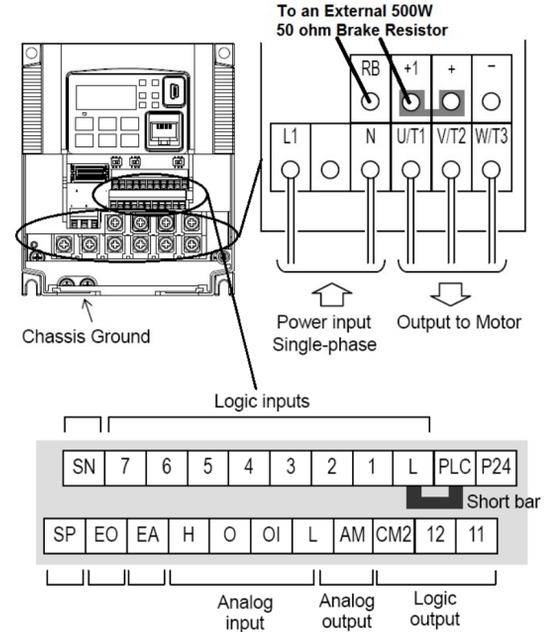


File Date: 11-2014 Ver. 1.0
 Hitachi WJ200 manuals and quick reference:
http://www.hitachi-america.us/ice/inverters/products/ac_variable_speed_drives/wj200/
 Software is available at no cost from the Hitachi website site:
http://www.hitachi-america.us/ice/inverters/support_service_sales/software_downloads

50 Ohm Brake Resistor for 1.5Kw VFD connect to RB and +1 (or +) terminals
Single-phase 200V 0.75 to 2.2kW

You must install BOTH the Then ProDriveNext (2.1.1) AND the USB driver software. The USB driver must be installed before connecting a computer to the VFD. With the WJ200 turned on and the USB cable connected to your computer, check in Windows under "Devices and Printers" the your Hitachi shows up in the pop up window. Then run the ProDriveNext software program.

- The software is NOT intuitive until you have used it for awhile. When you load the software, click on the "File" tap at the top menu, then select "New Solution" each time when connecting to the VFD. Otherwise it tries to load old saved VFD files that are saved on your computer. There may be a way to edit them and download back to the VFD, but haven't been able to do this.
- In the window tab "Add device" check the lower two check boxes, "Read Items:....", then click the "Online&Read" button below. A pop-up screen should indicate that the VFD is on-line and connected, hit the OK button, and this will start the download of the VFD programmed parameters to the computer program.
- In the left Toolbox pane you will see the VFD is connected. Click on the Parameter Data, a series of tabs and screen should come up in the right viewing pane. Note the series of Tabs for each Parameter Group (F, A B, C, H and P). Each Group Tab is a separate list of programmable functions, so you need to click on that tab to see the parameter group.
- On any one Group Page, you can modify each parameter by clicking on the "Set Value" cell and entering the new numerical value. The parameter line will be highlighted with any changes you make, you can do one or many changes on multiple lines. Note: the value is not changed in the VFD memory until you either hit the "Program" tab at the top and select "Download (PC->Device)", or you can place your cursor over the changed parameter, hit the "right" mouse key, and a pop-up menu will give you the same options. I recommend changing a few parameters, downloading them to the VFD and checking that everything is working. Then doing a few more within a group. Also for tweaking values once you get familiar with the effects.
- There is a software Auto-tune motor function, used to determine your motor's parameters H031-H034 and then enter in the fields H031-H034. When you run it to optimize your motor parameters, write down the values and then enter your motor values in H031-H034. If control block terminals stop to function after autotune, check A001 and A002 are set to "01". They sometimes change when you run the VFD from the "Device Status" tab functions. like the "Basic inverter operation / IO status monitor" menu button.
- The WJ200 may need to be programmed before it will work using the terminal commands and external speed control. Some of the software operated motor controls may change some of the VFD programming and it may stop responding to command (they change A001 and A002, so recheck these if the terminal block commands and external pot speed control stop working). Keep a hard copy of the program changes so you make. Be sure that the "Logic input" wiring connections match up with their assigned programmed functions "C001-C007".



READ THIS: If you manually program the WJ200 via the keypad you must first:

- Change B037 to "00" for full display of all functions. You must press both the up and down arrows to access single-digit edit mode since this feature is not accessible in the default basic display. You must change B037 before you can change B031.

AND THEN

- Change B031 to "10". This unlocks all the high level program functions for editing. Then make the following program changes that are highlighted.

F Group	Data ID	Data Name	Set value	Unit	Default value	Range	Comments
	F001	Output frequency setting		0 Hz	0	0.00, 0.50 ... 80.00	Set by VFD
	F002	Acceleration time (1)		5 s	10	0.01 ... 3600.00	Acceleration time of 5 seconds with an S acceleration curves works well
	F202	Acceleration time (1),2nd motor		10 s	10	0.01 ... 3600.00	
	F003	Deceleration time (1)		1 s	10	0.01 ... 3600.00	Requires external 50ohm 500W brake resistor for 0.5-2 second stop times
	F203	Deceleration time (1),2nd motor		10 s	10	0.01 ... 3600.00	
	F004	Keypad RUN key routing	00:(Forward)		00:(Forward)		
A Group							
	Data ID	Data Name	Set value	Unit	Default value	Range	
	A001	Frequency source	01:(Control terminal)		02:(Function F001 setting)		THIS MUST BE SET TO "01" IF YOU USE AN EXTERNAL POT CONNECTED TO TERMINALS "H, O & L" TO SET YOUR RPM SPEED CONTROL.
	A201	Frequency source,2nd motor	02:(Function F001 setting)		02:(Function F001 setting)		
	A002	Run command source	01:(Control terminal)		02:(Run key on keypad, or digital operator)		THIS MUST BE SET TO "01" IF YOU USE COMMANDS SENT TO THE VFD VIA CONTROL BLOCK TERMINAL "1-7", THIS MAY GET RESET TO "02" WHEN YOU DO THE MOTOR AUTOTUNE AND THE VFD WILL NO LONGER RESPONDS TO THE TERMINALS, SO MAY NEED TO BE RESET BACK TO "02". WHEN SET TO "01" VFD RUN KEY WILL NOT WORK, ONLY STOP KEY.
	A202	Run command source,2nd motor	02:(Run key on keypad, or digital operator)		02:(Run key on keypad, or digital operator)		
	A003	Base frequency		60 Hz	60	30.0 ... 80.0	SET TO MOTOR BASE FREQUENCY ON NAME PLATE, DEFAULT =60
	A203	Base frequency, 2nd motor		60 Hz	60	30.0 ... 60.0	
	A004	Maximum frequency		80 Hz	60	60.0 ... 400.0	Recommend 80 or 90 Hz for motors with a base frequency of 60 Hz
	A204	Maximum frequency, 2nd motor		60 Hz	60	60.0 ... 400.0	
	A005	[AT] selection	00:(Select between [O] and [OI] at [AT] (ON=OI, OFF=O))		00:(Select between [O] and [OI] at [AT] (ON=OI, OFF=O))		
	A011	[O] input active range start frequency		0 Hz	0	0.00 ... 400.00	
	A012	[O] input active range end frequency		0 Hz	0	0.00 ... 400.00	
	A013	[O] input active range start voltage		0 %	0	0 ... 100	
	A014	[O] input active range end voltage		100 %	100	0 ... 100	
	A015	[O] input start frequency enable	01:(Use 0Hz)		01:(Use 0Hz)		
	A016	Analog input filter		31	8	1 ... 30, 31	It is strongly recommend this is set to "31" if you use an external speed control, such as a wired speed pot. When set to "31" the VFD averages the pot readings and only allows changes above a 0.1Hz threshold. This reduces noise spikes picked up in the wiring going to the pot which cause RPM fluctuations when the pot is set to a fixed RPM setting.
	A017	EzSQ selection	00:(disabling)		00:(disabling)		
	A019	Multi-speed operation selection	00:(Binary operation (16 speeds selectable with 4 terminals))		00:(Binary operation (16 speeds selectable with 4 terminals))		
	A020	Multi-speed freq.-0		0 Hz	0	0.00, 0.50 ... 80.00	
	A220	Multi-speed freq.-0, 2nd motor		0 Hz	0	0.00, 0.50 ... 60.00	
	A021	Multi-speed freq.-1		0 Hz	0	0.00, 0.50 ... 80.00	
	A022	Multi-speed freq.-2		0 Hz	0	0.00, 0.50 ... 80.00	
	A023	Multi-speed freq.-3		0 Hz	0	0.00, 0.50 ... 80.00	
	A024	Multi-speed freq.-4		0 Hz	0	0.00, 0.50 ... 80.00	
	A025	Multi-speed freq.-5		0 Hz	0	0.00, 0.50 ... 80.00	

A026	Multi-speed freq.-6		0 Hz	0	0.00, 0.50 ... 80.00
A027	Multi-speed freq.-7		0 Hz	0	0.00, 0.50 ... 80.00
A028	Multi-speed freq.-8		0 Hz	0	0.00, 0.50 ... 80.00
A029	Multi-speed freq.-9		0 Hz	0	0.00, 0.50 ... 80.00
A030	Multi-speed freq.-10		0 Hz	0	0.00, 0.50 ... 80.00
A031	Multi-speed freq.-11		0 Hz	0	0.00, 0.50 ... 80.00
A032	Multi-speed freq.-12		0 Hz	0	0.00, 0.50 ... 80.00
A033	Multi-speed freq.-13		0 Hz	0	0.00, 0.50 ... 80.00
A034	Multi-speed freq.-14		0 Hz	0	0.00, 0.50 ... 80.00
A035	Multi-speed freq.-15		0 Hz	0	0.00, 0.50 ... 80.00
A038	Jog frequency		6 Hz	6	0.50 ... 9.99
A039	Jog stop mode	04:(Controlled deceleration (valid during run))		04:(Controlled deceleration (valid during run))	
A041	Torque boost select	01:(Automatic torque boost)		00:(Manual torque boost)	
A241	Torque boost select, 2nd motor	00:(Manual torque boost)		00:(Manual torque boost)	
A042	Manual torque boost value		1 %	1	0.0 ... 20.0
A242	Manual torque boost value, 2nd motor		1 %	1	0.0 ... 20.0
A043	Manual torque boost frequency		5 %	5	0.0 ... 50.0
A243	Manual torque boost frequency, 2nd motor		5 %	5	0.0 ... 50.0
A044	V/f characteristic curve	03:(Sensorless vector (SLV))		00:(Constant torque)	
A244	V/f characteristic curve, 2nd motor	00:(Constant torque)		00:(Constant torque)	
A045	V/f gain		100 %	100	20 ... 100
A245	V/f gain, 2nd motor		100 %	100	20 ... 100
A046	Voltage compensation gain for automatic torque boost		100	100	0 ... 255
A246	Voltage compensation gain for automatic torque boost, 2nd motor		100	100	0 ... 255
A047	Slip compensation gain for automatic torque boost		100	100	0 ... 255
A247	Slip compensation gain for automatic torque boost, 2nd motor		100	100	0 ... 255
A051	DC braking enable	00:(Disable)		00:(Disable)	
A052	DC braking frequency		0.5 Hz	0.5	0.00 ... 60.00
A053	DC braking wait time		0 s	0	0.0 ... 5.0
A054	DC braking force for deceleration	80 %		50	0 ... 100
A055	DC braking time for deceleration	0 s		0.5	0.0 ... 60.0
A056	DC braking / edge or level detection for [DB] input	01:(Level detection)		01:(Level detection)	
A057	DC braking force at start		0 %	0	0 ... 100
A058	DC braking time at start		0 s	0	0.0 ... 60.0
A059	Carrier frequency during DC braking	8 kHz		5	2.0 ... 15.0
A061	Frequency upper limit	80 Hz		0	0.00 ... 80.00
A261	Frequency upper limit, 2nd motor	0 Hz		0	0.00 ... 60.00
A062	Frequency lower limit	0 Hz		0	0.00, 0.50 ... 80.00
A262	Frequency lower limit, 2nd motor	0 Hz		0	0.00, 0.50 ... 60.00
A063	Jump freq. (center) 1		0 Hz	0	0.00 ... 400.00
A064	Jump freq. width (hysteresis) 1		0.5 Hz	0.5	0.00 ... 10.00
A065	Jump freq. (center) 2		0 Hz	0	0.00 ... 400.00
A066	Jump freq. width (hysteresis) 2		0.5 Hz	0.5	0.00 ... 10.00
A067	Jump freq. (center) 3		0 Hz	0	0.00 ... 400.00
A068	Jump freq. width (hysteresis) 3		0.5 Hz	0.5	0.00 ... 10.00
A069	Acceleration hold frequency		0 Hz	0	0.00 ... 400.00
A070	Acceleration hold time		0 s	0	0.0 ... 60.0
A071	PID enable	00:(PID Disable)		00:(PID Disable)	
A072	PID proportional gain		1	1	0.00 ... 25.00
A073	PID integral time constant		1 s	1	0.0 ... 3600.0
A074	PID derivative time constant		0 s	0	0.00 ... 100.00
A075	PV scale conversion		1	1	0.01 ... 99.99
A076	PV source	01:([O] terminal (voltage in))		00:([O] terminal (current in))	
A077	Reverse PID action	00:(PID input = SP-PV)		00:(PID input = SP-PV)	
A078	PID output limit		0 %	0	0.0 ... 100.0
A079	PID feed forward selection	00:(Disabled)		00:(Disabled)	
A081	AVR function select	02:(AVR enabled except during deceleration)		02:(AVR enabled except during deceleration)	
A281	AVR function select, 2nd motor	02:(AVR enabled except during deceleration)		02:(AVR enabled except during deceleration)	
A082	AVR voltage select	02:(220)	V	00:(200)	
A282	AVR voltage select, 2nd motor	00:(200)	V	00:(200)	
A083	AVR filter time constant		1 s	0.3	0.000 ... 10.000
A084	AVR deceleration gain		100 %	100	50 ... 200
A085	Energy-saving operation mode	00:(Normal operation)		00:(Normal operation)	
A086	Energy-saving mode tuning		0 %	50	0.0 ... 100.0
A092	Acceleration time (2)		5 s	10	0.01 ... 3600.00
A292	Acceleration time (2), 2nd motor		10 s	10	0.01 ... 3600.00
A093	Deceleration time (2)		1 s	10	0.01 ... 3600.00
A293	Deceleration time (2), 2nd motor		10 s	10	0.01 ... 3600.00
A094	Select method to switch to Acc2/Dec2 profile	00:(2CH input from terminal)		00:(2CH input from terminal)	
A294	Select method to switch to Acc2/Dec2 profile, 2nd motor	00:(2CH input from terminal)		00:(2CH input from terminal)	
A095	Acc1 to Acc2 frequency transition point		0 Hz	0	0.00 ... 400.00
A295	Acc1 to Acc2 frequency transition point, 2nd motor		0 Hz	0	0.00 ... 400.00
A096	Dec1 to Dec2 frequency transition point		0 Hz	0	0.00 ... 400.00
A296	Dec1 to Dec2 frequency transition point, 2nd motor		0 Hz	0	0.00 ... 400.00
A097	Acceleration curve selection	01:(S-curve)		01:(S-curve)	
A098	Deceleration curve selection	00:(linear)		01:(S-curve)	
A101	[O] input active range start frequency		0 Hz	0	0.00 ... 400.00
A102	[O] input active range end frequency		0 Hz	0	0.00 ... 400.00
A103	[O] input active range start current		20 %	20	0 ... 100
A104	[O] input active range end current		100 %	100	20 ... 100
A105	[O] input start frequency select	00:(Use offset (A101 value))		00:(Use offset (A101 value))	
A131	Acceleration curve constant		2	2	1 ... 10
A132	Deceleration curve constant		2	2	1 ... 10
A141	A input select for calculate function	02:(Terminal [O] input)		02:(Terminal [O] input)	
A142	B input select for calculate function	02:(Terminal [O] input)		03:(Terminal [OI] input)	

IMPORTANT TO SET TO "03" Sensorless Vector for best performance

DO NOT CHANGE THIS, IT APPLIES TO A ELECTRO-MECHANICAL BRAKE

If set too high will get overvoltage error due to braking regeneration

Upper limit range is = A004, Maximum Frequency, use either 80 or 90Hz

This is the source of your Hz (rpm) adjustment, i.e. external speed pot

SET TO YOUR MOTOR NAMEPLATE VOLTAGE, 220, 230, 240V. PM1340GT stock 3 phase motor is 220V

Longer voltage sampling time decreases overvoltage fault error

Normal operation No Energy Saving Needed

When 2 stage acceleration used, adjust as needed

When 2 stage braking used, adjust as needed, suggest 1-3 seconds.

Acceleration is default S curve, seems to work well

Deceleration is linear. S curve may be more likely to trip the overvoltage error.

Set to "02" which is speed adjust base on voltage, "03, Terminal OI" is current

A143	Calculation symbol	00:(ADD (A input + B input))		00:(ADD (A input + B input))	
A145	ADD frequency		0 Hz	0	0.00 ... 400.00
A146	ADD direction select	00:(Plus (adds A145 value to the output frequency setting))		00:(Plus (adds A145 value to the output frequency setting))	
A150	Curvature of EL-S-curve at the start of acceleration		10 %	10	0 ... 50
A151	Curvature of EL-S-curve at the end of acceleration		10 %	10	0 ... 50
A152	Curvature of EL-S-curve at the start of deceleration		10 %	10	0 ... 50
A153	Curvature of EL-S-curve at the end of deceleration		10 %	10	0 ... 50
A154	Deceleration hold frequency		0 Hz	0	0.00 ... 400.00
A155	Deceleration hold time		0 s	0	0.0 ... 60.0
A156	PID sleep function action threshold		0 Hz	0	0.00 ... 400.00
A157	PID sleep function action delay time		0 s	0	0.0 ... 25.5
A161	[VR] input active range start frequency		0 Hz	0	0.00 ... 400.00
A162	[VR] input active range end frequency		0 Hz	0	0.00 ... 400.00
A163	[VR] input active range start		0 %	0	0 ... 100
A164	[VR] input active range end		100 %	100	0 ... 100
A165	[VR] input start frequency select	01:(Use 0Hz)		01:(Use 0Hz)	
B Group					
Data ID	Data Name	Set value	Unit	Default value	Range
b001	Restart mode on power failure / under-voltage trip	00:(Alarm output after trip, no automatic restart)		00:(Alarm output after trip, no automatic restart)	
b002	Allowable under-voltage power failure time		1 s	1	0.3 ... 25.0
b003	Retry wait time before motor restart		1 s	1	0.3 ... 100.0
b004	Instantaneous power failure / under-voltage trip alarm enable	00:(Disable)		00:(Disable)	
b005	Number of restarts on power failure / under-voltage trip events	00:(Restart 16 times)		00:(Restart 16 times)	
b007	Restart frequency threshold		0 Hz	0	0.00 ... 400.00
b008	Restart mode on over voltage / over current trip	00:(Alarm output after trip, no automatic restart)		00:(Alarm output after trip, no automatic restart)	
b010	Number of retry on over voltage / over current trip		3 times	3	1 ... 3
b011	Retry wait time on over voltage / over current trip		1 s	1	0.3 ... 100.0
b012	Level of electronic thermal		100 %	100	20.0 ... 100.0
b013	Level of electronic thermal, 2nd motor		100 %	100	20.0 ... 100.0
b013	Electronic thermal characteristic	01:(Constant torque)		01:(Constant torque)	
b213	Electronic thermal characteristic, 2nd motor	01:(Constant torque)		01:(Constant torque)	
b015	Free setting, electronic thermal frequency (1)		0 Hz	0	0
b016	Free setting, electronic thermal current (1)		0 %	0	0.0 ... 100.0
b017	Free setting, electronic thermal frequency (2)		0 Hz	0	0
b018	Free setting, electronic thermal current (2)		0 %	0	0.0 ... 100.0
b019	Free setting, electronic thermal frequency (3)		0 Hz	0	0 ... 400
b020	Free setting, electronic thermal current (3)		0 %	0	0.0 ... 100.0
b021	Overload restriction operation mode	01:(Enabled for acceleration and constant speed)		01:(Enabled for acceleration and constant speed)	
b221	Overload restriction operation mode, 2nd motor	01:(Enabled for acceleration and constant speed)		01:(Enabled for acceleration and constant speed)	
b022	Overload restriction level		160 %	150	20.0 ... 200.0
b222	Overload restriction level, 2nd motor		150 %	150	20.0 ... 200.0
b023	Deceleration rate at overload restriction		1 s	1	0.1 ... 3000.0
b223	Deceleration rate at overload restriction, 2nd motor		1 s	1	0.1 ... 3000.0
b024	Overload restriction operation mode 2	00:(Disabled)		01:(Enabled for acceleration and constant speed)	
b025	Overload restriction level 2		150 %	150	20.0 ... 200.0
b026	Deceleration rate 2 at overload restriction		1 s	1	0.1 ... 3000.0
b027	OC suppression selection	01:(Enabled)		01:(Enabled)	
b028	Current level of active freq. matching		100 %	100	20.0 ... 200.0
b029	Deceleration rate of active freq. matching		1 s	0.5	0.1 ... 3000.0
b030	Start freq. of active freq. matching	00:(freq at previous shutoff)		00:(freq at previous shutoff)	
b031	Software lock mode selection	10:unlock high level program parameters		01:(all parameters except B031 and output frequency F001 are locked when [SFT] terminal is ON)	Must be set to 10 to program by keyboard, must set B037 to "00" first
b033	Motor cable length parameter		5	10	5 ... 20
b034	Run/power ON warning time		0 hr	0	0 ... 65535
b035	Rotation direction restriction	00:(No restriction)		00:(No restriction)	
b036	Reduced voltage start selection		2	2	0 ... 255
b037	Function code display restriction	00:(Full display)		04:(Basic display)	Allows full display access, no need to limit display.
b038	Initial display selection	001:(d001)		001:(d001)	
b039	Automatic user parameter registration	00:(Disable)		00:(Disable)	
b040	Torque limit selection	00:(Quadrant-specific setting mode)		00:(Quadrant-specific setting mode)	
b041	Torque limit 1 (fwd/power)		200 %	200	0 ... 200, 255
b042	Torque limit 2 (rev/regen.)		200 %	200	0 ... 200, 255
b043	Torque limit 3 (rev/power)		200 %	200	0 ... 200, 255
b044	Torque limit 4 (fwd/regen.)		200 %	200	0 ... 200, 255
b045	Torque LAD STOP selection	00:(Disable)		00:(Disable)	
b046	Reverse run protection	01:(Reverse rotation is protected)		01:(Reverse rotation is protected)	
b049	Dual Rating Selection	00:(CT mode)		00:(CT mode)	
b050	Controlled deceleration on power loss	01:(Decelerates to a stop)		00:(Trips)	Permits some braking to stop, even with power loss
b051	DC bus voltage trigger level of ctrl. decel.		220 V	220	0.0 ... 1000.0
b052	Over-voltage threshold of ctrl. decel.		360 V	360	0.0 ... 1000.0
b053	Deceleration time of ctrl. decel.		1 s	1	0.01 ... 3600.00
b054	Initial freq. drop of ctrl. decel.		0 Hz	0	0.00 ... 10.00
b060	Maximum-limit level of window comparators O		100 %	100	0 ... 100
b061	Minimum-limit level of window comparators O		0 %	0	0 ... 100
b062	Hysteresis width of window comparators O		0 %	0	0 ... 10
b063	Maximum-limit level of window comparators OI		100 %	100	0 ... 100
b064	Minimum-limit level of window comparators OI		0 %	0	0 ... 100
b065	Hysteresis width of window comparator OI		0 %	0	0 ... 10
b070	Operation level at O disconnection		255 %	255	0 ... 100, 255
b071	Operation level at OI disconnection		255 %	255	0 ... 100, 255

Set a little higher overload parameter depending on needs.

Slightly longer sampling duration decreases overvoltage tripping of device.

Must be set to 10 to program by keyboard, must set B037 to "00" first

Specify motor cable length, in most cases it will be short = 5M (or under 15')

Allows full display access, no need to limit display.

Permits some braking to stop, even with power loss

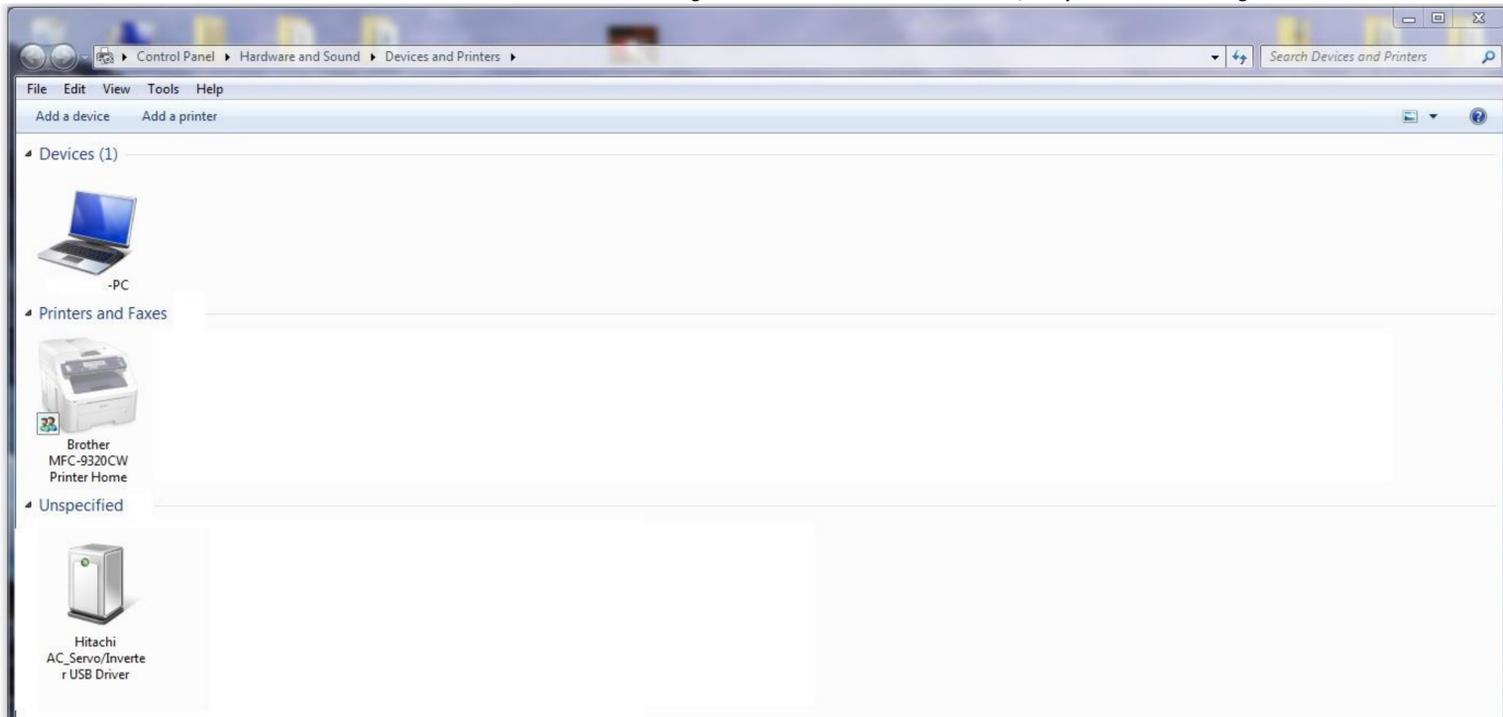
b075	Ambient temperature	40	C	40	-10 ... 50	
b078	Watt-hour clearance	00:(OFF)		00:(OFF)		
b079	Watt-hour display gain	1		1	1 ... 1000	
b082	Start frequency	0.5	Hz	0.5	0.10 ... 9.99	
b083	Carrier frequency	15	kHz	2	2.0 ... 15.0	Higher carrier Khz = less motor wine. But can increase motor heat high loads.
b084	Initialization mode (parameters or trip history)	00:(Initialization disabled)		00:(Initialization disabled)		
b085	Country for initialization	00:(Standard)		00:(Standard)		
b086	Frequency scaling conversion factor	29		1	0.01 ... 99.99	Permits motor RPM to be displayed if desired on VFD, scales Hz to RPM.
b087	STOP key enable	00:(Enabled)		00:(Enabled)		
b088	Restart mode after FRS	00:(Restart from 0Hz)		00:(Restart from 0Hz)		
b089	Automatic carrier frequency reduction	01:(Enabled, depending on the output current)		01:(Enabled, depending on the output current)		
b090	Dynamic braking usage ratio	10	%	0	0.0 ... 10.0	When using an external 50ohm 500W resistor, duty "ON" cycle is 0-10%
b091	Stop mode selection	00:(DEC (decelerate to stop))		00:(DEC (decelerate to stop))		
b092	Cooling fan control	02:(Fan is temperature controlled)		01:(Fan is ON during run, OFF during stop (5 minute delay from ON to OFF))		Unless you run your VFD very hard "Hot", then setting this to "01" only turns the fan on based on the heat sink temperature, so much quieter. Turns on only if the temp rises.
b093	Clear elapsed time of cooling fan	00:(Count)		00:(Count)		
b094	Initialization target data	00:(All parameters)		00:(All parameters)		
b095	Dynamic braking control (BRD) selection	01:(Enable during run only)		01:(Enable during run only)		
b096	BRD activation level	360	V	360	330 ... 380	factory default, try 340V if one gets overvoltage VFD error when stopping
b097	BRD resistor value	50	Ohm	50	50.0 ... 600.0	This is set automatically when you add an external brake resistor
b100	Free-setting V/F freq. (1)	0	Hz	0	0	
b101	Free-setting V/F volt. (1)	0	V	0	0.0 ... 800.0	
b102	Free-setting V/F freq. (2)	0	Hz	0	0	
b103	Free-setting V/F volt. (2)	0	V	0	0.0 ... 800.0	
b104	Free-setting V/F freq. (3)	0	Hz	0	0	
b105	Free-setting V/F volt. (3)	0	V	0	0.0 ... 800.0	
b106	Free-setting V/F freq. (4)	0	Hz	0	0	
b107	Free-setting V/F volt. (4)	0	V	0	0.0 ... 800.0	
b108	Free-setting V/F freq. (5)	0	Hz	0	0	
b109	Free-setting V/F volt. (5)	0	V	0	0.0 ... 800.0	
b110	Free-setting V/F freq. (6)	0	Hz	0	0	
b111	Free-setting V/F volt. (6)	0	V	0	0.0 ... 800.0	
b112	Free-setting V/F freq. (7)	0	Hz	0	0 ... 400	
b113	Free-setting V/F volt. (7)	0	V	0	0.0 ... 800.0	
b120	Brake control enable	00:(Disable)		00:(Disable)		
b121	Brake Wait Time for Release	0	s	0	0.00 ... 5.00	
b122	Brake Wait Time for Acceleration	0	s	0	0.00 ... 5.00	
b123	Brake Wait Time for Stopping	0	s	0	0.00 ... 5.00	
b124	Brake Wait Time for Confirmation	0	s	0	0.00 ... 5.00	
b125	Brake release freq.	0	Hz	0	0.00 ... 400.00	
b126	Brake release current	100	%	100	0.0 ... 200.0	
b127	Braking frequency	0	Hz	0	0.00 ... 400.00	
b130	Deceleration overvoltage suppression enable	01:(Enabled)		00:(Disabled)		
b131	Decel. overvolt. suppress level	390	V	380	330 ... 395	Set higher to prevent VFD error from regenerative overvoltage when braking
b132	Decel. overvolt. suppress const.	1	s	1	0.10 ... 30.00	
b133	Decel. overvolt. suppress proportional gain	1	times	0.2	0.00 ... 5.00	Set higher to prevent VFD error from regenerative overvoltage when braking
b134	Decel. overvolt. suppress integral time	1	s	1	0.0 ... 150.0	
b145	GS input mode	00:(No trip (Hardware shutoff only))		00:(No trip (Hardware shutoff only))		
b150	Display ex.operator connected	d001		d001		
b160	1st parameter of Dual Monitor	d001		d001		
b161	2nd parameter of Dual Monitor	d002		d002		
b163	Freq. set in monitoring	00:(Freq. set disabled)		00:(Freq. set disabled)		
b164	Automatic return to the initial display	00:(Disable)		00:(Disable)		
b165	Ex. operator com. loss action	02:(Ignore)		02:(Ignore)		
b166	Data read/write selection	00:(R/W enable)		00:(R/W enable)		
b171	Inverter mode selection	00:(Disabling)		00:(Disabling)		
b180	Initialization trigger	00:(Initialization disable)		00:(Initialization disable)		
C Group						
Data ID	Data Name	Set value	Unit	Default value	Range	
C001	Input [1] function	00:(FW:FORWARD Run/Stop)		00:(FW:FORWARD Run/Stop)		"00" TERMINAL OR "INPUT 1" IS FORWARD
C002	Input [2] function	01:(RV:Reverse Run/Stop)		01:(RV:Reverse Run/Stop)		"01" TERMINAL "INPUT 2" IS REVERSE
C003	Input [3] function	06:(JG:Jogging)		02:(CF1:Multi-speed Select, Bit 0 (LSB))		"02" TERMINAL "INPUT 3" IS REPROGRAMMED FOR JOGGING
C004	Input [4] function	13:(USP:Unattended Start Protection)		03:(CF2:Multi-		"03" TERMINAL OR "INPUT 4" IS IF YOU USE A STOP COMMAND, OVERRIDES ALL OTHER COMMANDS. CAN USE WITH E-STOP (SEPARATE NO SWITCH BLOCK), WHEN E-STOP PRESSED 2ND NO SWITCH CLOSSES AND ACTIVETS THIS COMMAND WHEN BUTTON PUSHED
C005	Input [5] function	09:(2CH:2-stage Acceleration and Deceleration)		09:(2CH:2-stage Acceleration and Deceleration)		Can use this function to control 2 step deceleration, may be needed for high RPM braking to prevent overvoltage error, i.e. longer total deceleration time. Can be controlled by manual switch, can also be controlled by E-stop or any series switch going to this input.
C006	Input [6] function	11:(FRS: Free-run stop)		18:(RS:Reset Inverter)		Programing the "11" setting "Free run stop" command should be used for lathes with manual foot brakes. The terminal is activated by a separate NO switch connected to the terminal block which closes when the mechanical foot brake is engaged, and is separate from the NC switch used to stop the motor run signal. This signals the VFD NOT to engage it's electrical braking.
C007	Input [7] function	05:(CF4:Multi-speed Select, Bit 3 (MSB))		13:(USP:Unattended Start Protection)		
C011	Input [1] active state	00:normally open [NO]		00:normally open [NO]		
C012	Input [2] active state	00:normally open [NO]		00:normally open [NO]		
C013	Input [3] active state	00:normally open [NO]		00:normally open [NO]		
C014	Input [4] active state	00:normally open [NO]		00:normally open [NO]		

C015	Input [5] active state	00:normally open [NO]		00:normally open [NO]	
C016	Input [6] active state	00:normally open [NO]		00:normally open [NO]	
C017	Input [7] active state	00:normally open [NO]		00:normally open [NO]	
C021	Output [11] function	01:(FA1:Frequency Arrival Type 1-Constant Speed)		01:(FA1:Frequency Arrival Type 1-Constant Speed)	
C022	Output [12] function	00:(RUN:Run Signal)		00:(RUN:Run Signal)	
C026	Alarm relay function	05:(AL:Alarm Signal)		05:(AL:Alarm Signal)	
C027	[EO] terminal selection(Pulse/PWM output)	07:(LAD frequency (PWM))		07:(LAD frequency (PWM))	
C028	[AM] terminal selection(Analog voltage output 0...10V)	07:(LAD frequency)		07:(LAD frequency)	
C030	Digital current monitor reference value	100 %		100	20.0 ... 200.0
C031	Output [11] active state	00:normally open [NO]		00:normally open [NO]	
C032	Output [12] active state	00:normally open [NO]		00:normally open [NO]	
C036	Alarm relay active state	01:normally closed [NC]		01:normally closed [NC]	
C038	Output mode of low current detection	01:(During constant speed only)		01:(During constant speed only)	
C039	Low current detection level	100 %		100	0.0 ... 200.0
C040	Output mode of overload warning	01:(During constant speed only)		01:(During constant speed only)	
C041	Overload warning level	115 %		115	0.0 ... 200.0
C241	Overload warning level, 2nd motor	115 %		115	0.0 ... 200.0
C042	Frequency arrival setting for acceleration	0 Hz		0	0.00 ... 400.00
C043	Frequency arrival setting for deceleration	0 Hz		0	0.00 ... 400.00
C044	PID deviation level	3 %		3	0.0 ... 100.0
C045	Frequency arrival setting 2 for acceleration	0 Hz		0	0.00 ... 400.00
C046	Frequency arrival setting 2 for deceleration	0 Hz		0	0.00 ... 400.00
C047	Pulse train input/output scale conversion	1		1	0.01 ... 99.99
C052	PID FBV output high limit	100 %		100	0.0 ... 100.0
C053	PID FBV output low limit	0 %		0	0.0 ... 100.0
C054	Over-torque/under-torque selection	00:(Over-torque)		00:(Over-torque)	
C055	Over/under-torque level(Forward powering mode)	100 %		100	0 ... 200
C056	Over/under-torque level(Reverse regen. mode)	100 %		100	0 ... 200
C057	Over/under-torque level(Reverse powering mode)	100 %		100	0 ... 200
C058	Over/under-torque level(Forward regen. mode)	100 %		100	0 ... 200
C059	Signal output mode of Over/under-torque	01:(During constant speed only)		01:(During constant speed only)	
C061	Electronic thermal warning level	90 %		90	0 ... 100
C063	Zero speed detection level	0 Hz		0	0.00 ... 100.00
C064	Heat sink overheat warning	100 C		100	0 ... 110
C071	Communication speed	05:(9600bps)		05:(9600bps)	
C072	Modbus address	1		1	1 ... 247
C074	Communication parity	00:(No parity)		00:(No parity)	
C075	Communication stop bit	01:(1bit)		01:(1bit)	
C076	Communication error select	02:(Disable)		02:(Disable)	
C077	Communication error time-out	0 s		0	0.00 ... 99.99
C078	Communication wait time	0 ms		0	0 ... 1000
C081	O input span calibration	100 %		100	0.0 ... 200.0
C082	OI input span calibration	100 %		100	0.0 ... 200.0
C085	Thermistor input (PTC) span calibration	100 %		100	0.0 ... 200.0
C091	Debug mode enable	00:(Disable)		00:(Disable)	
C096	Communication selection	00:(Modbus-RTU)		00:(Modbus-RTU)	
C098	EzCOM start adr. of master	1		1	1 ... 8
C099	EzCOM end adr. of master	1		1	1 ... 8
C100	EzCOM starting trigger	00:(Input terminal(485RUN))		00:(Input terminal(485RUN))	
C101	Up/Down memory mode selection	00:(Clear last frequency (return to default frequency F001))		00:(Clear last frequency (return to default frequency F001))	
C102	Reset selection	00:(Cancel trip state at input signal ON transition, stops inverter if in Run Mode)		00:(Cancel trip state at input signal ON transition, stops inverter if in Run Mode)	
C103	Restart mode after reset	00:(Start with 0 Hz)		00:(Start with 0 Hz)	
C104	UP/DWN clear mode	00:(0Hz)		00:(0Hz)	
C105	EO gain adjustment	100 %		100	50 ... 200
C106	AM gain adjustment	100 %		100	50 ... 200
C109	AM bias adjustment	0 %		0	0 ... 100
C111	Overload warning level 2	115 %		115	0.0 ... 200.0
C130	Output [11] on delay	0 s		0	0.0 ... 100.0
C131	Output [11] off delay	0 s		0	0.0 ... 100.0
C132	Output [12] on delay	0 s		0	0.0 ... 100.0
C133	Output [12] off delay	0 s		0	0.0 ... 100.0
C140	Relay output on delay	0 s		0	0.0 ... 100.0
C141	Relay output off delay	0 s		0	0.0 ... 100.0
C142	Logic output 1 operand A	00:(RUN:Run Signal)		00:(RUN:Run Signal)	
C143	Logic output 1 operand B	00:(RUN:Run Signal)		00:(RUN:Run Signal)	
C144	Logic output 1 operator	00:([LOG] = A AND B)		00:([LOG] = A AND B)	
C145	Logic output 2 operand A	00:(RUN:Run Signal)		00:(RUN:Run Signal)	
C146	Logic output 2 operand B	00:(RUN:Run Signal)		00:(RUN:Run Signal)	
C147	Logic output 2 operator	00:([LOG] = A AND B)		00:([LOG] = A AND B)	
C148	Logic output 3 operand A	00:(RUN:Run Signal)		00:(RUN:Run Signal)	

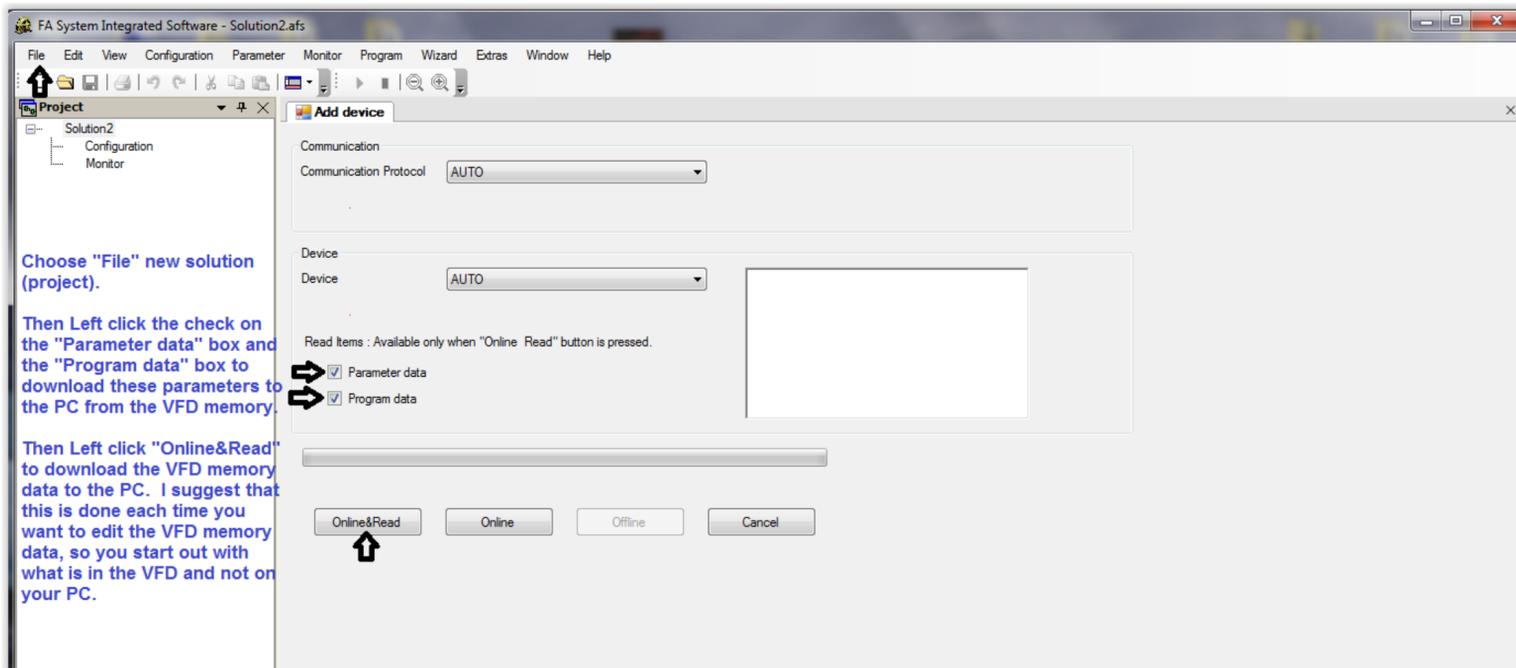
C149	Logic output 3 operand B	00:(RUN:Run Signal)		00:(RUN:Run Signal)	
C150	Logic output 3 operator	00:([LOG] = A AND B)		00:([LOG] = A AND B)	
C160	Input [1] response time		1	1	0 ... 200
C161	Input [2] response time		1	1	0 ... 200
C162	Input [3] response time		1	1	0 ... 200
C163	Input [4] response time		1	1	0 ... 200
C164	Input [5] response time		1	1	0 ... 200
C165	Input [6] response time		1	1	0 ... 200
C166	Input [7] response time		1	1	0 ... 200
C169	Multistage speed/position determination time		0	0	0 ... 200
H Group					
Data ID	Data Name	Set value	Unit	Default value	Range
H001	Auto-tuning selection	00:(Disabled)		00:(Disabled)	
H002	Motor constant selection	02:(Auto tuned data)		00:(Hitachi standard motor)	
H202	Motor constant selection, 2nd motor	02:(Auto tuned data)		00:(Hitachi standard motor)	
H003	Motor capacity	06:(1.5)	kW	06:(1.5)	ASSUMES 2HP
H203	Motor capacity, 2nd motor	06:(1.5)	kW	06:(1.5)	
H004	Motor poles setting	01:(4P)		01:(4P)	
H204	Motor poles setting, 2nd motor	01:(4P)		01:(4P)	
H005	Motor speed response constant		100 %	100	1 ... 1000
H205	Motor speed response constant, 2nd motor		100 %	100	1 ... 1000
H006	Motor stabilization constant		100	100	0 ... 255
H206	Motor stabilization constant, 2nd motor		100	100	0 ... 255
H020	Motor constant R1 (Hitachi motor)		1.477 Ohm	1.477	0.001 ... 65.535
H220	Motor constant R1, 2nd motor (Hitachi motor)		1.477 Ohm	1.477	0.001 ... 65.535
H021	Motor constant R2 (Hitachi motor)		0.801 Ohm	0.801	0.001 ... 65.535
H221	Motor constant R2, 2nd motor (Hitachi motor)		0.801 Ohm	0.801	0.001 ... 65.535
H022	Motor constant L (Hitachi motor)		12.8 mH	12.8	0.01 ... 655.35
H222	Motor constant L, 2nd motor (Hitachi motor)		12.8 mH	12.8	0.01 ... 655.35
H023	Motor constant IO (Hitachi motor)		4.16 A	4.16	0.01 ... 655.35
H223	Motor constant IO, 2nd motor (Hitachi motor)		4.16 A	4.16	0.01 ... 655.35
H024	Motor constant J (Hitachi motor)		0.017 kgm2	0.017	0.001 ... 9999.000
H224	Motor constant J, 2nd motor (Hitachi motor)		0.017 kgm2	0.017	0.001 ... 9999.000
H030	Motor constant R1 (Auto tuned data)		1.477 Ohm	1.477	0.001 ... 65.535
H230	Motor constant R1, 2nd motor (Auto tuned data)		1.477 Ohm	1.477	0.001 ... 65.535
H031	Motor constant R2 (Auto tuned data)		0.801 Ohm	0.801	0.001 ... 65.535
H231	Motor constant R2, 2nd motor (Auto tuned data)		0.801 Ohm	0.801	0.001 ... 65.535
H032	Motor constant L (Auto tuned data)		12.8 mH	12.8	0.01 ... 655.35
H232	Motor constant L, 2nd motor (Auto tuned data)		12.8 mH	12.8	0.01 ... 655.35
H033	Motor constant IO (Auto tuned data)		4.16 A	4.16	0.01 ... 655.35
H233	Motor constant IO, 2nd motor (Auto tuned data)		4.16 A	4.16	0.01 ... 655.35
H034	Motor constant J (Auto tuned data)		0.017 kgm2	0.017	0.001 ... 9999.000
H234	Motor constant J, 2nd motor (Auto tuned data)		0.017 kgm2	0.017	0.001 ... 9999.000
H050	Slip compensation P gain for V/f control with FB		0.2 times	0.2	0.00 ... 10.00
H051	Slip compensation I gain for V/f control with FB		2 s	2	0 ... 1000

Use the autotune feature to determine your motor's parameters H031-H034 and then enter in the fields below. I run the autotune feature through the software. Write down the values and then enter your motor values in H031-H034. If control block terminals stop to function after autotune, check A001 and A002 is set to "01"

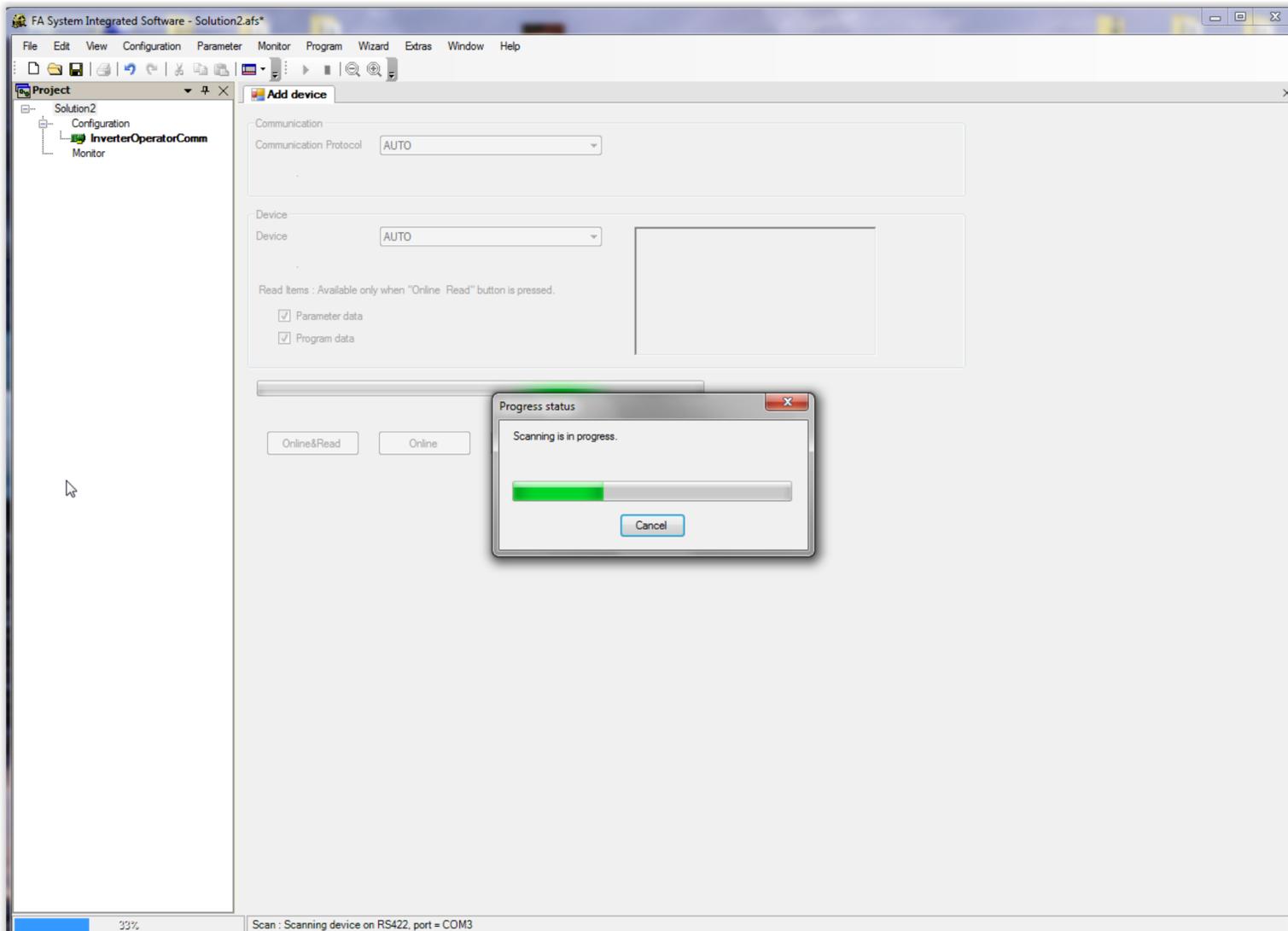
Load Hitachi VFD Software AND USB Driver first before connecting the VFD. Turn on VFD and connect to PC, verify USB Driver is working as shown.



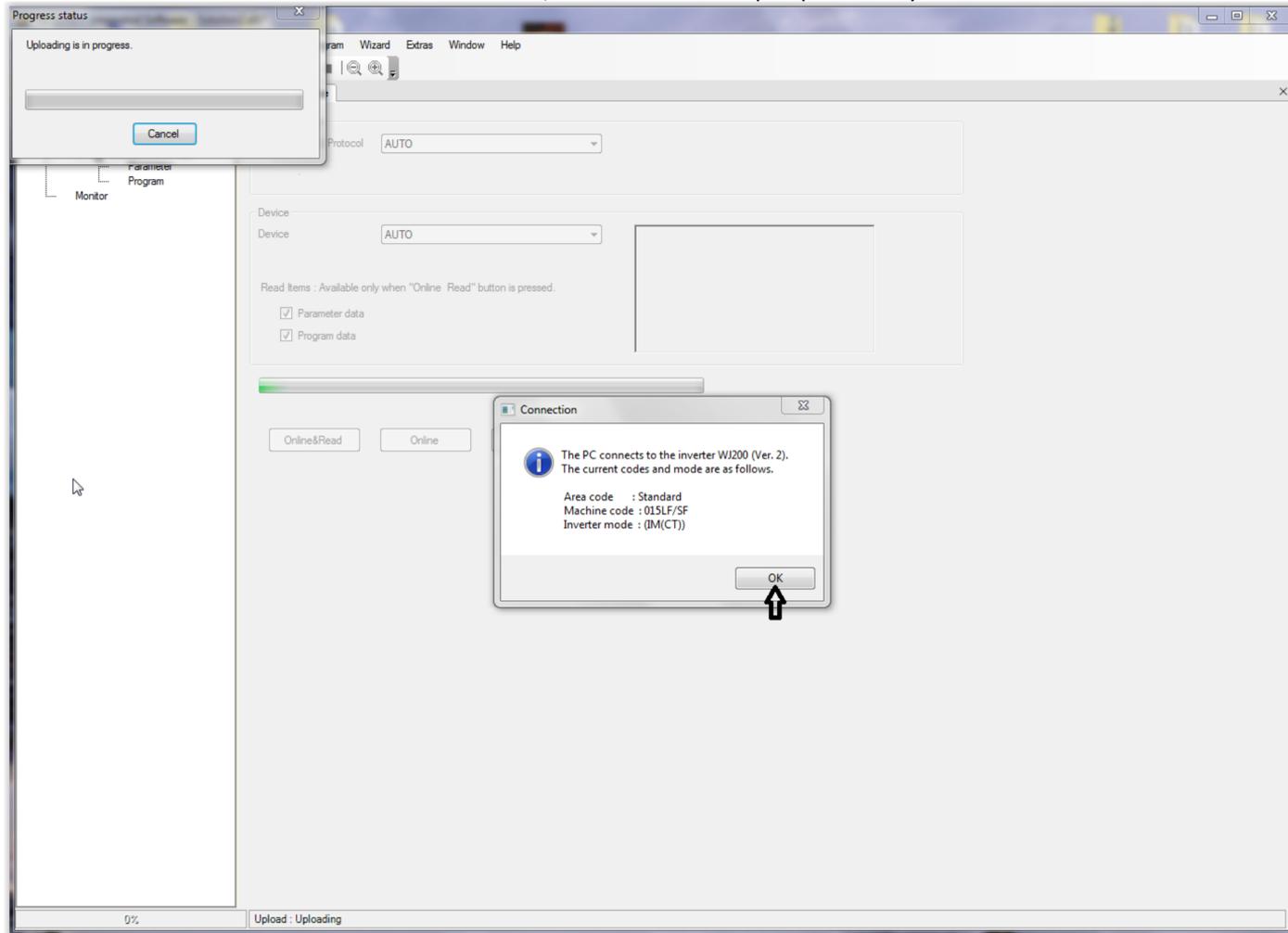
Run Hitachi VFD Software program, click on File and choose new project. Click to download Parameter and Program data and then click on Online&Read.



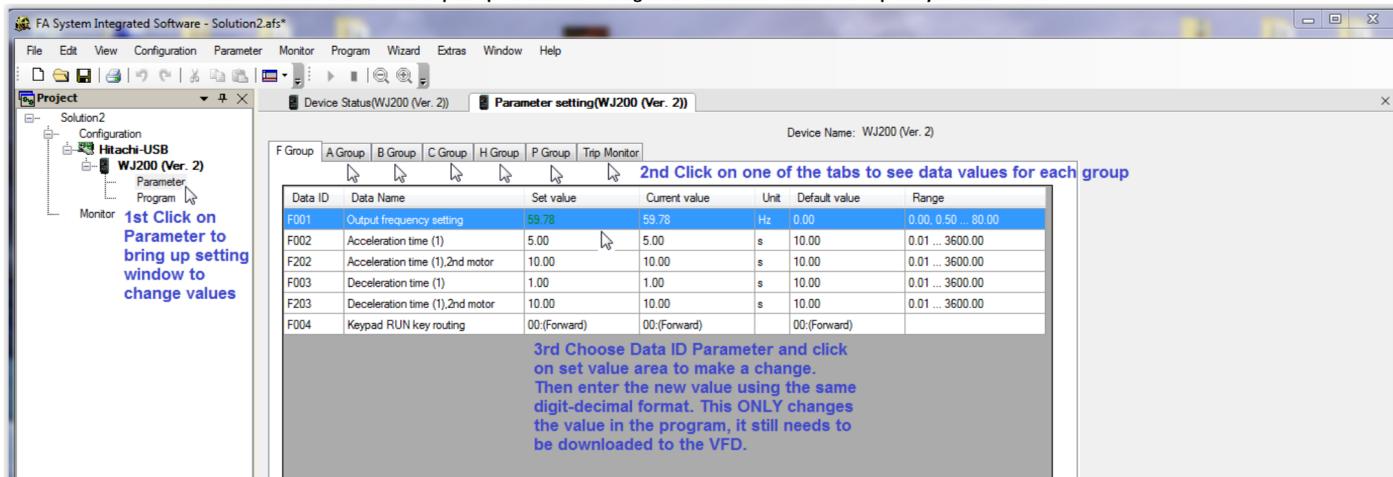
Indicates it is looking for the VFD and Data



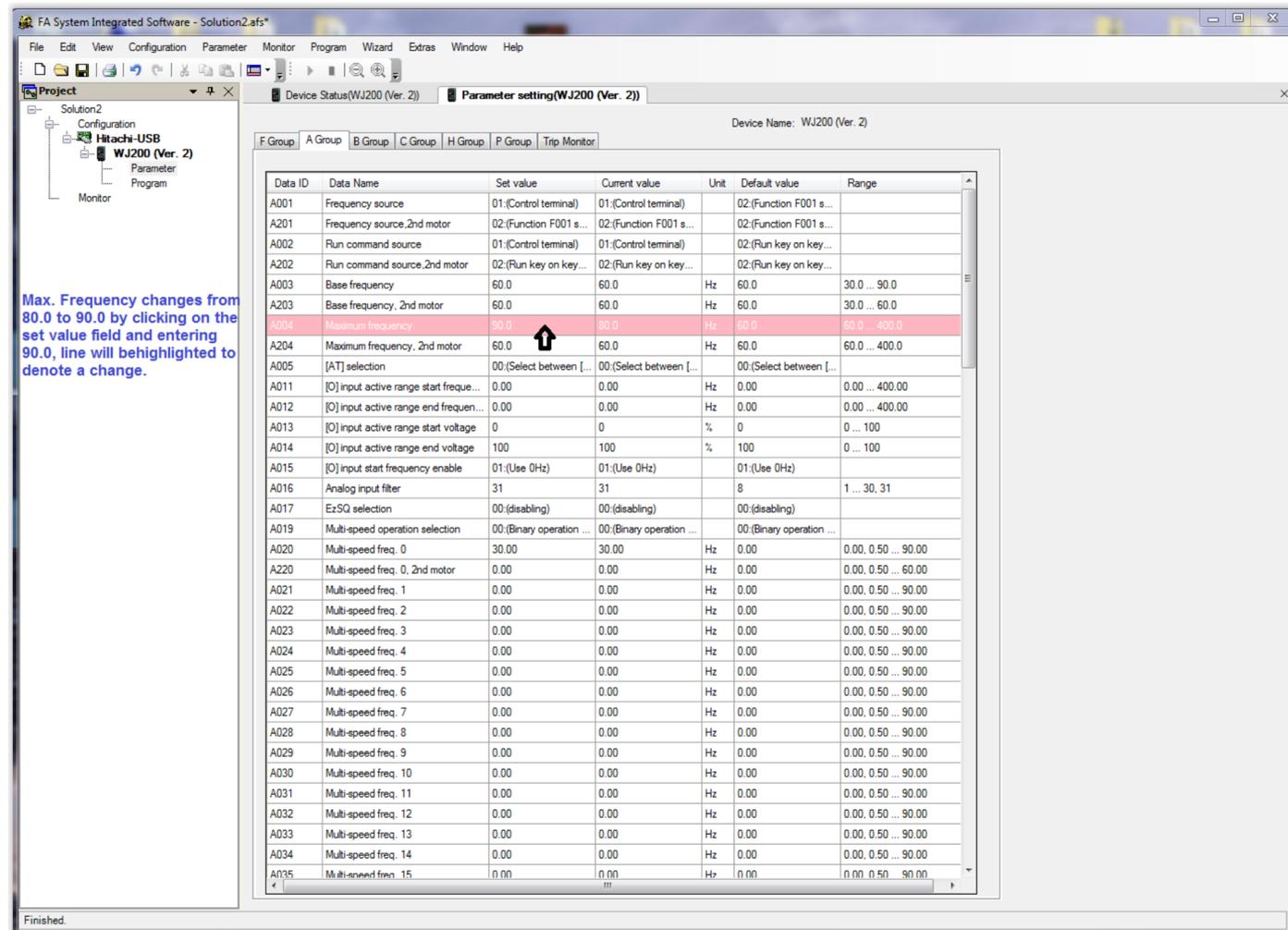
Verifies that it is connected to the WJ200 VFD, click n OK to continue and upload parameters to your PC.



Click on Parmater as shown to pull up Parameter setting WJ200 window. Click on Group tab you want to edit.



You make changes in the 'Set value" Column, the line(s) will be highlighted to indicate a change(s). The change(s) must then be sent to the VFD.



Program variable changes must be sent from the PC to the VFD, either Left click on the "Program" pull down menu tab, or Right click on the highlighted parameter to pull up the menu.

Once a value is changed, use your mouse button and either Left click on program menu button or Right click on the value entered.

You must then choose to upload the changed value (s) from the PC->Device (VFD) or all the values.

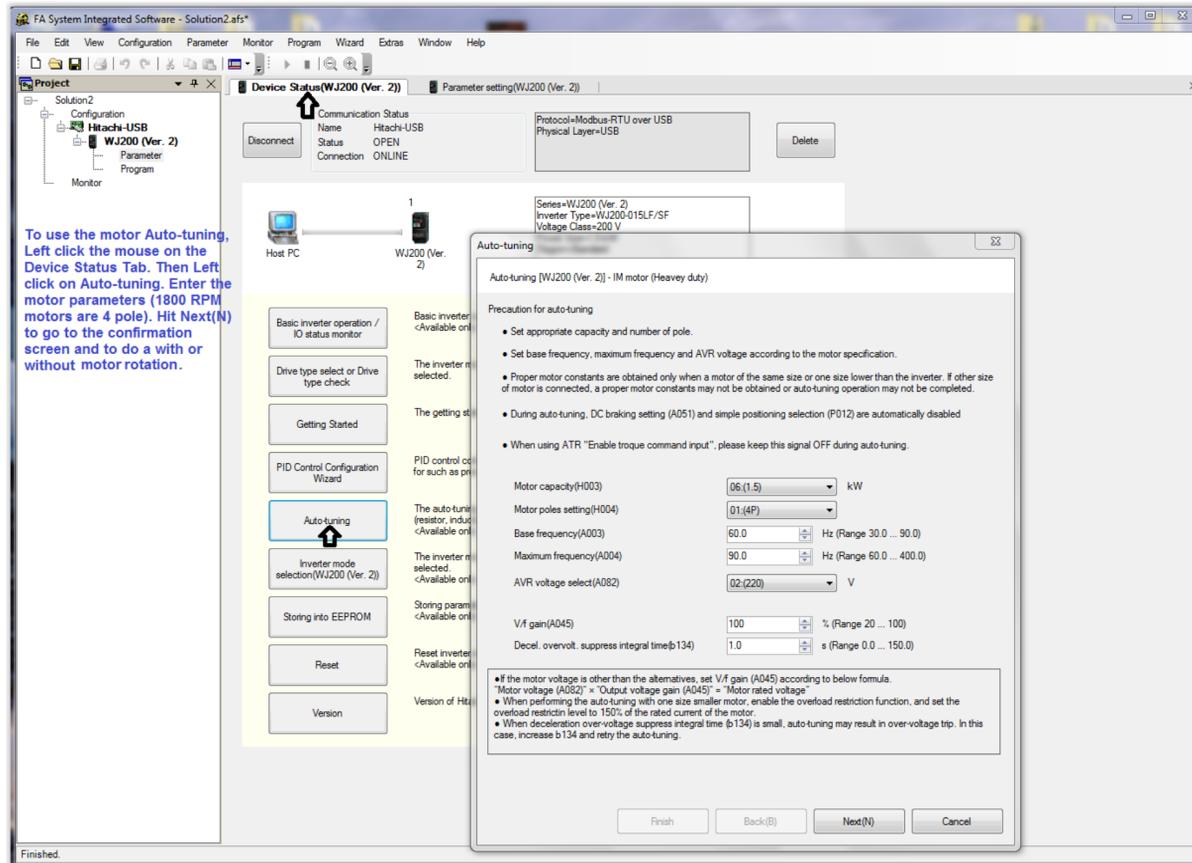
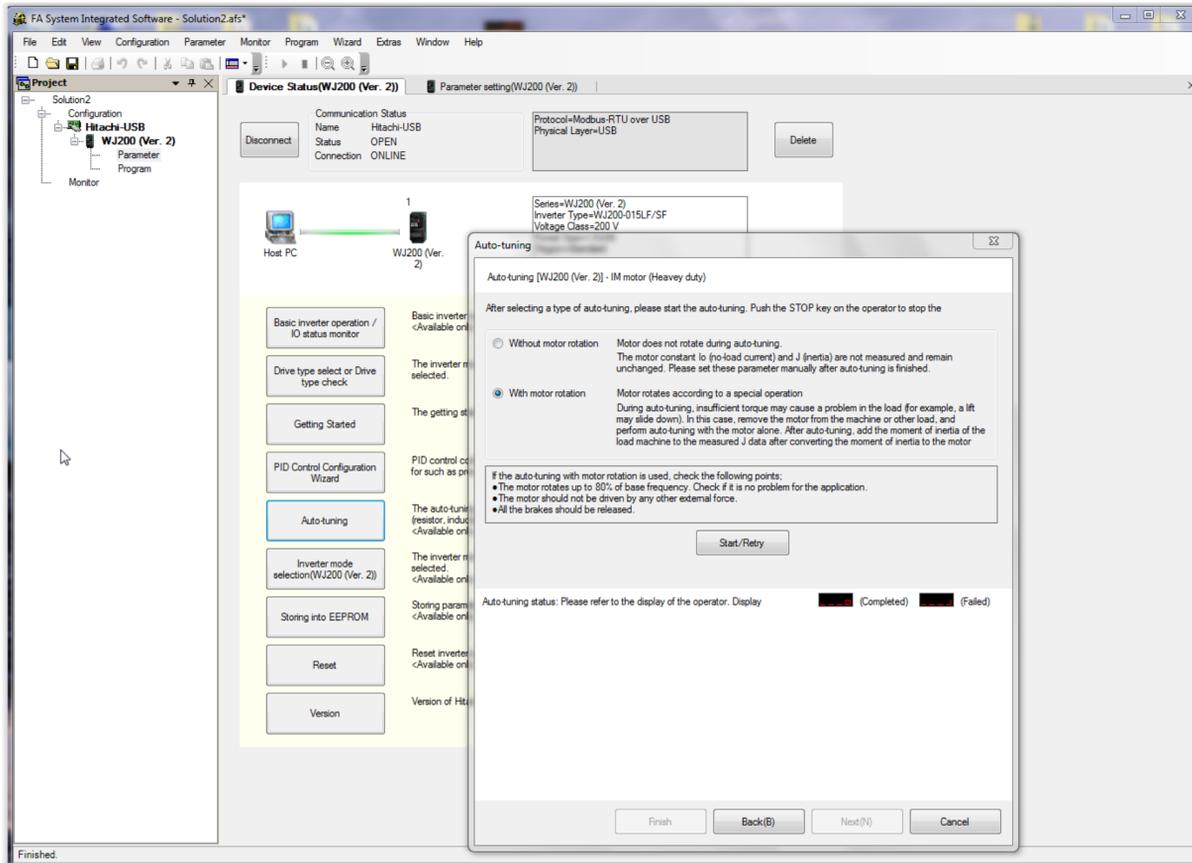
If you make many changes over several groups then I upload all the values (PC-> Device). You need to confirm to record these changes in the EEPROM (VFD memory) for the changes to be saved.

Data ID	Data Name	Set value	Current value	Unit	Default value	Range
A001	Frequency source	01:(Control terminal)	01:(Control terminal)		02:(Function F001 s...	
A201	Frequency source,2nd motor	02:(Function F001 s...	02:(Function F001 s...		02:(Function F001 s...	
A002	Run command source	01:(Control terminal)	01:(Control terminal)		02:(Run key on key...	
A202	Run command source,2nd motor	02:(Run key on key...	02:(Run key on key...		02:(Run key on key...	
A003	Base frequency	60.0	60.0	Hz	60.0	30.0 ... 90.0
A203	Base frequency, 2nd motor	60.0	60.0	Hz	60.0	30.0 ... 60.0
A004	Maximum frequency	90.0	60.0	Hz	60.0	60.0 ... 400.0
A204	Maximum frequency, 2nd motor	60.0	60.0	Hz	60.0	60.0 ... 400.0
A005	[AT] selection	00:(Select between [...	00:(Select between [...		00:(Select between [...	
A011	[O] input active range start frequ...	0.00	0.00	Hz	0.00	0.00 ... 400.00
A012	[O] input active range end frequen...					0.00 ... 400.00
A013	[O] input active range start frequen...					
A014	[O] input active range end frequen...					
A015	[O] input start frequency e...					
A016	Analog input filter					
A017	EzSQ selection					
A019	Multi-speed operation sele...					
A020	Multi-speed freq. 0					... 90.00
A220	Multi-speed freq. 0, 2nd m...					... 60.00
A021	Multi-speed freq. 1	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A022	Multi-speed freq. 2	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A023	Multi-speed freq. 3	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A024	Multi-speed freq. 4	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A025	Multi-speed freq. 5	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A026	Multi-speed freq. 6	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A027	Multi-speed freq. 7	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A028	Multi-speed freq. 8	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A029	Multi-speed freq. 9	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A030	Multi-speed freq. 10	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A031	Multi-speed freq. 11	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A032	Multi-speed freq. 12	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A033	Multi-speed freq. 13	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A034	Multi-speed freq. 14	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00
A035	Multi-speed freq. 15	0.00	0.00	Hz	0.00	0.00, 0.50 ... 90.00

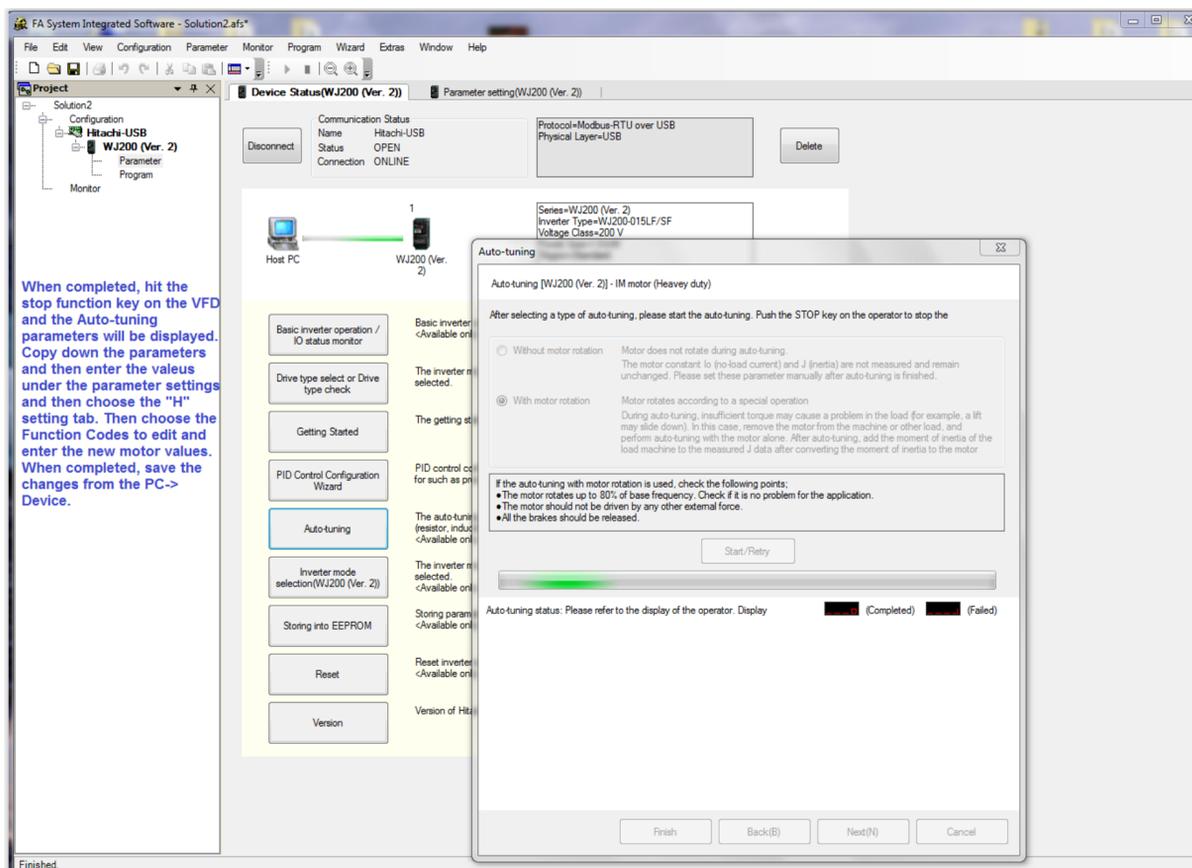
C Group Tab pulls up the program variables for the Input functions

Data ID	Data Name	Set value	Current value	Unit	Default value	Range
C001	Input [1] function	00:(FW:FORWARD ...	00:(FW:FORWARD ...		00:(FW:FORWARD ...	
C002	Input [2] function	01:(RV:Reverse Ru...	01:(RV:Reverse Ru...		01:(RV:Reverse Ru...	
C003	Input [3] function	06:(JG:Jogging)	06:(JG:Jogging)		02:(CF1:Multi-speed ...	
C004	Input [4] function	13:(USP:Unattende...	13:(USP:Unattende...		03:(CF2:Multi-speed ...	
C005	Input [5] function	03:(CF2:Multi-speed ...	03:(CF2:Multi-speed ...		09:(2CH:2-stage Ac...	
C006	Input [6] function	04:(CF3:Multi-speed ...	04:(CF3:Multi-speed ...		18:(RS:Reset Inverter)	
C007	Input [7] function	05:(CF4:Multi-speed ...	05:(CF4:Multi-speed ...		13:(USP:Unattende...	
C011	Input [1] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C012	Input [2] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C013	Input [3] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C014	Input [4] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C015	Input [5] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C016	Input [6] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C017	Input [7] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C021	Output [11] function	01:(FA1:Frequency ...	01:(FA1:Frequency ...		01:(FA1:Frequency ...	
C022	Output [12] function	00:(RUN:Run Signal)	00:(RUN:Run Signal)		00:(RUN:Run Signal)	
C026	Alarm relay function	05:(AL:Alarm Signal)	05:(AL:Alarm Signal)		05:(AL:Alarm Signal)	
C027	[EO] terminal selection(Pulse/PW...	07:(LAD frequency (...	07:(LAD frequency (...		07:(LAD frequency (...	
C028	[AM] terminal selection(Analog volt...	07:(LAD frequency)	07:(LAD frequency)		07:(LAD frequency)	
C030	Digital current monitor reference v...	100.0	100.0	%	100.0	20.0 ... 200.0
C031	Output [11] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C032	Output [12] active state	00:normally open [NO]	00:normally open [NO]		00:normally open [NO]	
C036	Alarm relay active state	01:normally closed [...	01:normally closed [...		01:normally closed [...	
C038	Output mode of low current detecti...	01:(During constant ...	01:(During constant ...		01:(During constant ...	
C039	Low current detection level	100.0	100.0	%	100.0	0.0 ... 200.0
C040	Output mode of overload warning	01:(During constant ...	01:(During constant ...		01:(During constant ...	
C041	Overload warning level	115.0	115.0	%	115.0	0.0 ... 200.0
C241	Overload warning level, 2nd motor	115.0	115.0	%	115.0	0.0 ... 200.0
C042	Frequency arrival setting for accel...	0.00	0.00	Hz	0.00	0.00 ... 400.00
C043	Frequency arrival setting for decel...	0.00	0.00	Hz	0.00	0.00 ... 400.00
C044	PID deviation level	3.0	3.0	%	3.0	0.0 ... 100.0
C045	Frequency arrival setting 2 for acc...	0.00	0.00	Hz	0.00	0.00 ... 400.00
C046	Frequency arrival setting 2 for dec...	0.00	0.00	Hz	0.00	0.00 ... 400.00
C047	Pulse train input/output scale con...	1.00	1.00		1.00	0.01 ... 99.99

Motor Auto-tune determines your motors actual operating parameters, which can be entered in the VFD program variables



To use the motor Auto-tuning, Left click the mouse on the Device Status Tab. Then Left click on Auto-tuning. Enter the motor parameters (1800 RPM motors are 4 pole). Hit Next(N) to go to the confirmation screen and to do a with or without motor rotation.



When completed, hit the stop function key on the VFD and the Auto-tuning parameters will be displayed. Copy down the parameters and then enter the values under the parameter settings and then choose the "H" setting tab. Then choose the Function Codes to edit and enter the new motor values. When completed, save the changes from the PC-> Device.

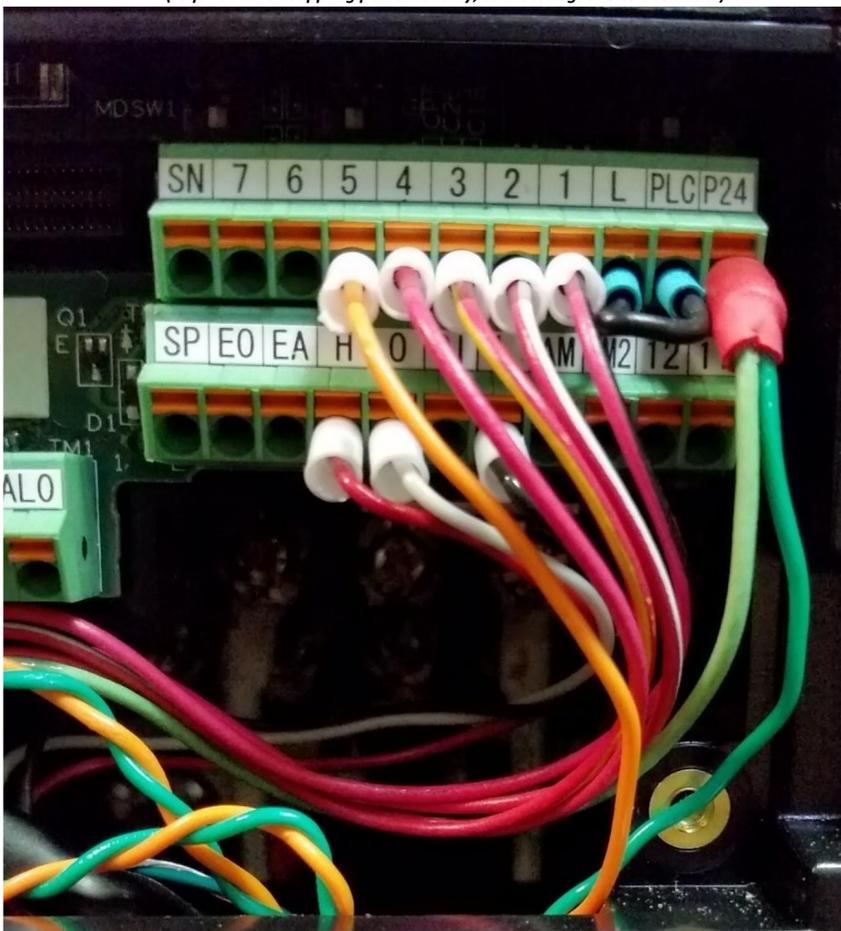


Example of Control Wiring at the Terminal Block. Note all cables have ground shields connected only at the VFD end.

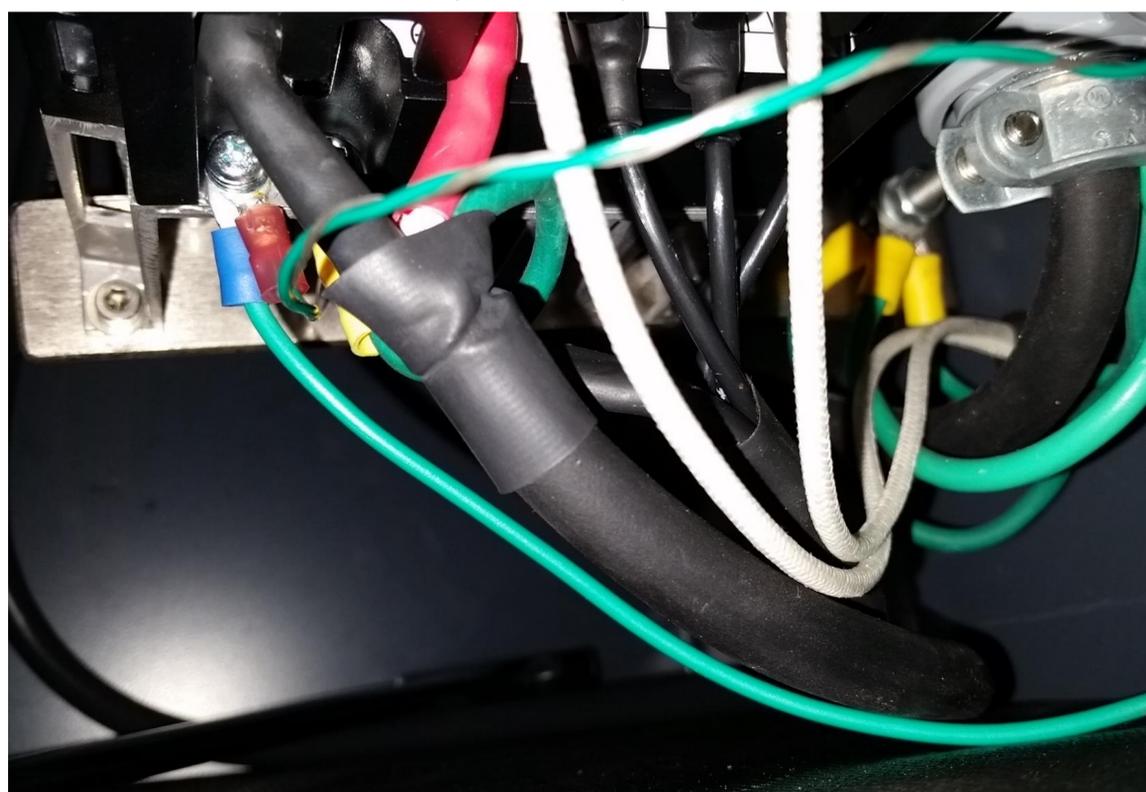
NOTE: L, PLC & P24 CONNECTIONS VARY BASED ON APPLICATION. Connections for schematic are different than pictured here.

PNP (required when supplying power to relay, connect negative to L terminal)

NPN (factory Default)



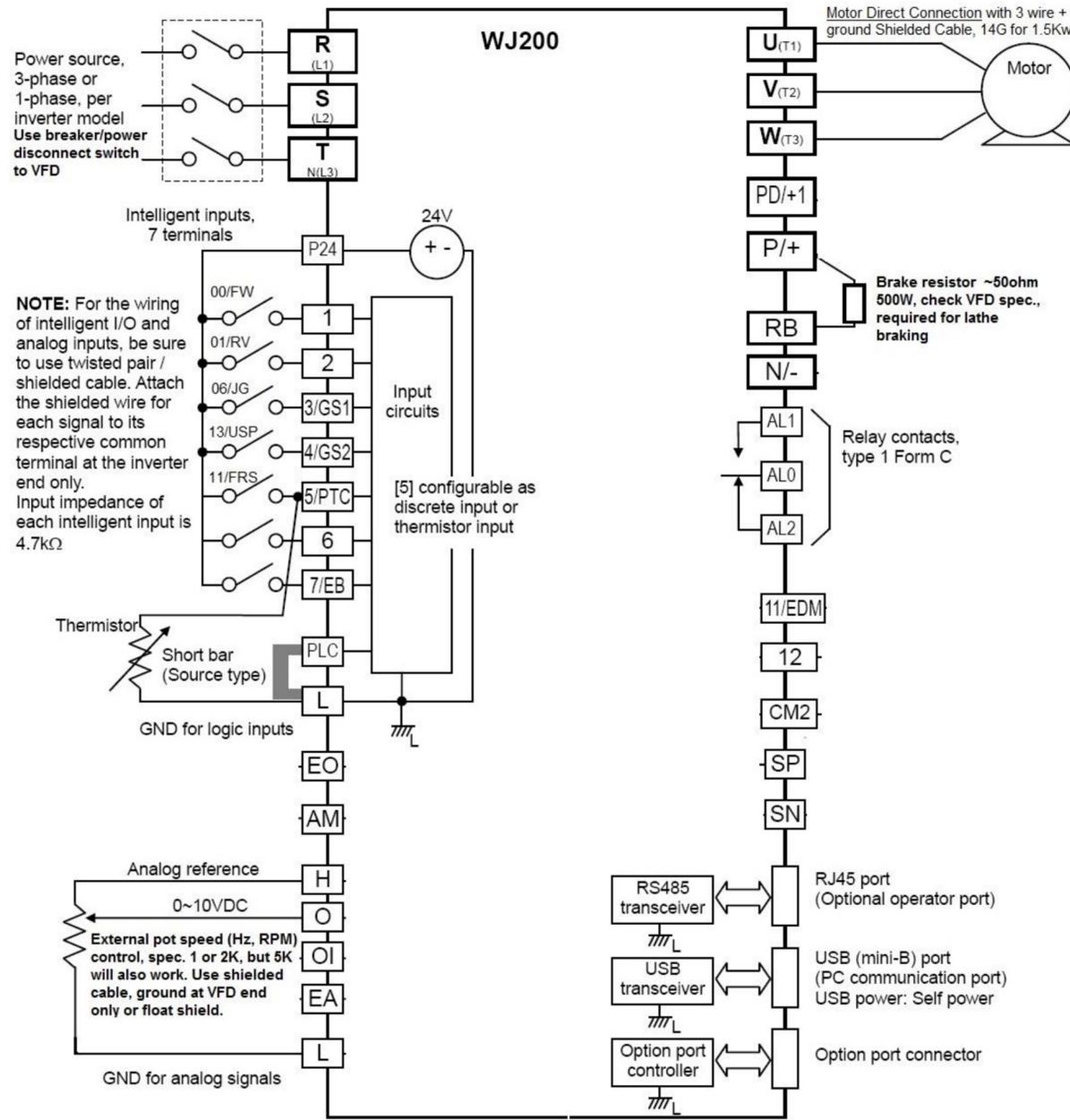
Use Star Grounding, Ground shields only at VFD end of cable.



Finished and Running
Main power switch controls all power, power lamp is through Jog Switch, Speed pot. Sets frequency/speed, MachTach speed indicator



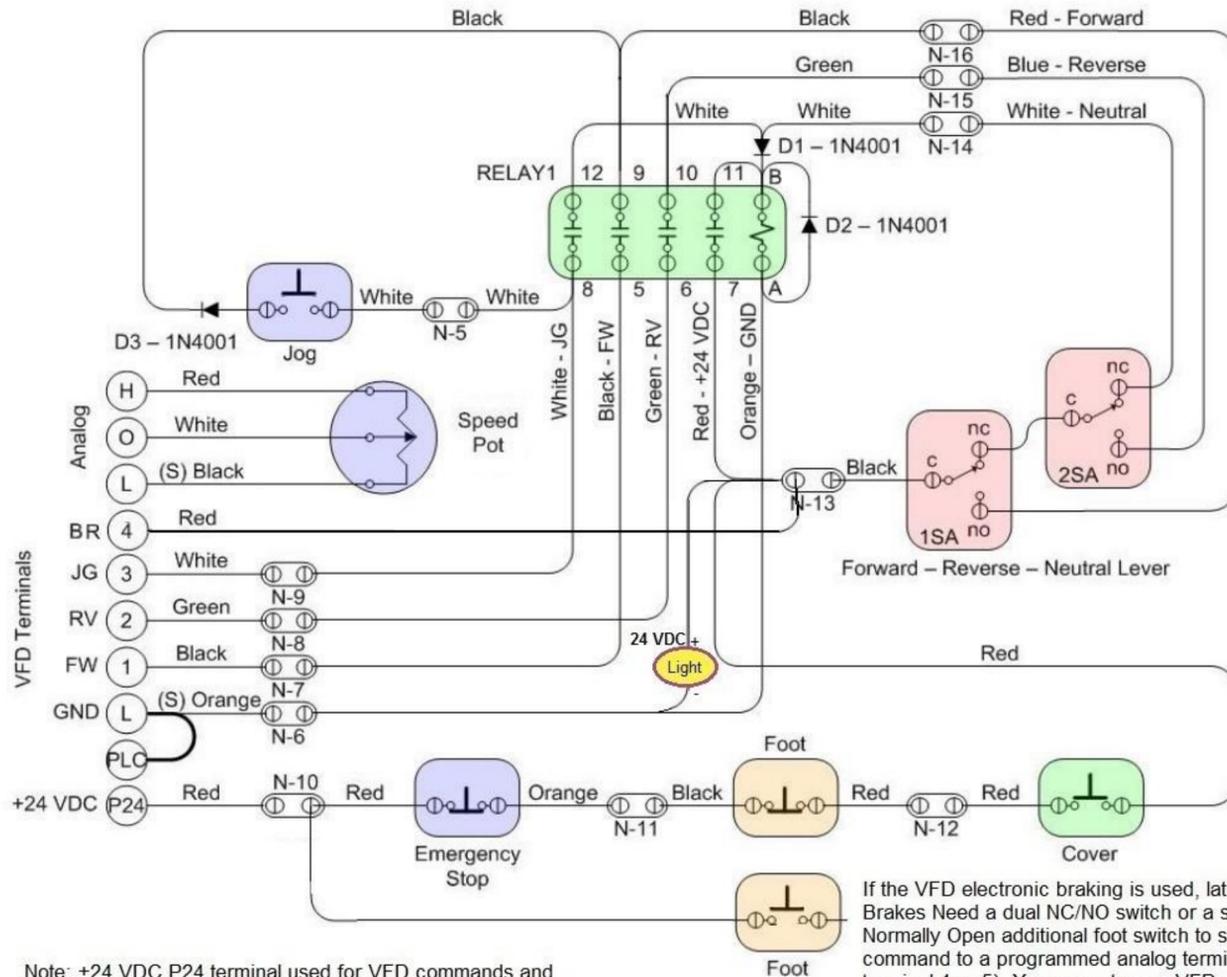
Abbreviated BASIC WJ200 Connection Diagram for connections to a 2HP lathe



Note: The factory schematic short bar is different than the shipped connections in the WJ200 VFD

*****NOTE: L, PLC & P24 CONNECTIONS AND SHORTING BAR JUMPER VARY BASED ON APPLICATION AND VFD. REVIEW INSTRUCTIONS AND CONNECT IN ACCORDANCE WITH YOUR APPLICATION*****

Adapted wiring diagram for PM1236 lathe using a single 24VDC 4 pole relay



Jumper is different based on application & VFD
 Default WJ200 jumper is PLC to P24V
 To use this schematic note the terminal wiring
 Set jumper and connections accordingly
 NOTE: Must use LED pilot light (draws fewer mA)

Note: +24 VDC P24 terminal used for VFD commands and powering single 24VDC relay, 100mA maximum current load.
 *Diodes: Any 1N4001-1N4008, note polarity/direction
 *VFD terminal coding and wire color will be different, and require VFD programming of terminal functions and use of an external controls.
 *External braking resistor may be required for high deceleration rates
 *Speed potentiometer value per manual, 2-5W

Schematic Adaptation from original poster
<http://www.chaski.org/homemachinist/viewtopic.php?f=42&t=96363>

If the VFD electronic braking is used, lathes with Manual Brakes Need a dual NC/NO switch or a separate Normally Open additional foot switch to send a free run command to a programmed analog terminal (use terminal 4 or 5). You cannot use a VFD electronic brake and a manual brake at the same time. Alternatively, you can disconnect the manual brake and use the foot switch as shown to just disconnect the For/Rev command and stop the lathe with the electronic brake only. Stopping times are similar, about 1 second.

"Two Stage Acceleration and Deceleration" set with option code "09". Set A093=4 seconds, set A094=0. Set first step deceleration F003 to 1 second (set F002 acceleration to 5 seconds, second acceleration time to A092 = 1 second).



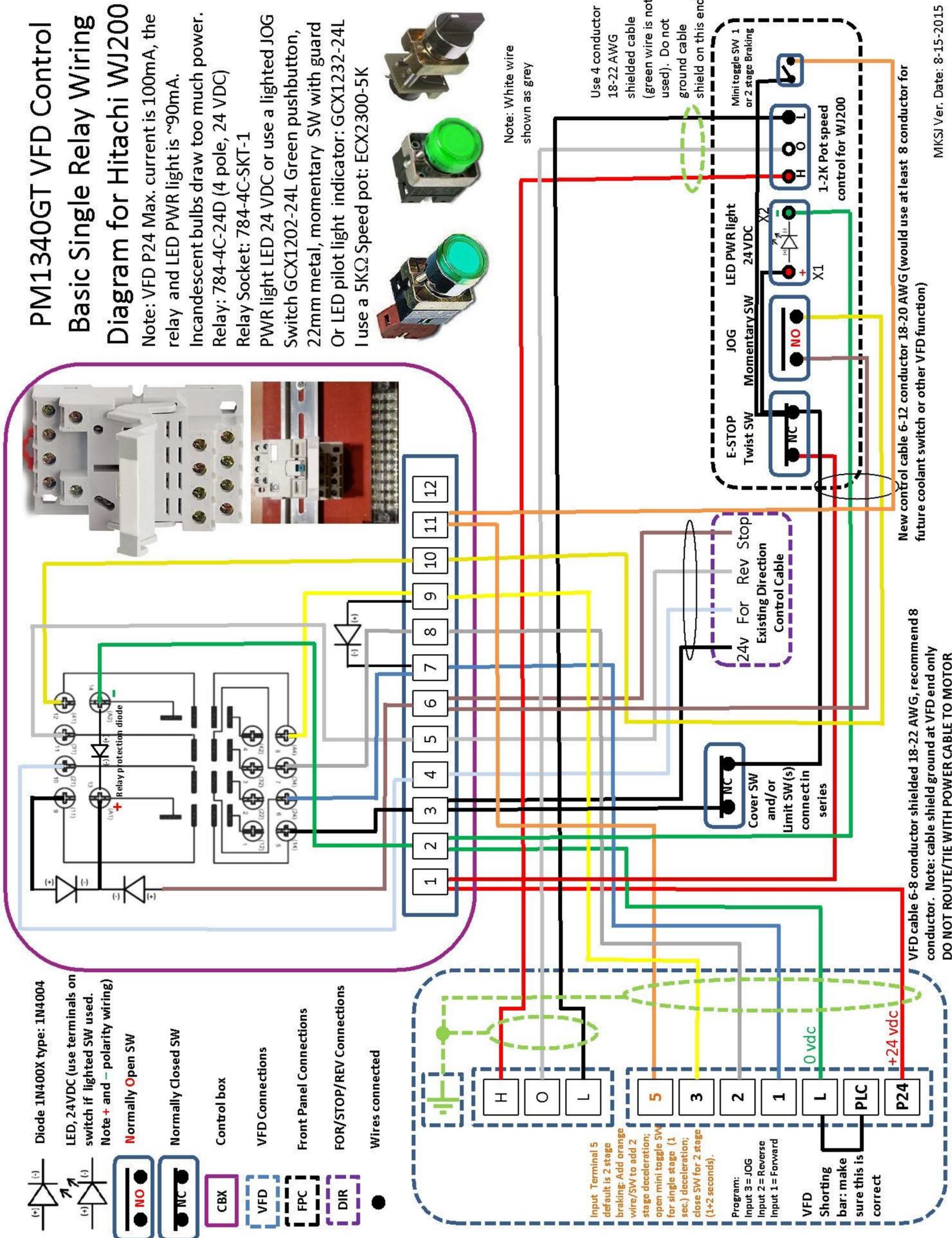
PM1340GT VFD Control Basic Single Relay Wiring Diagram for Hitachi WJ200

Note: VFD P24 Max. current is 100mA, the relay and LED PWR light is ~90mA. Incandescent bulbs draw too much power.
Relay: 784-4C-24D (4 pole, 24 VDC)
Relay Socket: 784-4C-SKT-1

PWR light LED 24 VDC or use a lighted JOG Switch GCX1202-24L Green pushbutton, 22mm metal, momentary SW with guard Or LED pilot light indicator: GCX1232-24L I use a 5KΩ Speed pot: ECX2300-5K



Note: White wire shown as grey

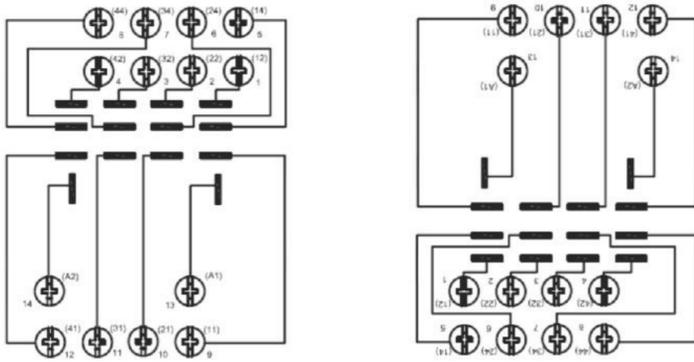


Input Terminal 5 default is 2 stage braking. Add orange wire/SW to add 2 stage deceleration; open mini toggle SW for single stage (1 sec.) deceleration; close SW for 2 stage (1+2 seconds).

Program:
Input 3 = JOG
Input 2 = Reverse
Input 1 = Forward

VFD Shorting bar: make sure this is correct

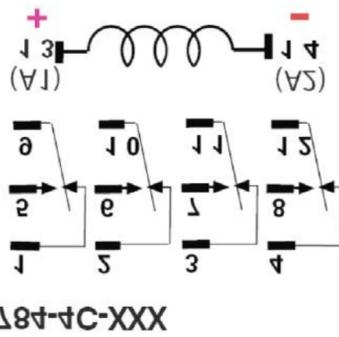
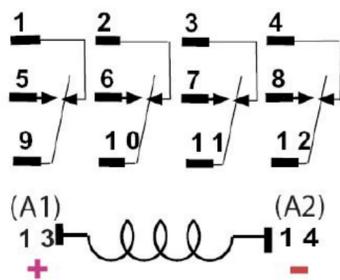
Relay base/sockets views looking down



Note that relay connections in sockets is different than the relay, connect via the labeled numbers on the socket screw terminals. Note proper polarity and orientation of diodes and LEDs, the banded side is the (-) cathode



784-4C-XXX



AUTOMATION DIRECT

E-Stop control panel #1

GCX1131 Pushbutton, 22mm metal, latch with twist-to-release, 40mm mushroom operator, 1 N.C. contact block. \$12.50 (add separate NO or NC to control other functions, such as emergency stop or Unattended Start Protection input to VFD)

Jog Button Green with clear guarded shield around the button, with separate green LED light used to indicate power #1 (Can also use separate LED pilot light, do not use an incandescent bulb due to the high power draw.)

GCX1202-24L Pushbutton, 22mm metal, momentary, LED illuminated, green, 24 VAC/DC, flush operator with colored plastic ring, 1 N.O. contact block. F/R requires additional NC switch blocks. \$19.50

Speed potentiometer

ECX2300-5K 22mm potentiometer with 5 Kohm resistance, black handle. Legend plate ECX2640 sold separately \$36.50.

ECX2640 22mm legend plate for potentiometer with 0% to 100% marking \$3.50

Alternate is 1K or 2K 2-4W good quality potentiometer with knob (eBay, Mouser Electronics, etc.), ~\$5-10

Additional Switch blocks if needed.

ECX1040-5 CONTACT BLOCK 22mm 5/PK N.O. GREEN FOR GCX SERIES ONLY \$15

ECX1030-5 CONTACT BLOCK 22mm 5/PK N.C. RED FOR GCX SERIES ONLY \$15

Relays and socket mount #1:

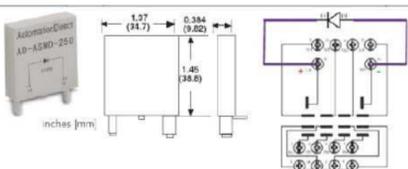
783-4C-24D Ice cube control relay, 24 VDC coil voltage, 4PDT, 15A contact rating, with LED indicator and push-to-test button. Purchase 783-4C-SKT mounting socket separately. \$8.25

783-4C-SKT RELAY SOCKET FOR 783 SERIES \$4.50

Diodes: 1N4004 or 1N4007 (1A 400V min) for relay logic (prevents back feed of voltage)

Relay protection diode as shown: AD-ASMD-250 plugs into relay socket (or use 1N4004 between A1 and A2 terminal as shown)

Part Number	Price	Description	Nominal Input Voltage	Dimensions & Package	Mating Socket
AD-ASMD-250	\$9.75	Injection diode module for 784 and 75 series relays. Plug in module core in package	5-250VDC	Figure 1	783-4C-SKT 784-4C-SKT-1 784-4C-SKT 783-4C-SKT



Misc: Control cable 18-22 G 8 wire (multi wire flexible, depends on the number of controls; 5-8 or more wires between control box and VFD for commands), 4 wire 18-24G shielded cable to connect the speed pot (use 3 wires, red high side, white wiper, black low side 0V, green not used) to the VFD, and control box and VFD. Motor cable between VFD and motor, 14G 4 conductor (3 wire + ground + shield), preferably shielded, but regular 4 conductor will work. Ground is connected at VFD and motor, shield for all cables only at VFD end. Should be 600V rating. Power cable to VFD: SEOOOW or SOOW Flexible portable cord, Type SEOOOW, 3 or 4 conductors, 12AWG (2HP 240 VAC) up to 25', 600V maximum, -50 to 105 degrees C, fully annealed stranded copper conductors, rated for outdoor use, oil-resistant and water-immersible, 20 foot coil \$22.50

You will need assorted connectors and spades. Additional terminal blocks may be needed.

Optional power supply for light: REIGNPOWER NL1100D-24 24VDC 4.2A Din Rail Power Supply (only one that will fit in control box), otherwise use stock 24VAC transformer

Proximity Sensor Stop

