED	0.00531	0.005307	1	1	1	1	1	1	0.009402	0.5	1.128889							1.183080079
FEED_TPI	60.10047	60.100468																0.422625661
OVE											Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle

Gear Drop Down Choices ==>

Seven	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	32
One	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40
Two	Zzz	Zzz	Zzz	Feed	B	32	120	Zzz	Zzz	Zzz	Zzz	120	32
Three	C	C	C	Zzz	C	30	Zzz					Zzz	30
Four	D	D	D		D	Zzz	127					127	Zzz
Five	Zzz	Zzz	Zzz		E		120					120	
Six	NA	NA	NA	Lscrew	Zzz	35							35
Seven	NA	NA	NA	Feed									
Eight	A	A	A	Zzz	A	40							40
Zzz	B	B	B		B	32							32
	C	C	C		C	30							30
	D	D	D		D	Zzz							Zzz
					E								