

PM1340 Lathe - Schedule of Fasternes Used

David P. Best- September 2016

Length (mm unless noted otherwise) / Type	Fastener Treading, Type & Length - All are socket head cap screws unless noted																				
	4-40			3/8-18			M5-0.8						M6-1.0								
	1.25"	Hex Nut		Hex-Head Plug	NPT Hex- Socket Plug		8 Button	10 Button	10 Philips	12 Button stub	40		12	16 Set	16	20	25	40	50	Washer	Hex Nut
Aprion				1								4	1				1	4			
Banjo Gear Bracket																					
Carriage Rack on Bedway Sides													7								
Carriage to Apron Mounting																					
Carriage to Way Lock Blocks																					
Chip/Coolant Shield													3				3				
Crossslide to Compound							3							4							
Electrical/Relay Box														2			2				
Feed Selector								3							3						
Feed/ Threading/Direction Shaft Left End								2						2							
Feed/ Threading/Direction Shaft Right End																					
Fwd/Rev Lever Switch Mounting	4	4																			
Gap Bed Casting																					
Headstock Plackard Faceplates								5													
Headstock Spindle-end/Gear-Shaft Ends				1								2		8	6	3					
Headstock to Bedway Castings																					
Headstock Top-Plate				1											4						
Motor Belt Tension Adjustment Bracket																					
Motor Bracket to Bedways																					
Motor Mount Base																					
Motor Mount Base to Motor Bracket																					
Norton Gear Lever Panel														2	1						
On/Off/Direction Lever												2									
Panel Cover Screws								12													
Proximity Stop								1	1								2				
Tailstock										2				3			2				
Thread Dial															1	2					
Total	4	4		2	1		10	3	13	1	2	4	4	14	22	9	5	6	4		
Ordered from McMaster in SS	25	100		2	1			0	25	100	10	100	10	25	25	25	10	10	5		

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Length (mm unless noted otherwise) / Type	Fastener Treading, Type & Length - All are socket head cap screws unless noted												Total								
	M8-1.25													M10-1.5							
	8 Setscrew	12	18	20 Setscrew Ext. Point	20	25	30 Set	30	40	50	Flanged Locknut	Washer		10 Button	16 Shoulder	16 Setscrew	40	Flanged Loxknt			
Aprion	3																			14	
Banjo Gear Bracket	1																				1
Carriage Rack on Bedway Sides																					
Carriage to Apron Mounting	2																				2
Carriage to Way Lock Blocks	4																				4
Chip/Coolant Shield	1																				7
Crossslide to Compound	1		2	2									2					14			
Electrical/Relay Box																					4
Feed Selector																					6
Feed/ Threading/Direction Shaft Left End																					4
Feed/ Threading/Direction Shaft Right End	2																			2	
Fwd/Rev Lever Switch Mounting																					8
Gap Bed Casting																	2	4			6
Headstock Plackard Faceplates																					5
Headstock Spindle-end/Gear-Shaft Ends	3	3			3													29			
Headstock to Bedway Castings																		4			4
Headstock Top-Plate																					5
Motor Belt Tension Adjustment Bracket																1			1		4
Motor Bracket to Bedways																3					3
Motor Mount Base																4					8
Motor Mount Base to Motor Bracket																			2	2	4
Norton Gear Lever Panel																					3
On/Off/Direction Lever	1	1			1													5			
Panel Cover Screws																					12
Proximity Stop																					4
Tailstock	2														2						11
Thread Dial																					3
																					0
																					0
Total	5	4	2	4	9	3	2	8	2	3	4	1	2	1	1	10	3	178			
Ordered from McMaster in SS	10		0	10	10	10	10	10	5	10	5	25	1			15	4	598			