

PM1340 Lathe - Schedule of Fasternes Used

David P. Best- September 2016

Fastener Treading, Type & Length - All are socket head cap screws unless noted																		
Length (mm unless noted otherwise) / Type	4-40		3/8-18		M5-0.8					M6-1.0								
	1.25"	Hex Nut	Hex-Head Plug	NPT Hex-Socket Plug	8 Button	10 Button	10 Philips	12 Button stub	40	12	16 Set	16	20	25	40	50	Washer	Hex Nut
Aprion			1								4		1				1	4
Banjo Gear Bracket																		
Carriage Rack on Bedway Sides													7					
Carriage to Apron Mounting																		
Carriage to Way Lock Blocks																		
Chip/Coolant Shield												3					3	
Crossslide to Compound						3							4					
Electrical/Relay Box													2				2	
Feed Selector						3									3			
Feed/ Threading/Direction Shaft Left End						2							2					
Feed/ Threading/Direction Shaft Right End																		
Fwd/Rev Lever Switch Mounting	4	4																
Gap Bed Casting																		
Headstock Plackard Faceplates					5													
Headstock Spindle-end/Gear-Shaft Ends				1						2		8	6	3				
Headstock to Bedway Castings																		
Headstock Top-Plate			1											4				
Motor Belt Tension Adjustment Bracket																		
Motor Bracket to Bedways																		
Motor Mount Base																		
Motor Mount Base to Motor Bracket																		
Norton Gear Lever Panel														2	1			
On/Off/Direction Lever										2								
Panel Cover Screws												12						
Proximity Stop							1	1									2	
Tailstock									2				3				2	
Thread Dial															1	2		
Total	4	4	2	1	10	3	13	1	2	4	4	14	22	9	5	6	6	4
Ordered from McMaster in SS	25	100	2	1		0	25	100	10	100	10	25	25	25	10	10		5

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Length (mm unless noted otherwise) / Type	Fastener Treading, Type & Length - All are socket head cap screws unless noted												Total					
	M8-1.25											M10-1.5						
	8 Setscrew	12	18	20 Setscrew Ext. Point	20	25	30 Set	30	40	50	Flanged Locknut	Washer		10 Button	16 Shoulder	16 Setscrew	40	Flanged Loxknut
Aprion				3														14
Banjo Gear Bracket									1									1
Carriage Rack on Bedway Sides																		
Carriage to Apron Mounting									2									2
Carriage to Way Lock Blocks					4													4
Chip/Coolant Shield					1													7
Crossslide to Compound	1		2	2									2					14
Electrical/Relay Box																		4
Feed Selector																		6
Feed/ Threading/Direction Shaft Left End																		4
Feed/ Threading/Direction Shaft Right End									2									2
Fwd/Rev Lever Switch Mounting																		8
Gap Bed Casting															2	4		6
Headstock Plackard Faceplates																		5
Headstock Spindle-end/Gear-Shaft Ends	3	3				3												29
Headstock to Bedway Castings																4		4
Headstock Top-Plate																		5
Motor Belt Tension Adjustment Bracket									1					1				4
Motor Bracket to Bedways									3									3
Motor Mount Base									4		4							8
Motor Mount Base to Motor Bracket																2	2	4
Norton Gear Lever Panel																		3
On/Off/Direction Lever	1	1			1													5
Panel Cover Screws																		12
Proximity Stop																		4
Tailstock					2				2									11
Thread Dial																		3
																		0
																		0
Total	5	4	2	4	9	3	2	8	2	3	4	1	2	1	1	10	3	178
Ordered from McMaster in SS	10	0	10	10	10	10	10	5	10	5	25		1			15	4	598